Rexroth Bosch Group

RE 18324-03/08.10

Replaces: 01.06

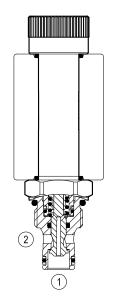
Solenoid operated valves direct acting poppet 2-way double lock normally closed

Common cavity, Size 08

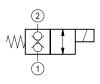
VEDT-08A-A-16-NC

OD.11.31.18 - 6Y - 00









2T31

General

aciiciai		
Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W
		-30 to 80 (-22 to 176) - coil 26W

yd		

bar (psi)	250 (3600)
I/min. (gpm)	25 (7)
drops/min.	20
°C (°F)	-20 to 80 (-4 to 176)
ms.	40-60 at nominal flow (oil at 46 cSt)
	Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Nm (ft-lbs)	34-41 (25-30)
	Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
	CA-08A-2N see RE 18325-70
	RG08A2010530100 R901101544
	RG16A1PMVQ0010 R934003962
	See data sheet RE 18350-50
	I/min. (gpm) drops/min. °C (°F) ms. Nm (ft-lbs) code material no. code

Electrical

Liccincai		
Type of voltage		DC voltage
Coil type		S7
Supply voltage		See data sheet RE 18325-90
Power consumption	W	30 or 26
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 26W	-15% +10%
Nominal voltage	coil 30W	-10% +10%

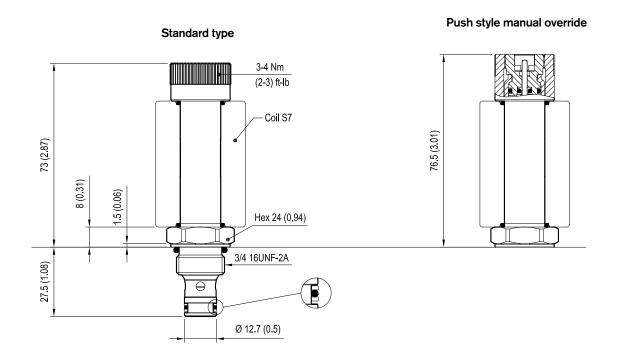
Note: Coils must be ordered separately.

All versions available by 12/2010; before 12/2010 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

1/4

Dimensions

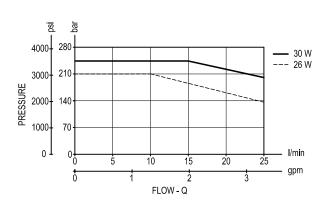
Solenoid operated valves poppet 2-way double lock normally closed



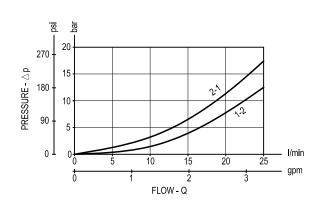
 $\underline{\text{mm (Inches)}}$

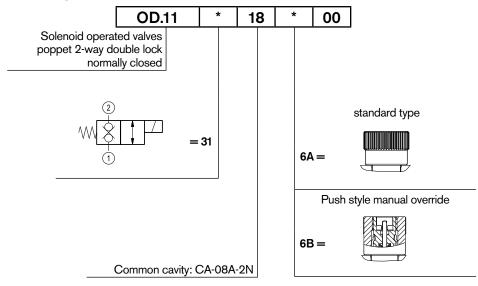
Performance limits

version 31



Characteristic curves





All versions available by 12/2010; before 12/2010 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Туре	Material number	Туре	Material number
OD1131186A0000	R934003624		
OD1131186B0000	R934003625		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5

41015 Nonantola – Modena, Italy Tel. +39 059 887 611

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Rexroth Bosch Group

RE 18324-01/08.10

Replaces: 01.06

L/08.10 _{1/4}

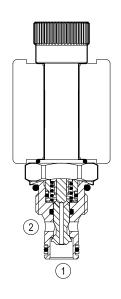
Solenoid operated valves direct acting poppet 2-way double lock normally closed

Common cavity, Size 08

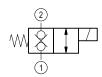
VEDT-08A-A-12.7-NC

OD.11.31.18 - Y - 00









General

Weight	kg (lbs)	0.19 (0.42)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

Hydraulic		
Max. operating pressure	bar (psi)	250 (3600)
Max. flow	l/min.(gpm)	15 (4)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

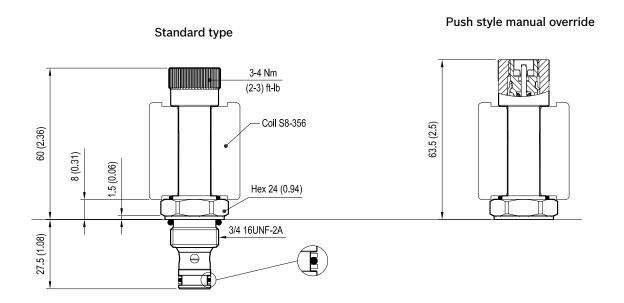
Electrical

Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption V	V 20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

Note: Coils must be ordered separately.

Dimensions

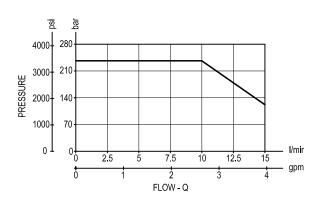
Solenoid operated valves poppet 2-way double lock normally closed



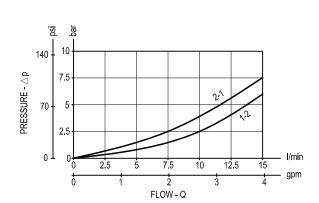
mm (Inches)

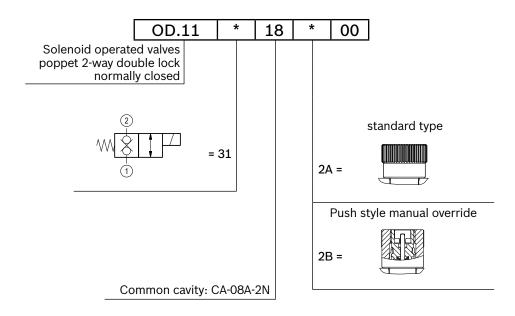
Performance limits

version 31



Characteristic curves





Туре	Material number	Туре	Material number
OD1131182A0000	R934003626		
OD1131182B0000	R934003627		

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Subject to change.



RE 18324-12/01.06

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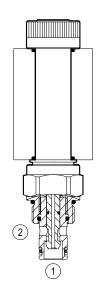
Solenoid operated valves direct acting poppet 2-way double lock normally closed

Common cavity, Size 08

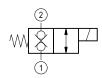
VED-7A-2T-06-NC

OD.11.31.18 - Y - 00









General

Weight	kg (lbs)	0.18 (0.39)
Installation orientation		Optional
Analaiant tananantuna manan	°C (°F)	-30 to 60 (-22 to 140) - coil 30 W
Ambient temperature range		-30 to 60 (-22 to 140) - coil 30 W -30 to 80 (-22 to 176) - coil 26W

Hydraulic

пушашіс		
Max. operating pressure	bar (psi)	210 (3000)
Max. flow	I/min.(gpm)	25 (7)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Seal kit coil	code material no.	RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18350-50

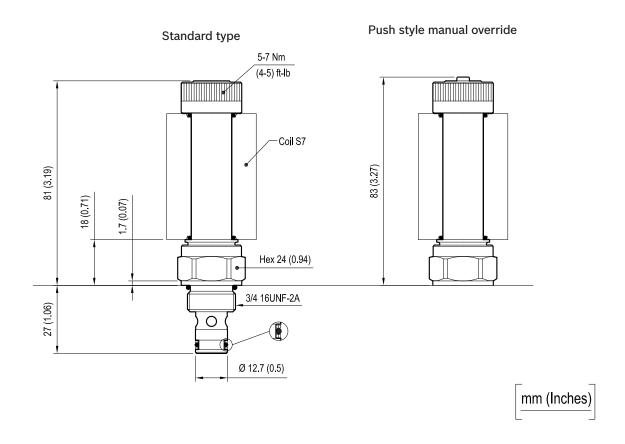
Electrical

Licotificat	
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE 18325-90
Nominal voltage coil 30 W	-10% + 10%
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

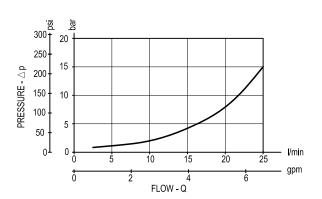
Note: Coils must be ordered separately.

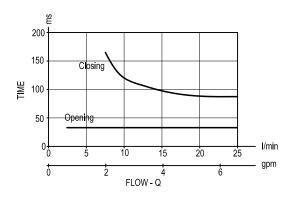
Dimensions

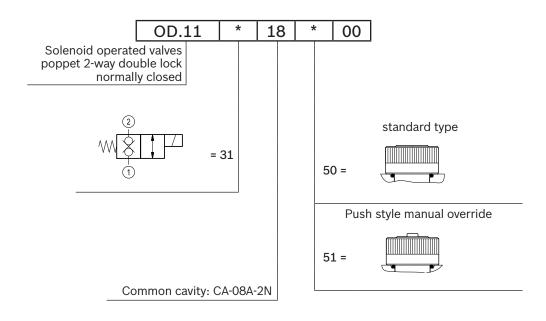
Solenoid operated valves poppet 2-way double lock normally closed



version 31







Гуре	Material number	Туре	Material number
DD113118500000	R901090920		
OD113118510000	R901090921		

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Subject to change.



RE 18324-11/01.06

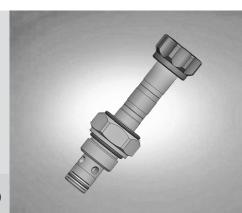
1/4

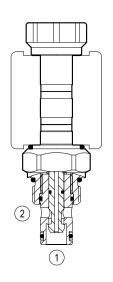
Solenoid operated valves direct acting poppet 2-way double lock normally closed

Common cavity, Size 08

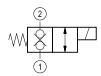
VED-8I-2T-06-NC

OD.11.31.18 - Y - 00









General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Max. flow	l/min.(gpm)	15 (4)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit	code material no.	RG08A2010530100 R901101544
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

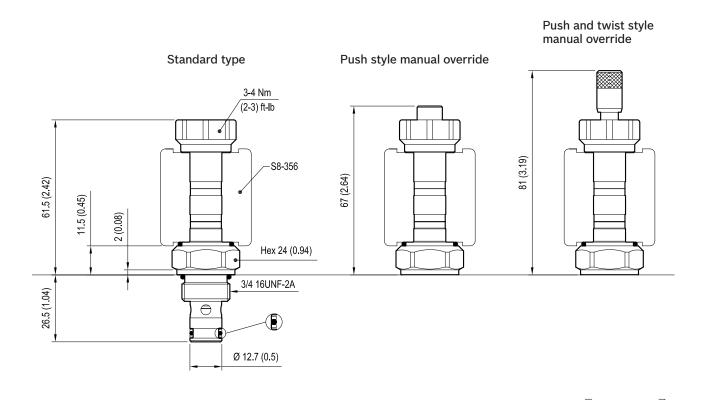
Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption V	V 20
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

Note: Coils must be ordered separately.

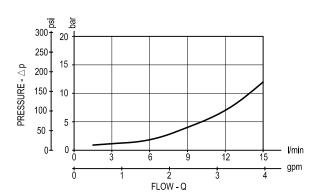
mm (Inches)

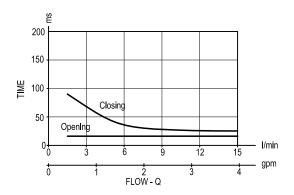
Dimensions

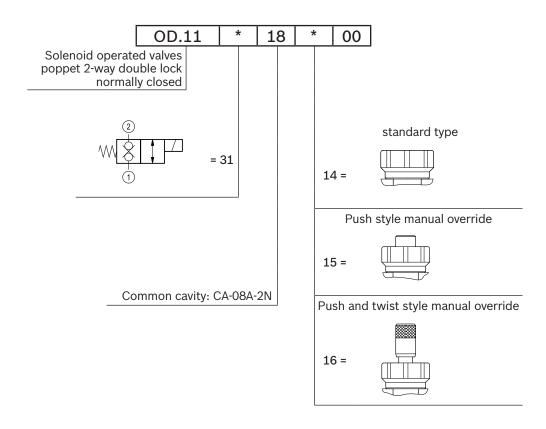
Solenoid operated valves poppet 2-way double lock normally closed



version 31







Туре	Material number	Туре	Material number
OD113118140000	R901090917		
OD113118150000	R901090918		
OD113118160000	R901090919		
		_	

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Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com

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Subject to change.

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RE 18324-07/08.10

Replaces: RE 00162-02/01.06

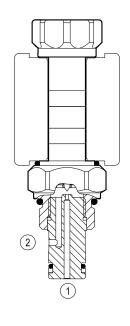
Solenoid operated valves direct acting poppet 2-way normally open

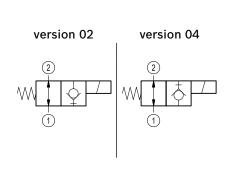
Common cavity, Size 08

VED-8I-NA

OD.11 - X - 18 - Y - 00







General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

пушаши		
Max. operating pressure	bar (psi)	350 (5000)
Rated flow	l/min. (gpm)	1.5 (0.4)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Common cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010520100 R901101437
Seal kit coil	code material no.	RG12I1PNBR7010 R934003957
Other technical data	·	See data sheet RE 18350-50

Electrical

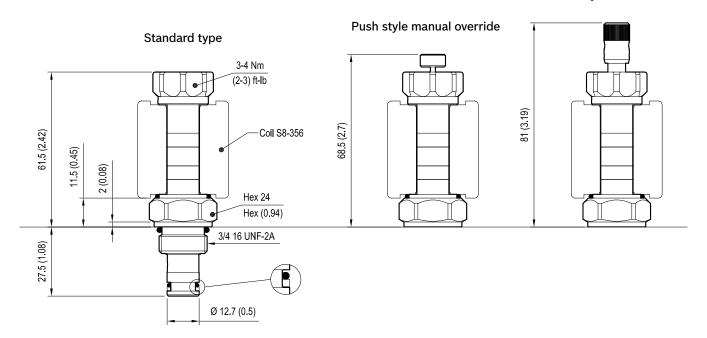
Type of voltage		DC voltage
Coil type	S8-356 see RE 18325-90	
Supply voltage	See data sheet RE 18325-90	
Nominal voltage		± 10%
Power consumption W		20
Duty cycle coil	%	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90	

Note: Coils must be ordered separately.

Dimensions

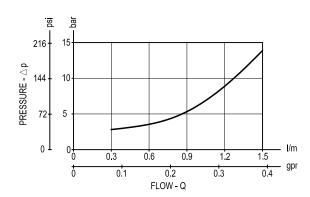
Solenoid operated valves poppet 2-way normally open

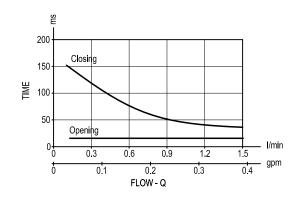
Push and twist style manual override



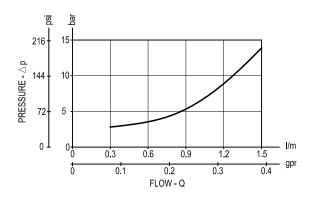
mm (Inches)

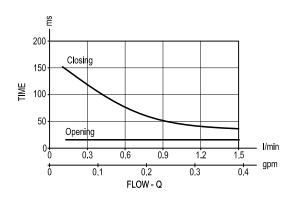
Version 02

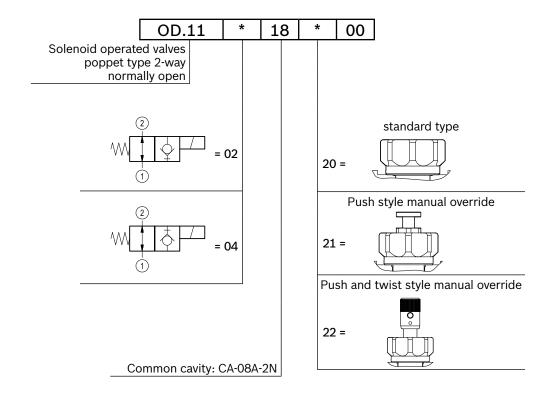




Version 04







Туре	Material number
OD110218200000	R901090905
OD110218210000	R901090906
OD110218220000	R901090908
OD110418200000	R901090911
OD110418210000	R901090914
OD110418220000	R901090915

Туре	Material number

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Subject to change.



RE 18324-06/08.10

Replaces: 01.06

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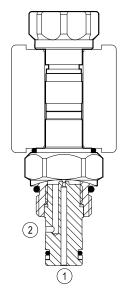
Solenoid operated valves direct acting poppet 2-way normally closed

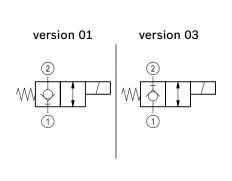
Common cavity, Size 08

VED-8I-NC

OD.11 - X - 18 - Y - 00







General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

riyuraunc		
Max. operating pressure	bar (psi)	350 (5000)
Rated flow	l/min. (gpm)	1.5 (0.4)
Max. internal leakage	drops/ min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit	code material no.	RG08A2010520100 R901101437
Seal kit coil		RG12I1PNBR7010 R934003957
Other technical data		See data sheet RE 18350-50

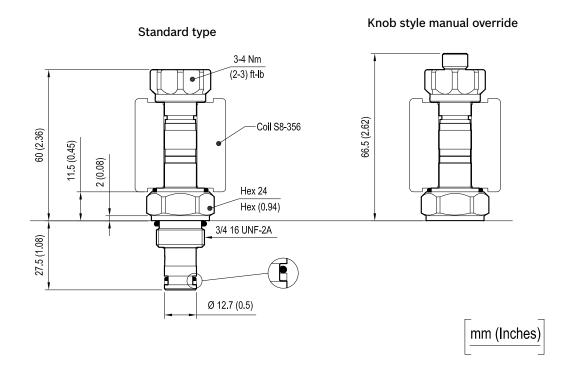
Electrical

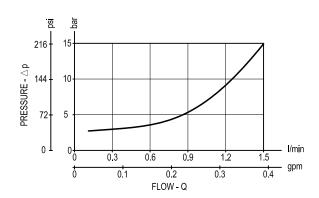
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Note: Coils must be ordered separately.

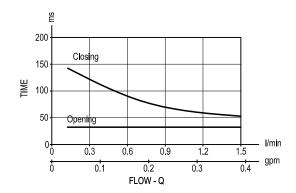
Dimensions

Solenoid operated valves poppet 2-way normally closed

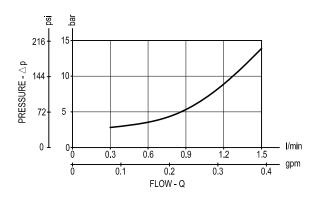


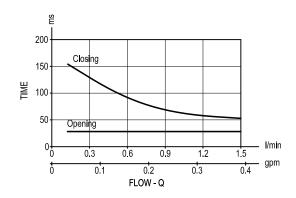


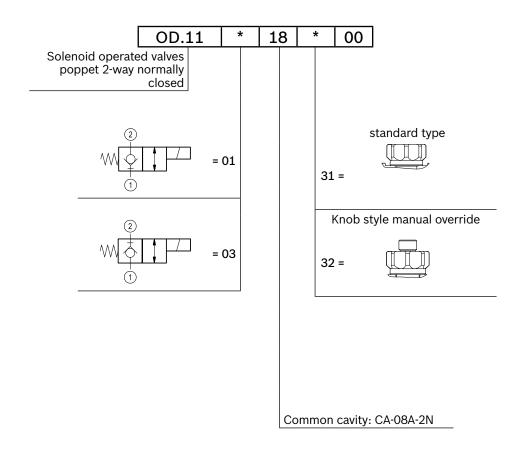
Version 01



Version 03







Туре	Material number
OD110118310000	R901090901
OD110118320000	R901090903
OD110318310000	R901090909
OD110318320000	R901090910

Туре	Material number

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Subject to change.

Rexroth Bosch Group

RE 18324-04/08.10

Replaces: 01.06

1/4

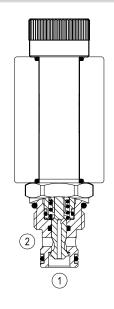
Solenoid operated valves direct acting poppet 2-way double lock

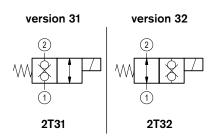
Special cavity, CA-08F-2N

VEDT-08F-A-16

OD.11 - X - 40 - Y - 00







General

Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W
		-30 to 80 (-22 to 176) - coil 26W

Hydraulic

,		
Max. operating pressure	bar (psi)	250 (3600)
Max. flow	l/min. (gpm)	25 (7)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
Special cavity		CA-08F-2N
Seal kit	code material no.	
Seal kit coil	code material no.	RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18350-50

Electrical

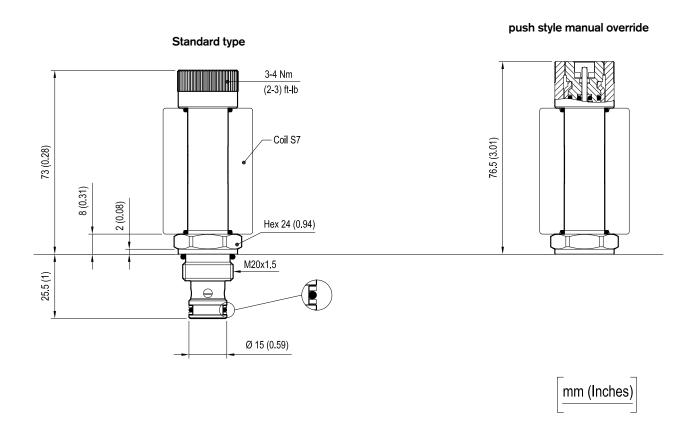
Type of voltage		DC voltage
Coil type		S7
Supply voltage		See data sheet RE 18325-90
Power consumption	W	30 or 26
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 26W	-15% +10%
Nominal voltage	coil 30W	-10% +10%

Note: Coils must be ordered separately.

All versions available by 12/2010; before 12/2010 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Dimensions

Solenoid operated valves poppet 2-way double lock - Special cavity

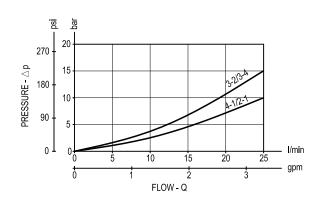


Performance limits

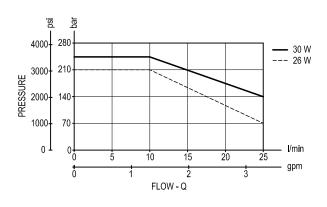
bs 280 4000---- 30 W --- 26 W 210 3000-PRESSURE 2000 1000-70 ₀ I I/min 20 25 10 15 gpm 0 2 FLOW - Q

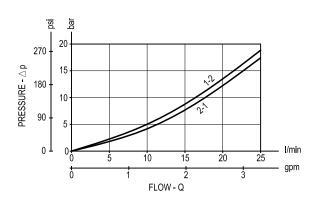
Characteristic curves

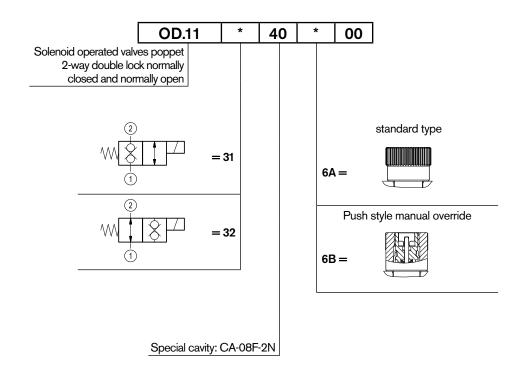
version 31 (NC)



version 32 (NA)







All versions available by 12/2010; before 12/2010 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Туре	Material number
OD1131406A0000	R934003630
OD1131406B0000	R934003631
OD1132406A0000	R934003628
OD1132406B0000	R934003629

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5

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RE 18324-05/08.10

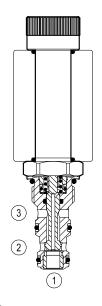
Replaces: 01.06

Solenoid operated valves direct acting poppet 3-way 2-position

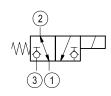
Common cavity, Size 08

VEDT-08A-32 OD.13.01.51 - Y - 00









3T01

General

Gonorai		
Weight	kg (lbs)	0.24 (0.53)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W
		-30 to 80 (-22 to 176) - coil 26W

Hydraulic

Max. operating pressure	bar (psi)	250 (3600)
Max. flow	I/min. (gpm)	15 (4)
Max. internal leakage (*)	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Response time	ms.	40-60 at nominal flow (oil at 46 cSt)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-3N see RE 18325-70
Seal kit		RG08A3010530100 R901101723
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data	·	See data sheet RE 18350-50

Flectrical

Electrical		
Type of voltage		DC voltage
Coil type		S7
Supply voltage		See data sheet RE 18325-90
Power consumption	W	30 or 26
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 26W	-10% +15%
Nominal voltage	coil 30W	-10% +10%

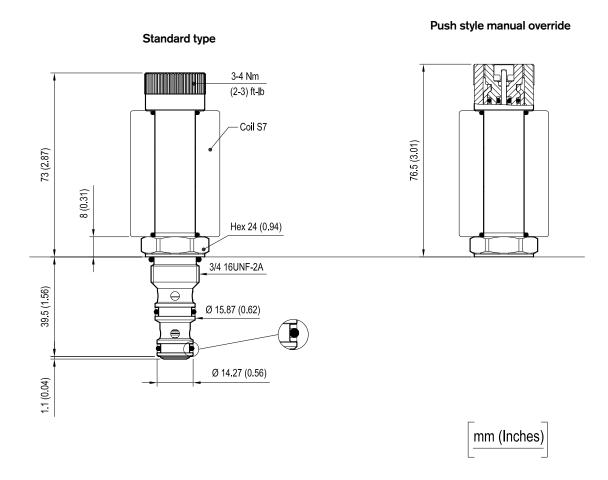
Note: Coils must be ordered separately.

All versions available by 09/2010; before 09/2010 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

1/4

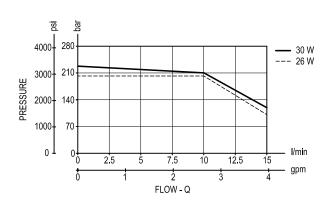
Dimensions

Solenoid operated valves poppet 3-way 2-position

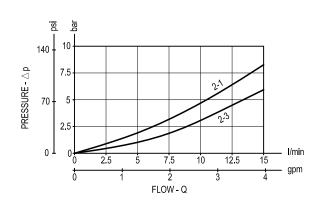


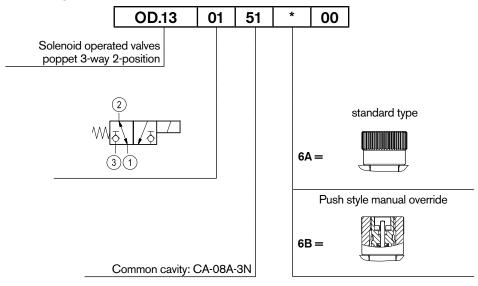
Performance limits

version 01



Characteristic curves





All versions available by 09/2010; before 09/2010 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Туре	Material number	Туре	Material number
OD1301516A0000	R934003667		
OD1301516B0000	R934003666		

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RE 18324-56/06.11

Replaces: RE 18324-56/08.10

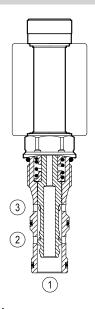
Solenoid operated valves direct acting spool 3-way 2-position

Common cavity, Size 12

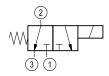
VEDS-12A-32

OD.13 - X - 12 - Y - 00









General

Weight	kg (lbs)	0.39 (0.86)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

Hydraulic			
Max. operating pressure	bar (psi)	315 (4500)	
Max. operating pressure port 1	bar (psi)	210 (3000)	
Max. flow	I/min.(gpm)	60 (16)	
Max. internal leakage (*) cm ³ /min.	(cu.in/min.)	180 (11)	
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)	
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)	
Installation torque	Nm (ft-lbs)	81-87 (60-64)	
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14	
Cavity		CA-12A-3N see RE 18325-70	
Seal kit	code material no.	RG12A3010520100 R930000941	
Seal kit coil	code material no.	RG19A1PNBR7010 R934003964	
Other technical data		See data sheet RE 18350-50	

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

Electrical

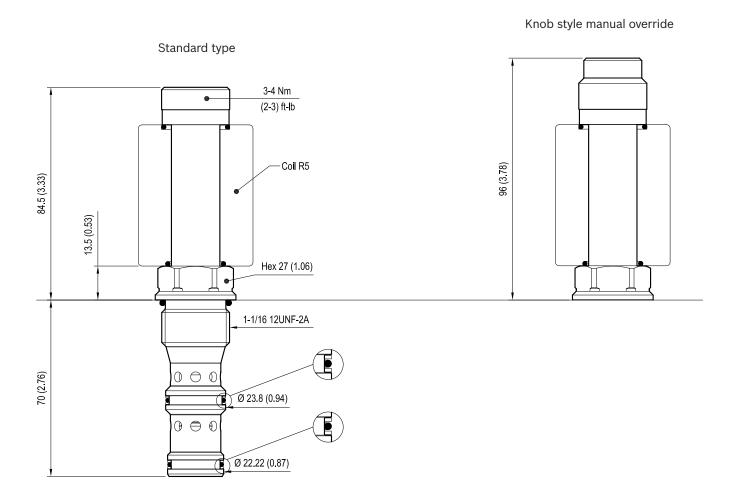
Type of voltage	DC voltage	
Coil type	R5	
Supply voltage	See data sheet RE 18325-90	
Power consumption W	33	
Duty cycle coil %	100 see RE 18325-90	
Type of protection	See data sheet RE 18325-90	
Nominal voltage coil 33W	-10%+10%	

Note: Coils must be ordered separately.

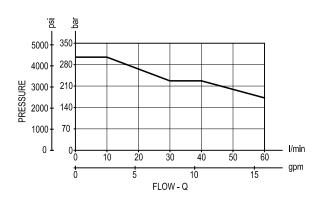
mm (Inches)

Dimensions

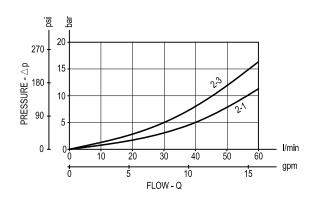
Solenoid operated valves direct acting spool 3-way 2-position

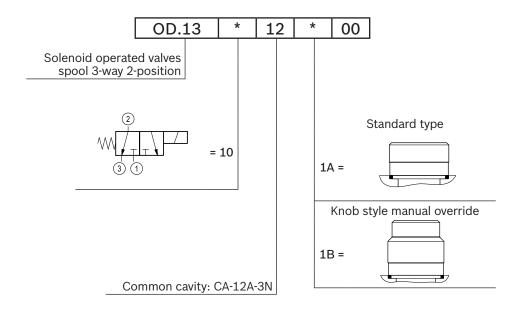


Performance limits



Characteristic curves





Туре	Material number	Туре	Material number
OD1310121A0000	R934003616		
OD1310121B0000	R934003620		
		_	
		<u> </u>	

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RE 18324-50/05.11

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Replaces: RE 18324-50/10.10

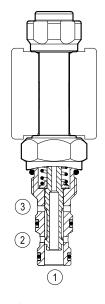
Solenoid operated valves direct acting spool 3-way 2-position

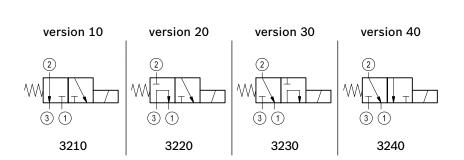
Common cavity, Size 08

VEDS-08A-32

OD.13 - X - 51 - Y - 00







General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 20W
		-30 to 80 (-22 to 176) - coil 17W

Hydraulic		
Max. operating pressure port 2-3	bar (psi)	315 (4568)
Max. operating pressure port 1	bar (psi)	210 (3000)
Max. flow	l/min. (gpm)	20 (5)
Max. internal leakage (*) cm ³ /min.	(cu.in/min.)	90 (5.5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-3N see RE 18325-70
Seal kit		RG08A301053010 R901101723
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data	<u> </u>	See data sheet RE 18350-50
(4) 8 8 1 1 0 4 0 1	(0000 ')	('! , 40 0.)

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

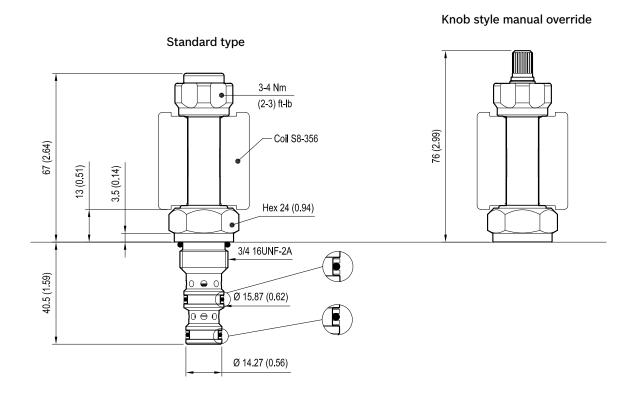
Electrical

Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE 18325-90
Power consumption W	20 or 17
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 20W	-15% +10%
Nominal voltage coil 17W	-15% +15%

Note: Coils must be ordered separately.

All versions available by 03/2012; before 03/2012 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

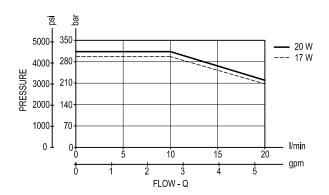
Solenoid operated valve, spool 3-way 2-position



mm (Inches)

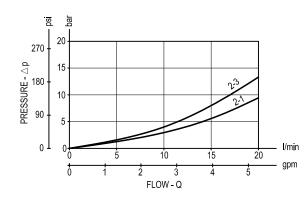
Performance graph

Performance limits

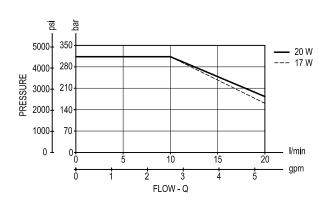


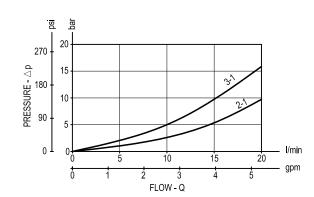
Version 10

Characteristic curves

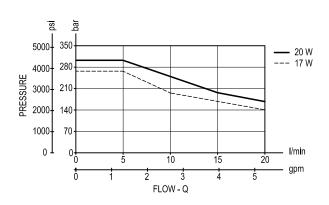


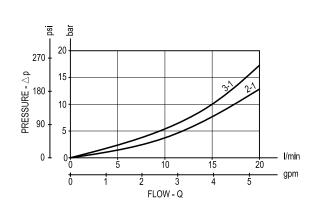
Version 20



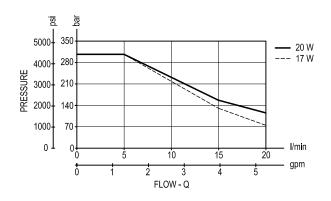


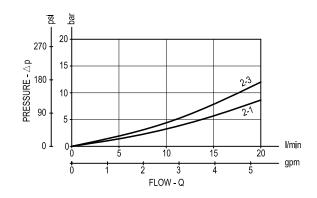
Version 30

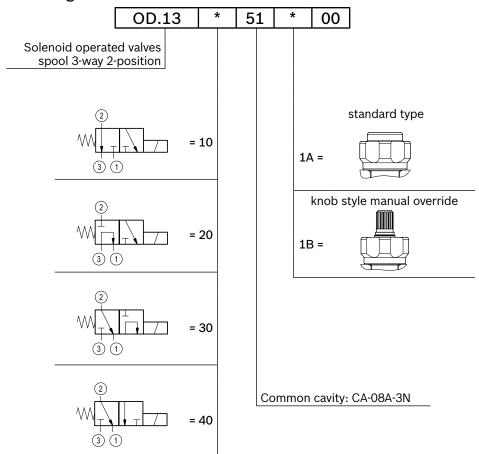




Version 40







All versions available by 03/2012; before 03/2012 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Туре	Material number
OD1310511A0000	R934003541
OD1320511A0000	R934003542
OD1330511A0000	R934003543
OD1340511A0000	R934003544
OD1310511B0000	R934003545
OD1320511B0000	R934003546
OD1330511B0000	R934003547
OD1340511B0000	R934003548

Type	Material number

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RE 18324-58/01.06

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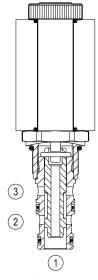
Solenoid operated valves direct acting spool 3-way 2-position

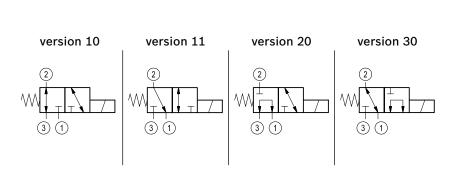
Common cavity, Size 10

VED-10A-32

OD.13 - X - 77 - Y - 00







General

Weight	kg (lbs)	0.22 (0.49)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W

Hydraulic

,		
Max. operating pressure port 2-3	bar (psi)	280 (4000)
Max. operating pressure port 1	bar (psi)	210 (3000)
Max. flow	I/min. (gpm)	20 (6)
Max. internal leakage (*) cm³/min.	(cu.in./min.)	80 (5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010530100 R930000990
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18350-50
(1)	(

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

Electrical

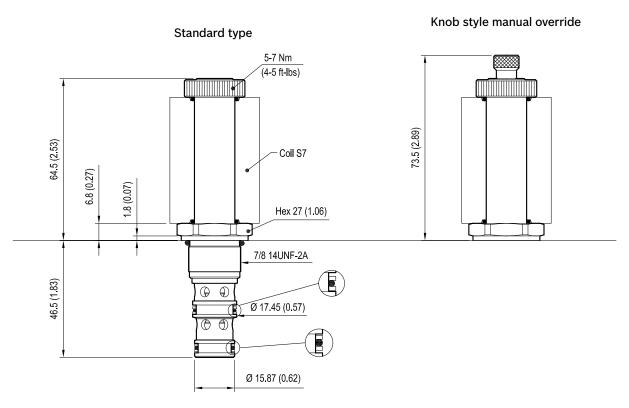
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE 18325-90
Power consumption W	30
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 30W	-10% + 10%
	1 . 1

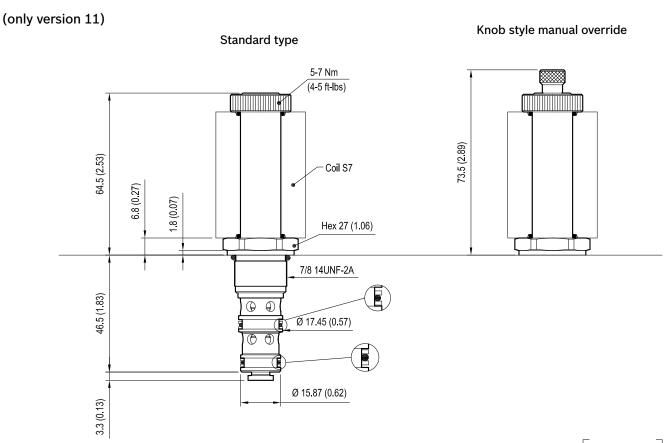
Note: Coils must be ordered separately.

mm (Inches)

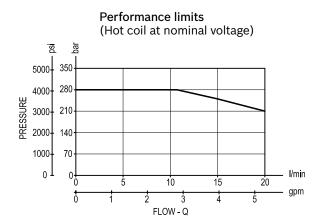
Dimensions

Solenoid operated valve, spool 3-way 2-position

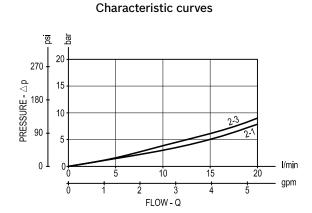




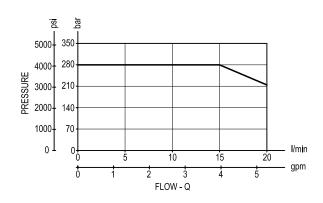
Performance graphs

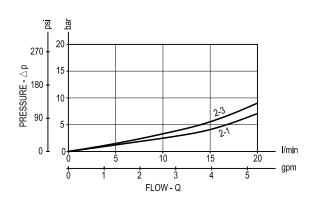


Version 10

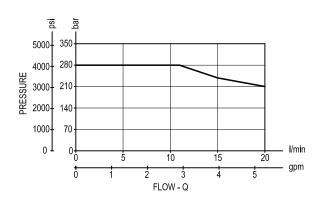


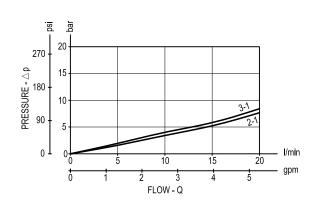
Version 11



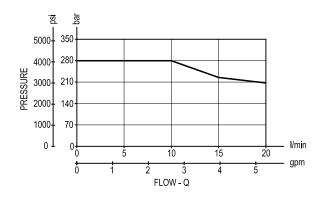


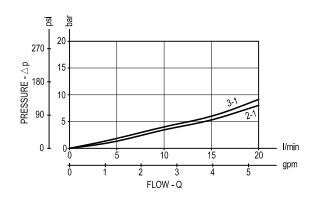
Version 20

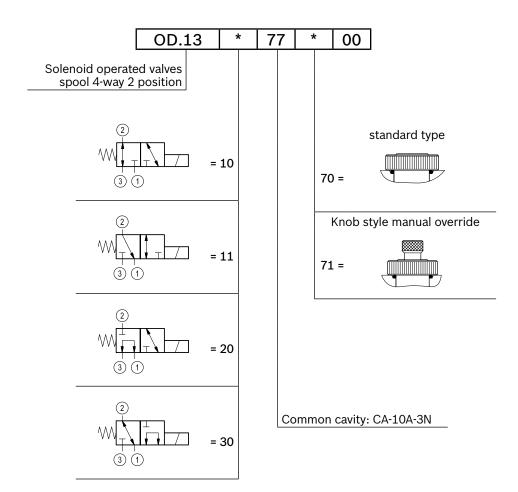




Version 30







Туре	Material number
OD131077700000	R901113689
OD131077710000	R901113687
OD131177700000	R901125116
OD131177710000	R901126890
OD132077700000	R901113690
OD132077710000	R901113692
OD133077700000	R901115704
OD133077710000	R901126898

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

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RE 18324-60/01.06

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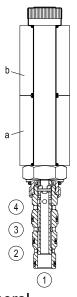
Solenoid operated valves direct acting spool 4-way 3-position

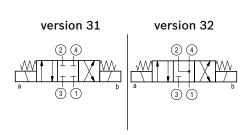
Common cavity, Size 10

VED-10A-43

OD.14 - 3W - 78 - Y - 00







General

Weight	kg (lbs)	0.27 (0.6)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W

Hydraulic

Max. operating pressure port 2-3-4	bar (psi)	280 (4000)
Max. operating pressure port 1		210 (3000)
Max. flow	I/min. (gpm)	20 (6)
Max. internal leakage (*) cm ³ /min.	(cu.in./min.)	120 (7)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-4N see RE 18325-70
Seal kit		RG10A4010530100 R901111373
Seal kit coil		RG16A2PMVQ0010 R934003963
Other technical data		See data sheet RE 18350-50
(4) 1 1 1 0 1 0 1	(0000 1) (1 1 40 01)

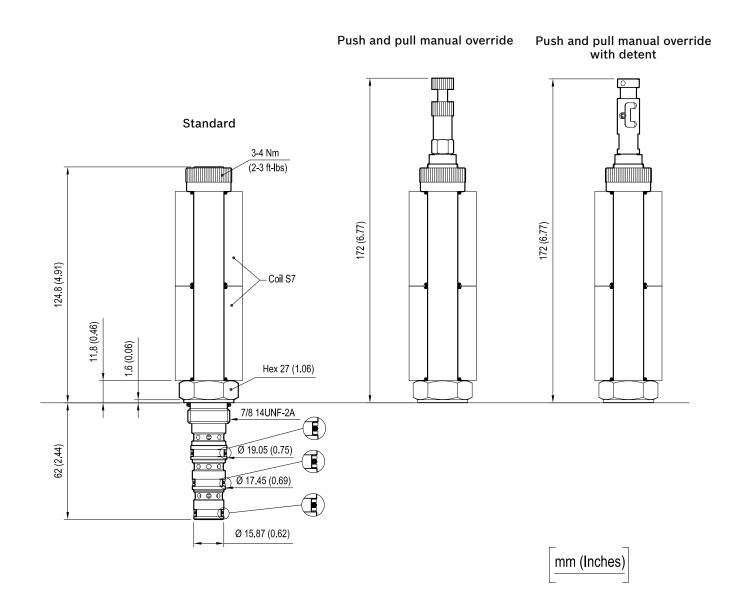
(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

Electrical

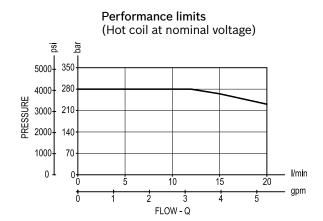
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE 18325-90
Power consumption W	30
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 30W	-10% + 10%

Note: Coils must be ordered separately.

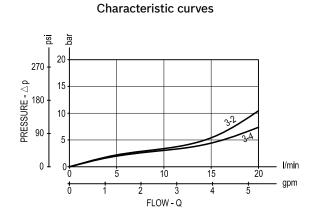
Solenoid operated valves spool 4-way 3-position



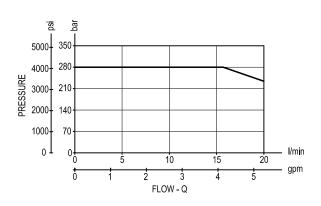
Performance graphs

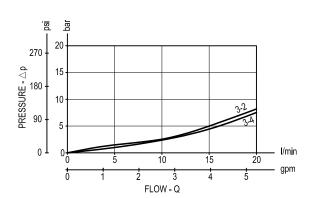


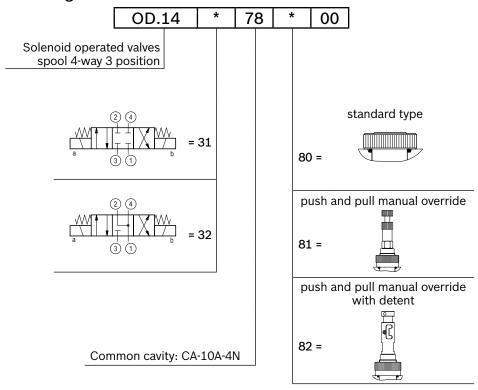
Version 31



Version 32







Туре	Material number
OD143178800000	R901113701
OD143178810000	R901113703
OD143178820000	R934000642
OD143278800000	R901113706
OD143278810000	R901126908
OD143278820000	R934000651

Туре	Material number
-	

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RE 18324-59/01.06

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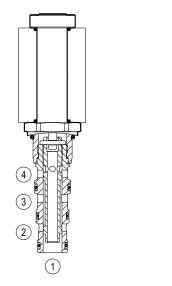
Solenoid operated valves direct acting spool 4-way 2-position

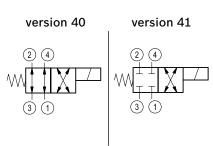
Common cavity, Size 10

VED-10A-42

OD.14 - 4W - 78 - Y - 00







General

Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 30W

Hydraulic

(4000)
(3000)
` '
(6)
(5)
to 80 (-4 to 176)
eral-based or synthetics with icating properties at viscosities to 380 mm ² /s (cSt)
56 (33-41)
ninal value max. 10µm (NAS 8) 4406 19/17/14
10A-4N see RE 18325-70
10A4010530100 01111373
16A1PMVQ0010 34003962
data sheet RE 18350-50
1

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

Electrical

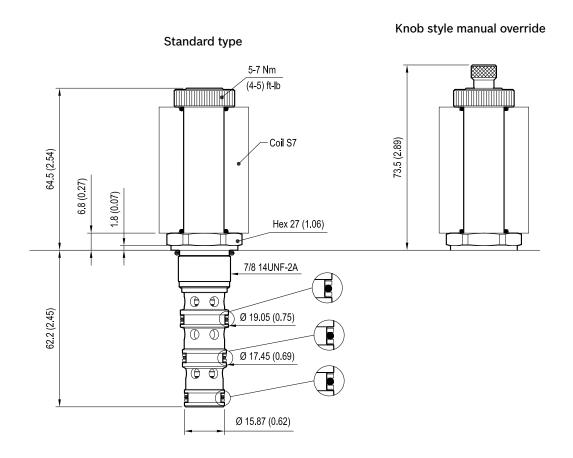
Type of voltage	DC voltage
Coil type	S7
Supply voltage	See data sheet RE 18325-90
Power consumption W	30
Duty cycle coil %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90
Nominal voltage coil 30W	-10% + 10%

Note: Coils must be ordered separately.

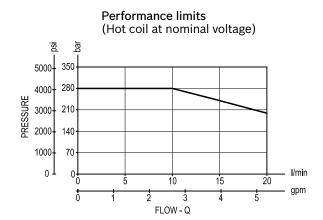
mm (Inches)

Dimensions

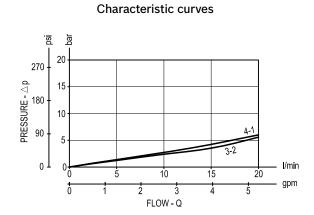
Solenoid operated valve, spool 4-way 2-position



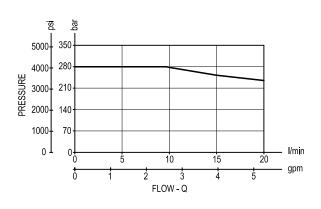
Performance graphs

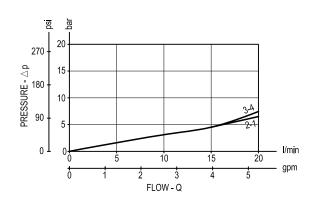


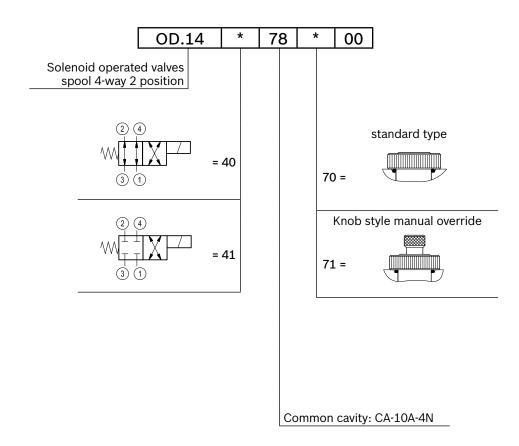




Version 41







Туре	Material number	Туре
OD144078700000	R901113695	
OD144078710000	R901113699	
OD144178700000	R901126906	
	·	<u> </u>

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RE 18324-52/05.11

Replaces: RE 90005-03/08.10

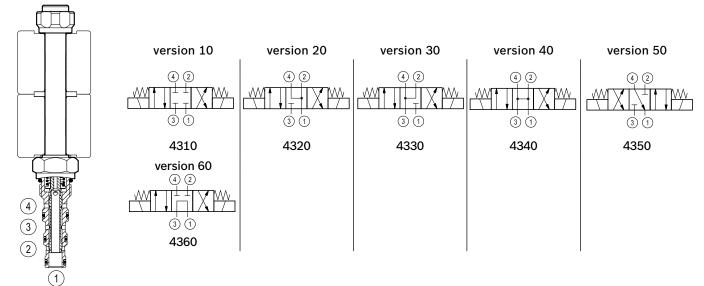
Solenoid operated valves direct acting spool 4-way 3-position

Common cavity, Size 08

VEDS-08A-43

OD.14 - X - 58.2A.00





0 -		_		ı
Ge	n	ρ	ra	ı

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 20W
		-30 to 80 (-22 to 176) - coil 17W

Hvdraulic

riyuraunc		
Max. operating pressure port 2-3-4	bar (psi)	315 (4568) (see performance graph)
Max. operating pressure port 1	bar (psi)	140 (2000)
Flow range	I/min. (gpm)	20 (5)
Max. internal leakage (*) cm³/mir	n. (cu.in/min.)	90 (5.5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft- lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-4N see RE 18325-70
Seal kit		RG08A4010530100 R930005582
Seal kit coil		RG12A2PNBR7010 R934003960
Other technical data		See data sheet RE 18350-50
(*) Measured at 210 ba	r (3000 psi)	(oil at 46 cSt)

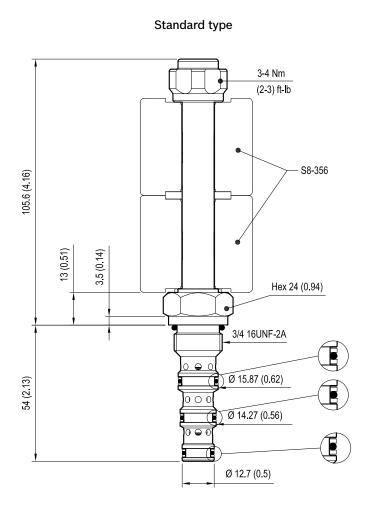
Electrical

Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE 18325-90
Power consumption	n W	20 or 17
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 20W	-15% +10%
Nominal voltage	coil 17W	-15% +15%
Nata Oalla	ll	-l 4 - l

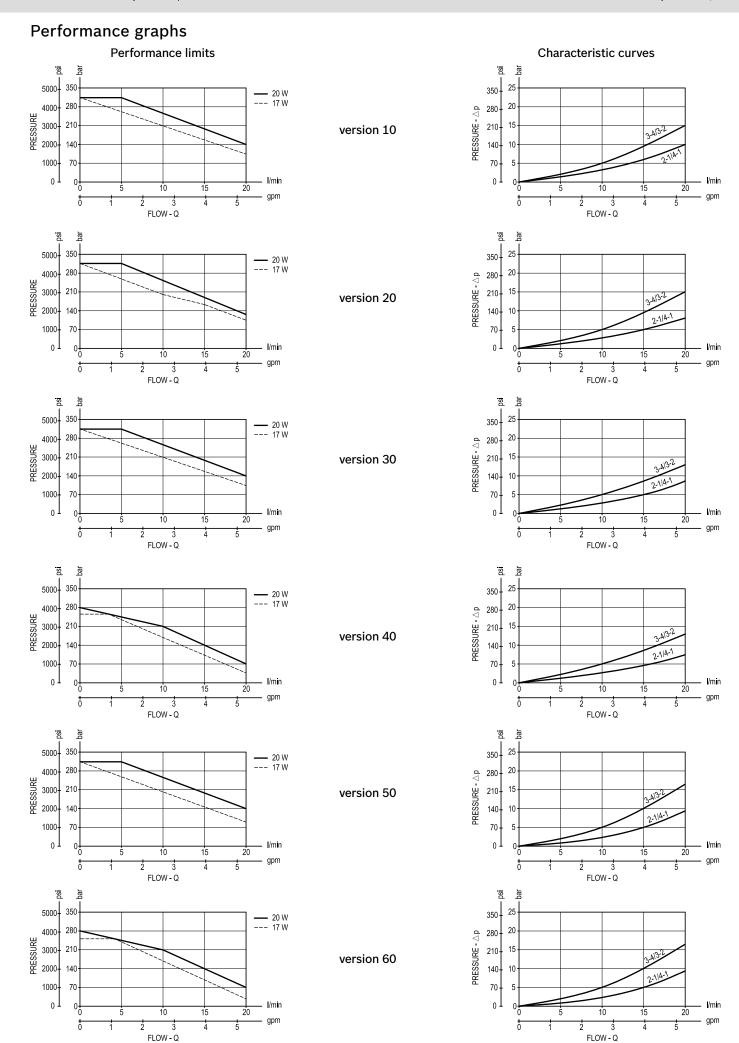
Note: Coils must be ordered separately.

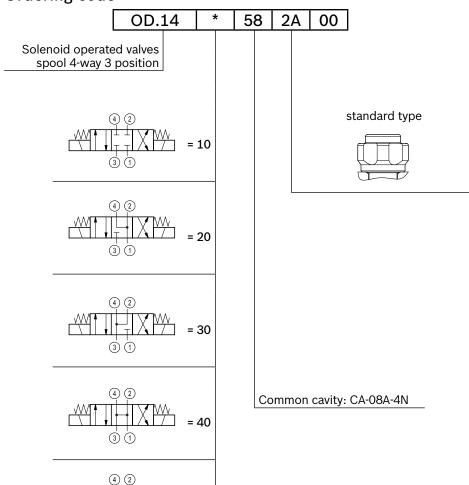
All versions available by 03/2012; before 03/2012 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Solenoid operated valve, spool 4-way 3-position



mm (Inches)





All versions available by 03/2012; before 03/2012 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Туре	Material number
OD1410582A0000	R934003504
OD1420582A0000	R934003505
OD1430582A0000	R934003506
OD1440582A0000	R934003509
OD1450582A0000	R934003507
OD1460582A0000	R934003508

= 50

= 60

Туре	Material number

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RE 18324-51/05.11

Replaces: RE 90005-03/11.10

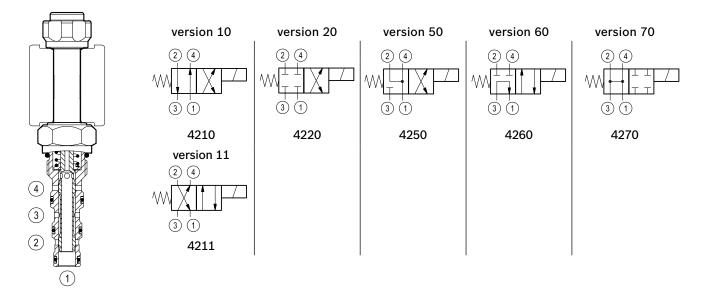
Solenoid operated valves direct acting spool 4-way 2-position

Common cavity, Size 08

VEDS-08A-42

OD.14 - X - 58 - Y - 00





General

Weight	kg (lbs)	0.14 (0.31)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140) - coil 20W
		-30 to 80 (-22 to 176) - coil 17W

Hydraulic

Hydraulic		
Max. operating pressure port 2-3-4	bar (psi)	315 (4568)
Max. operating pressure port 1	bar (psi)	210 (3000)
Max. flow	I/min. (gpm)	16 (4)
Max. internal leakage (*) cm³/mi	n. (cu.in/min.)	90 (5.5)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-4N see RE 18325-70
Seal kit		RG08A4010530100 R930005582
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data	<u> </u>	See data sheet RE 18350-50

(*) Measured at 210 bar (3000 psi) (oil at 46 cSt)

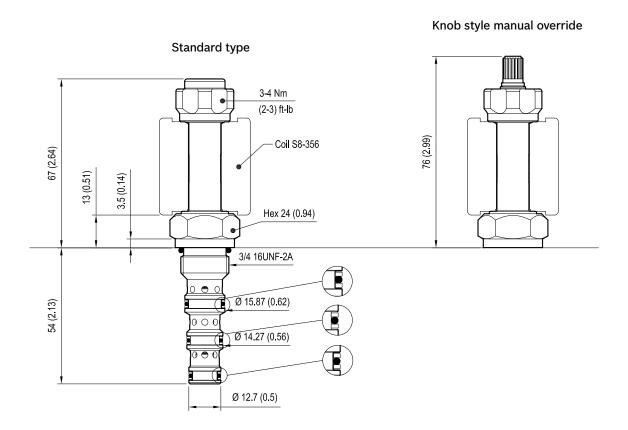
Electrical

Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE 18325-90
Power consumption	ı W	20 or 17
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Nominal voltage	coil 20W	-15% +10%
Nominal voltage	coil 17W	-15% +15%

Note: Coils must be ordered separately.

All versions available by 03/2012; before 03/2012 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Solenoid operated valve, spool 4-way 2-position

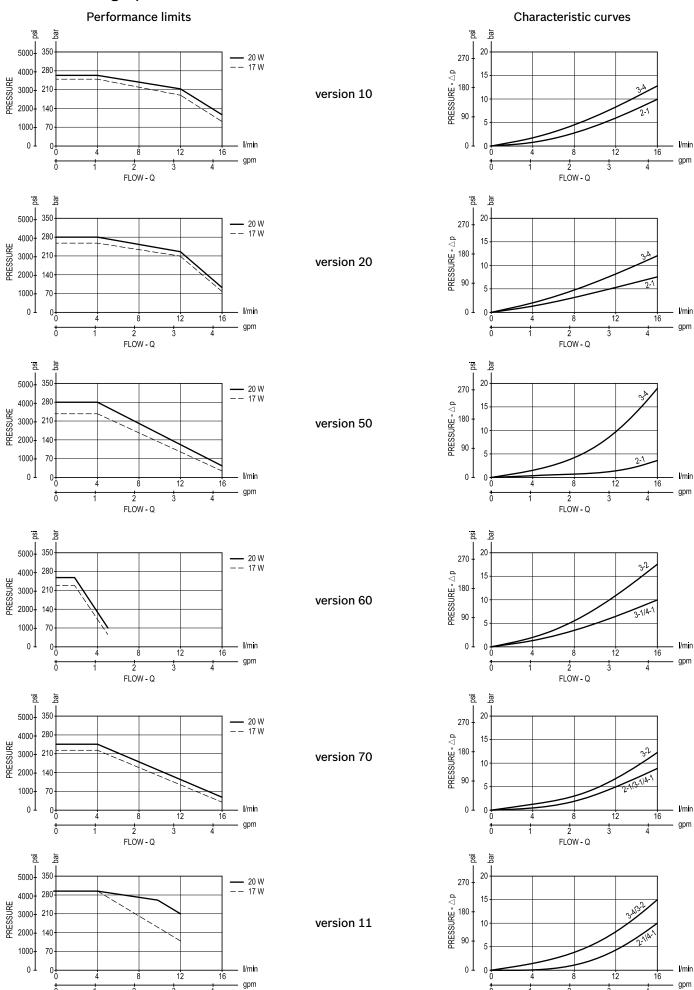


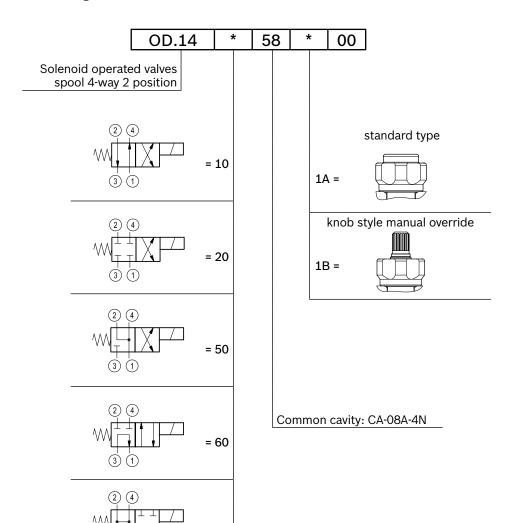
mm (Inches)

FLOW - Q

FLOW - Q

Performance graph





All versions available by 03/2012; before 03/2012 please refer to the VED series cartridge valves. Some schemes will be available sooner: please consult factory for specific requests.

Туре	Material number
OD1410581A0000	R934003530
OD1420581A0000	R934003531
OD1450581A0000	R934003532
OD1460581A0000	R934003533
OD1470581A0000	R934003534
OD1410581B0000	R934003535
OD1420581B0000	R934003536
OD1450581B0000	R934003537
OD1460581B0000	R934003538

= 70

= 11

Туре	Material number
OD1470581B0000	R934003539
OD1411581A0000	R934003638

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RE 18323-15/02.11

Replaces: RE 18323-15/08.10

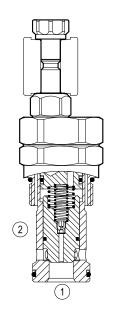
Solenoid operated valves pilot operated poppet type 2-way normally closed

Special cavity, 004

VEI-8A-2B-16-NC-NSS

OD.15.03.04 - Y - S0







General

0.0		
Weight	kg (lbs)	1.13 (2.5)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

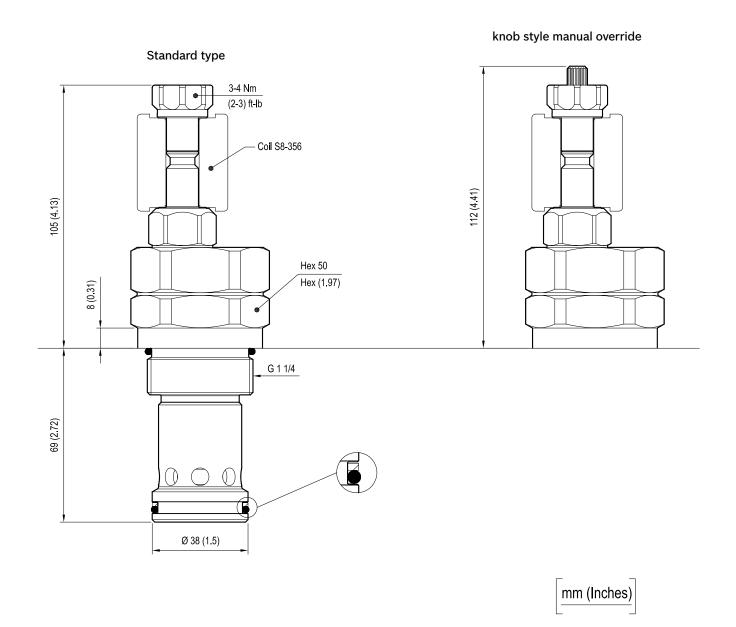
riyuraunc		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Rated flow	l/min. (gpm)	260 (69)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	110-130 (81-96)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		004 see RE 18325-75
Seal kit		RG0004020520100 R930001696
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90
	-	

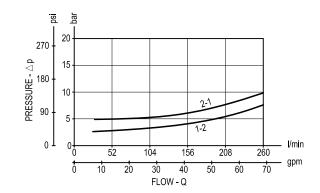
Note: Coils must be ordered separately.

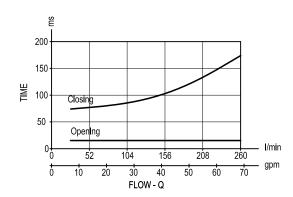
Solenoid operated valve, poppet 2-way normally closed - Special cavity

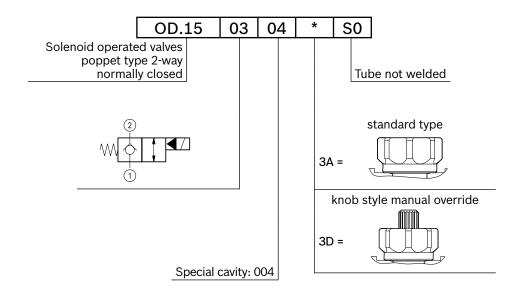


Performance graphs

Version 03







Туре	Material number	Туре	Material number
OD1503043AS000	R934000764		
OD1503043DS000	R901091110		

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1/4

RE 18323-16/02.11

Replaces: RE 18323-16/08.10

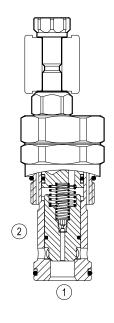
Solenoid operated valves pilot operated poppet 2-way normally open

Special cavity, 004

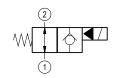
VEI-8A-2B-16-NA-NSS

OD.15.04.04 - Y - S0









General

Weight	kg (lbs) 1.1	3 (2.5)
Installation orientation	Op	tional
Ambient temperature range	°C (°F) -30	to 60 (-22 to 140)

Hydraulic

riyuraunc		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Rated flow	l/min. (gpm)	260 (69)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	, , , , , , , , , , , , , , , , , , , ,
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	110-130 (81-96)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		004 see RE 18325-75
Seal kit		RG0004020520100 R930001696
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

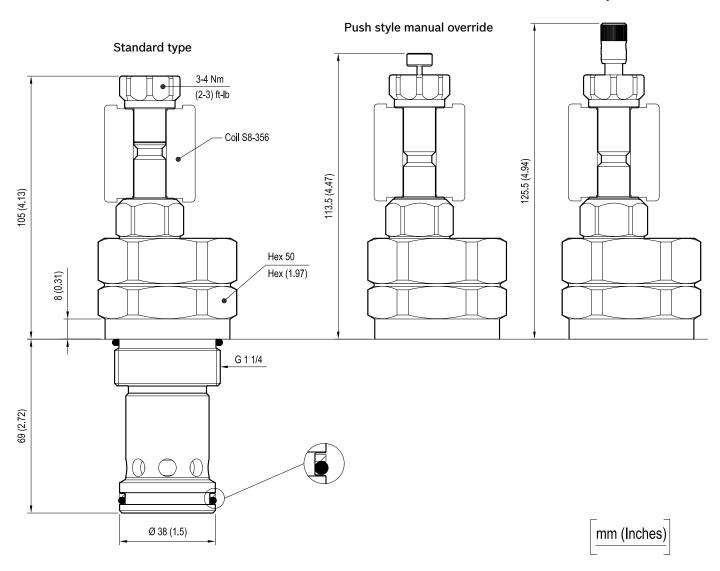
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90
	-	

Note: Coils must be ordered separately.

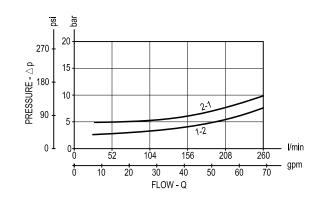
Solenoid operated valve, poppet 2-way normally open - Special cavity

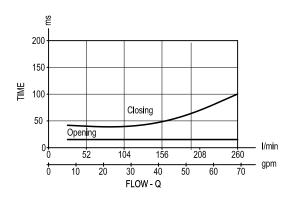
Push and twist style manual override

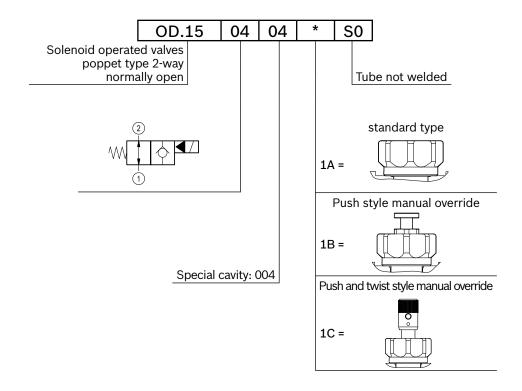


Performance graphs

Version 04







Туре	Material number	Type	Material number
OD1504041AS000	R901091118		
OD1504041BS000	R901091119		
OD1504041CS000	R901091120		

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Rexroth **Bosch Group**

RE 18325-04/05.10

Replaces: RE 00162-02/01.06

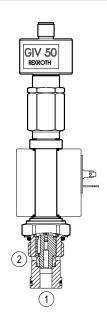
Solenoid operated valves pilot operated poppet 2-way normally closed proximity sensor - extra spring

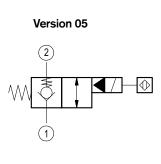
Special cavity, 017-E

VEI-7A-2A-09-NC-S-X-M

OD.15.05.17.62.05 - Z







General

Weight	kg (lbs)	0.75 (1.7)	
Installation orientation		Optional	
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)	

Hydraulic

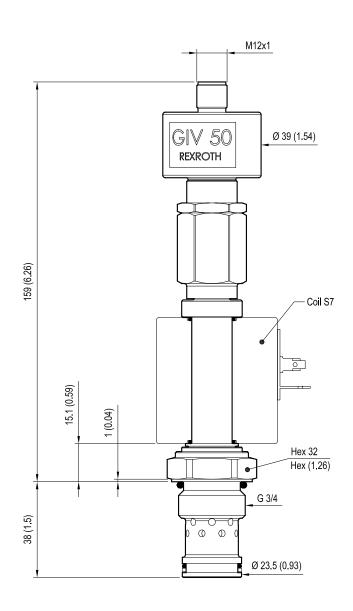
,		
Max. operating pressure	bar (psi)	250 (3600)
Flow range	l/min.(gpm)	5-70 (1-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	50-55 (37-41)
Filtration		Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit		RG17E201052010 R934003562
Other technical data		See data sheet RE 18350-50

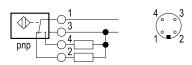
Electrical

DC voltage
S7
See data sheet RE18325-90
± 10%
/ 30
100 see RE 18325-90
See data sheet RE 18325-90
-

1/4

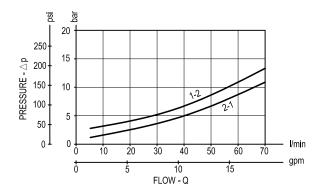
Solenoid operated valves poppet 2-way normally closed proximity sensor

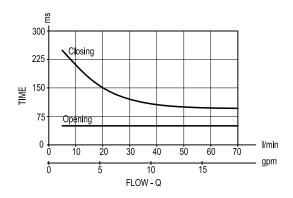


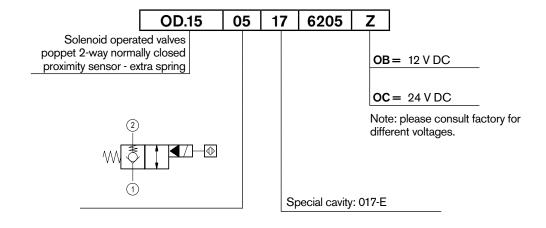


mm (Inches)

Performance graphs







Туре	Material number	Туре	Material number
OD1505176205OB	R934001217		
OD1505176205OC	R934001205		

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Rexroth **Bosch Group**

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RE 18325-06/05.10 Replaces: RE 00162-02/01.06

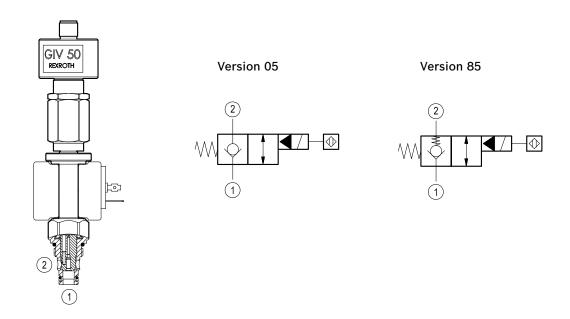
Solenoid operated valves pilot operated poppet 2-way normally closed proximity sensor

Common cavity, Size 08

VEI-8A-2A-06-NC-S-M

OD.15.05.18.36 - Y - Z





General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

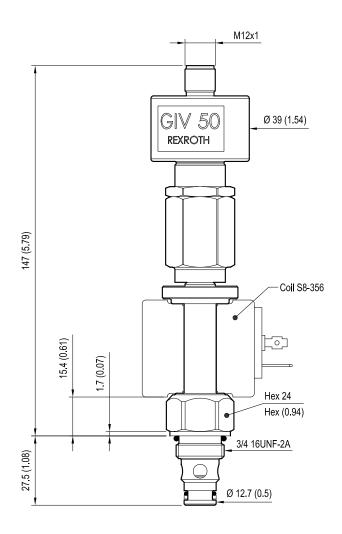
Hvdraulic

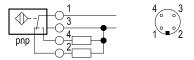
riyaradiic		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	5-40 (1-11)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	30-35 (22-26)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A201052010 R901101437
Other technical data	·	See data sheet RE 18350-50

Electrical

Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE18325-90
Nominal voltage	± 10%
Power consumption W	20
Duty cycle %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

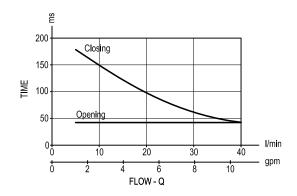
Solenoid operated valves poppet 2-way normally closed proximity sensor



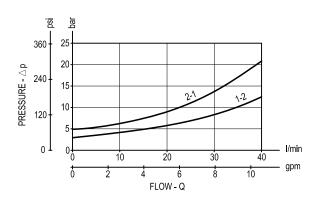


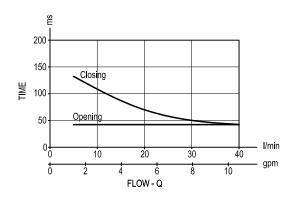
216 15 15 144 10 10 20 30 40 gpm FLOW-Q

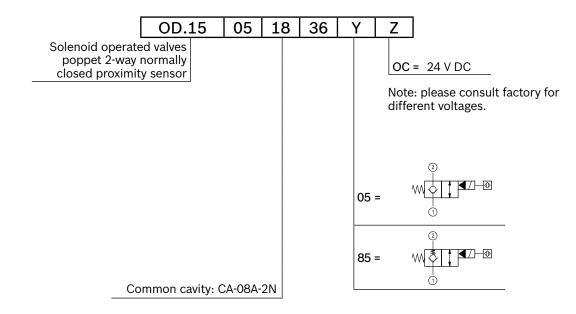
Version 05



Version 85







Туре	Material number	Туре	Material number
OD1505183605OC	R934001223		
OD1505183685OC	R934001211		
		_	
		_	
		_	

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Subject to change.

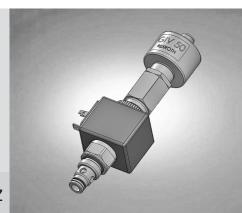
RE 18325-03/06.11

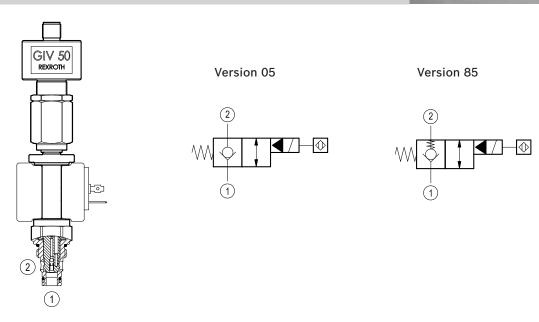
Solenoid operated valves pilot operated poppet 2-way normally closed proximity sensor

Common cavity, Size 08

VEI-8A-2A-06-NC-S-M

OD.15.05.18.41 - Y - Z





General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

(*) (cSt 46)

пуштацис		
Max. operating pressure	bar (psi)	350 (5075)
Proof pressure	bar (psi)	420 (6000)
Flow range	I/min.(gpm)	1-40 (0.3-11)
Max. internal leakage (*)	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	30-35 (22-26)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit	code material no.	
Other technical data		See data sheet RE 18350-50

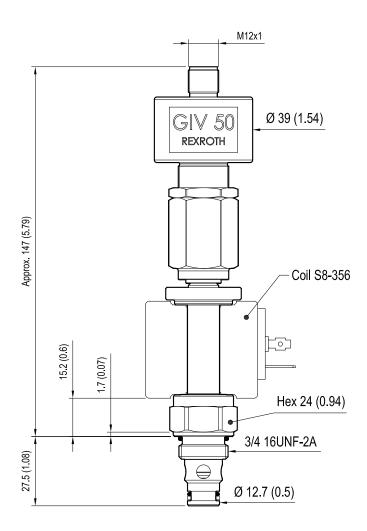
Electrical

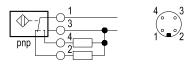
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

1/4

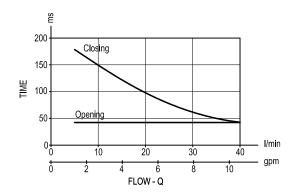
Solenoid operated valves poppet 2-way normally closed proximity sensor



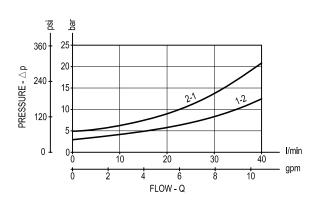


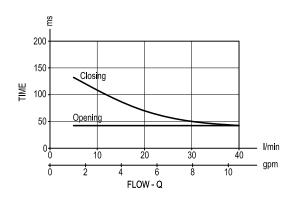
216 15 15 144 10 10 20 30 40 gpm FLOW-Q

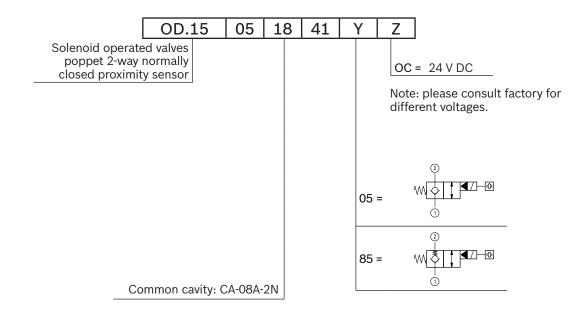
Version 05



Version 85







Туре	Material number	Туре	Material number
OD1505184105OC	R934004319		
OD1505184185OC	R934004320		

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Subject to change.

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RE 18325-05/05.10 Replaces: RE 00162-02/01.06

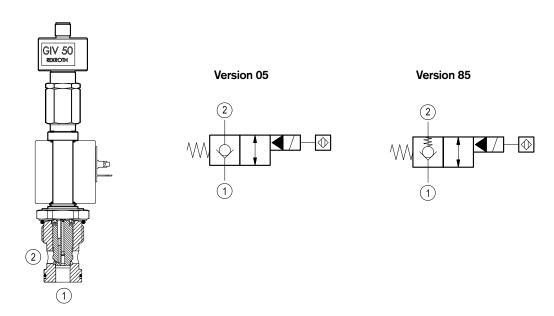
Solenoid operated valves pilot operated poppet 2-way normally closed proximity sensor

Special cavity, 021-E

VEI-7A-2A-14-NC-S

OD.15.05.21.62 - Y - Z





General

Weight	kg (lbs)	0.9 (2)	
Installation orientation		Optional	
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)	

Hydraulic

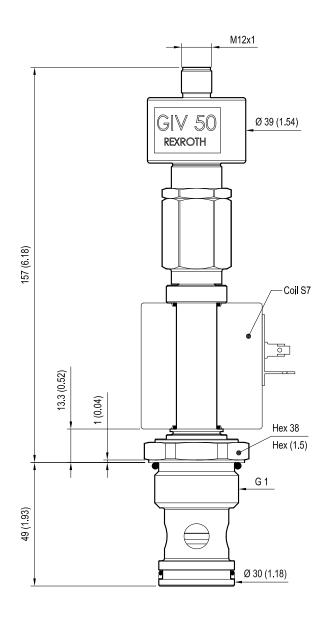
,		
Max. operating pressure	bar (psi)	250 (3600)
Flow range	l/min.(gpm)	5-150 (1-40)
Max. internal leakage (*)	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-85 (59-63)
Filtration		Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
Cavity		021-E see RE 18325-75
Seal kit		RG21E201052010 R934003566
Other technical data		See data sheet RE 18350-50
(+) / O: 40)	-	-

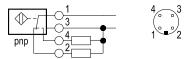
(*) (cSt 46)

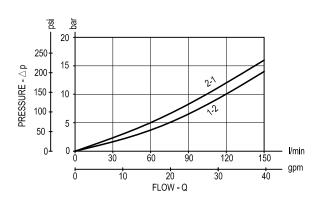
Electrical

	DC voltage
	S7
	See data sheet RE18325-90
	± 10%
W	30
%	100 see RE 18325-90
	See data sheet RE 18325-90
	W %

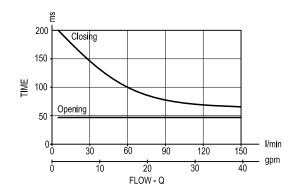
Solenoid operated valves poppet 2-way normally closed proximity sensor



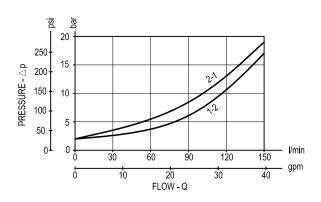


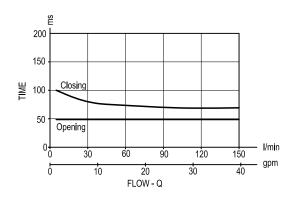


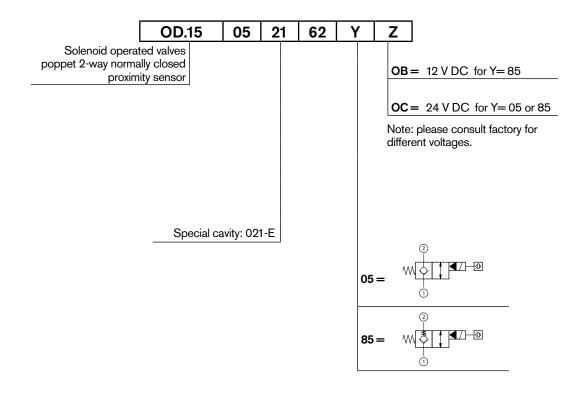
Version 05



Version 85







Туре	Material number	Туре	Material number
OD1505216205OC	R934001213		
OD1505216285OB	R934001229		
OD1505216285OC	R934001224		
		_	
		_	
-			

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RE 18325-09/01.10

Replaces: RE 00162-02/01.06

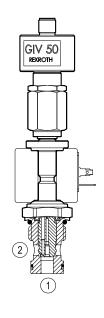
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

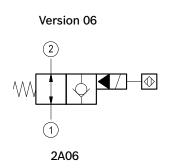
Special cavity, 017-E

VEI-8A-2A-09-NA-S-M-NSS

OD.15.06.17.1D.S0 - Z







General

0.0		
Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

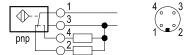
Hydraulic

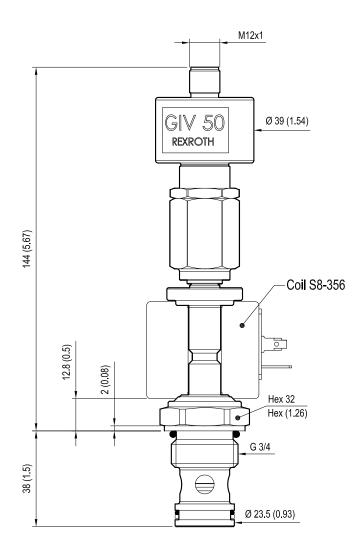
i i y ai a aii o		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	3.5-70 (1-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	50-55 (37-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit		RG17E201052010 R934003562
Other technical data	·	See data sheet RE 18350-50

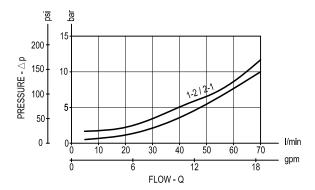
Electrical

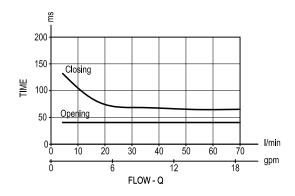
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

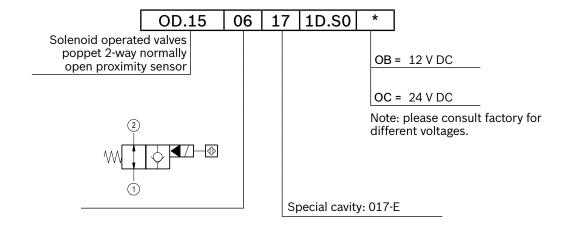
Solenoid operated valves poppet 2-way normally open proximity sensor











Туре	Material number	Туре	Material number
OD1506171DS2OB	R934001215		
OD1506171DS2OC	R934001206		

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Subject to change.

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RE 18325-07/06.11

Replaces: RE 18325-07/08.10

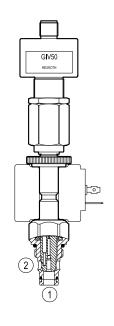
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

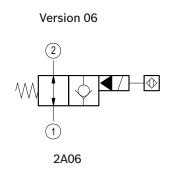
Common cavity, Size 08

VEI-8A-2A-06-NA-S-M-NSS

OD.15.06.18.1D.S2 - Z







General

0.0110101		
Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

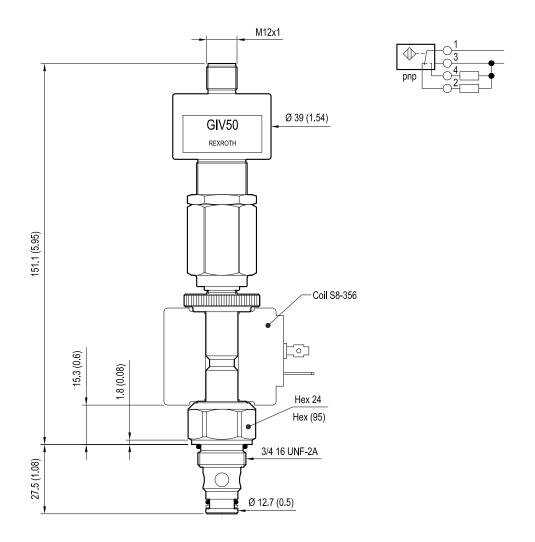
Hydraulic		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	I/min.(gpm)	2.5-40 (0.66-11)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	30-35 (22-26)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A201052010 R901101437
Other technical data		See data sheet RE 18350-50

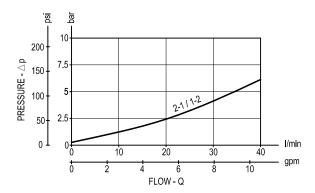
Flectrical

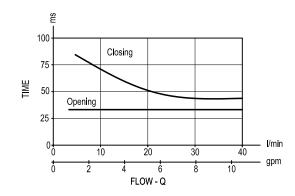
Type of voltage	DC voltage
Coil type	S8-356
Supply voltage	See data sheet RE18325-90
Nominal voltage	± 10%
Power consumption V	/ 20
Duty cycle %	100 see RE 18325-90
Type of protection	See data sheet RE 18325-90

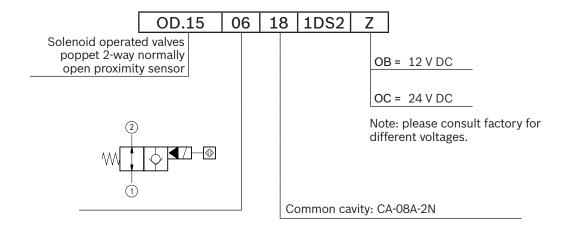
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

Solenoid operated valves poppet 2-way normally open proximity sensor









Туре	Material number	Туре	Material number
OD1506181DS2OB	R934001226		
OD1506181DS2OC	R934001227		

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Subject to change.

Rexroth Bosch Group

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RE 18325-10/06.11

Replaces: RE 18325-10/01.10

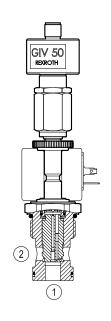
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

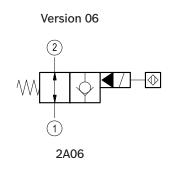
Special cavity, 021-E

VEI-8A-2A-12-NA-S-M-NSS

OD.15.06.21.1D.S2 - Z







General

Weight	kg (lbs)	0.85 (1.9)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

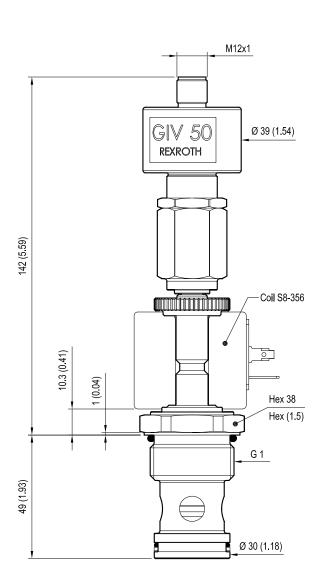
,		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	3.5-150 (0.9-40)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-85 (59-63)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		021-E see RE 18325-75
Seal kit		RG21E201052010 R934003566
Other technical data		See data sheet RE 18350-50

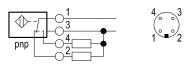
Electrical

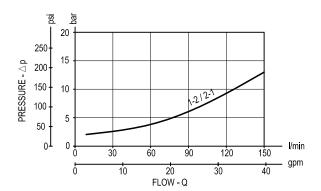
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90
		•

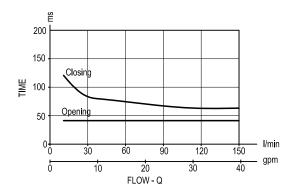
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

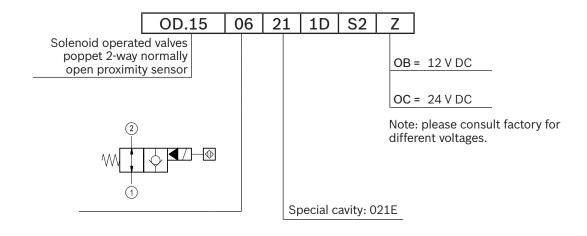
Solenoid operated valves poppet 2-way normally open proximity sensor











Туре	Material number	Туре	Material number
OD1506211DS2OB	R934001228		
OD1506211DS2OC	R934001208		
		_	

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Subject to change.

Rexroth Bosch Group

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RE 18325-08/06.11

Replaces: RE 18325-08/08.10

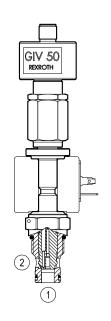
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

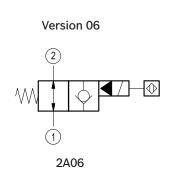
Special cavity, 076-E

VEI-8A-2A-09-NA-S-M-NSS

OD.15.06.76.1D.S2 - Z







General

0.0110101		
Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

riyaraano		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	2.5-70 (0.66-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	41-47 (30-35)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Special cavity		076-E see RE 18325-75
Seal kit		RG10A201052010 R901111363
Other technical data		See data sheet RE 18350-50

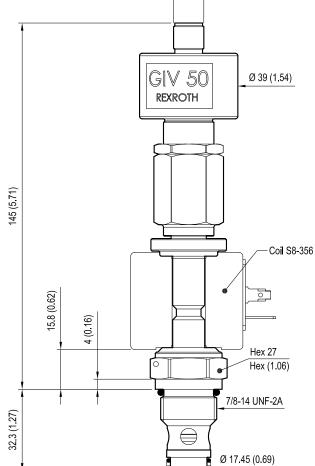
Electrical

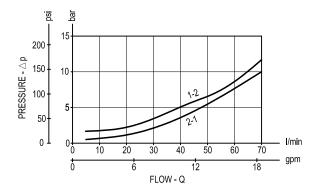
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

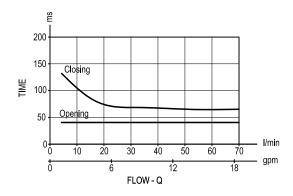
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

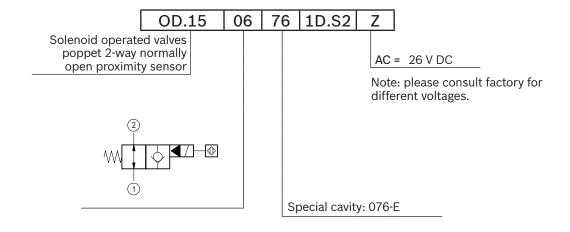
Solenoid operated valves poppet 2-way normally open proximity sensor











Туре	Material number	Туре	Material number
OD1506761DS2AC	R934001233		
			

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Subject to change.



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RE 18325-08/01.10

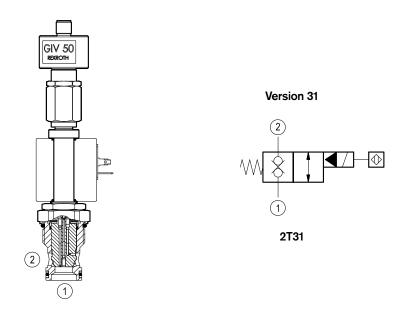
Replaces: RE 00162-02/01.06

Solenoid operated valves poppet 2-way normally closed proximity sensor

Common cavity, Size 16

VEI-7A-2T-14-NC-S-M

OD.15.31.75.62.05 - Z



General

Weight	kg (lbs)	0.9 (2)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

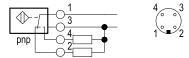
•		
Max. operating pressure	bar (psi)	250 (3600)
Flow range	l/min.(gpm)	4.5-200 (1.2-53)
Max. internal leakage (*)	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-85 (59-63)
Filtration		Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
Cavity		CA-16A-2N see RE 18325-70
Seal kit		RG16A2010530100 R930003262
Other technical data		See data sheet RE 18350-50
(1) (0)		

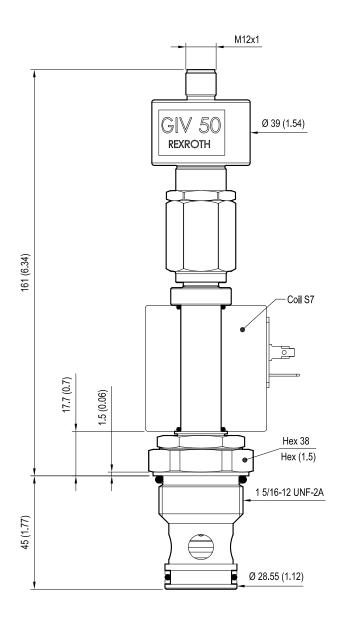
(*) (cSt 46)

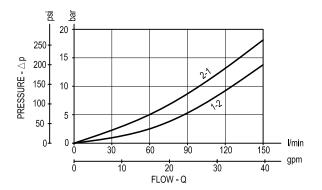
Electrical

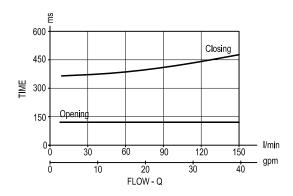
	DC voltage
	S7
	See data sheet RE18325-90
	± 10%
W	30
%	100 see RE 18325-90
	See data sheet RE 18325-90
	%

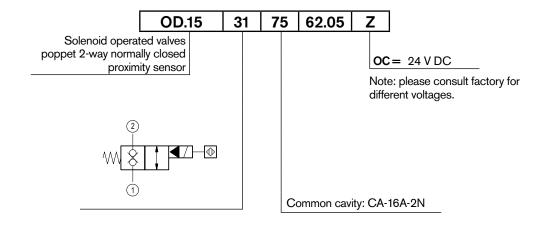
Solenoid operated valves poppet 2-way normally closed proximity sensor











Туре	Material number	Туре	Material number
OD1531756205OC	R934001234		

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RE 18325-15/06.11

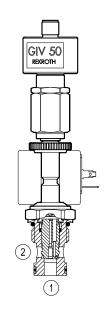
Replaces: RE 18325-15/05.10

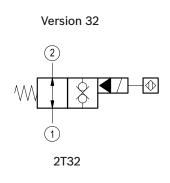
Solenoid operated valves pilot operated poppet 2-way normally open double lock proximity sensor Special cavity, 017-E

VEI-8A-2T-09-NA-S-M-NSS

OD.15.32.17.1D.S2 - Z







General

Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

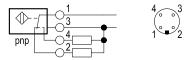
Hydraulic		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	I/min.(gpm)	2.5-70 (0.66-18)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	50-55 (37-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit		RG17E201053010 R934003563
Other technical data		See data sheet RE 18350-50

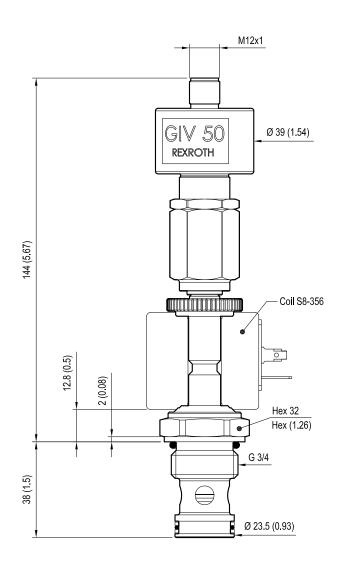
Electrical

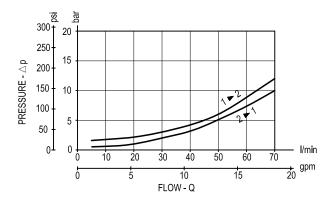
Type of voltage		DC voltage
Coil type		S8-356
Supply voltage		See data sheet RE18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle	%	100 see RE 18325-90
Type of protection		See data sheet RE 18325-90

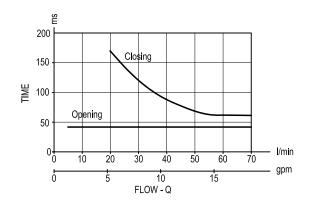
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

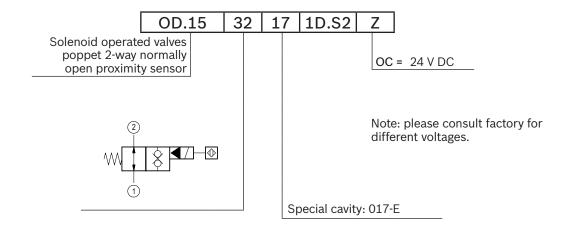
Solenoid operated valves poppet 2-way normally open double lock roximity sensor











Туре	Material number	Туре	Material number
OD1532171DS2OC	R934001235		

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Subject to change.

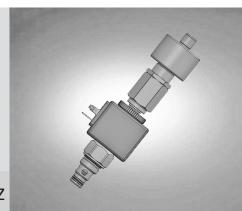
RE 18325-16/12.11

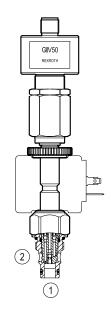
Solenoid operated valves pilot operated poppet 2-way normally open proximity sensor

Common cavity, Size 08

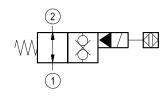
VEI-8A-2T-06-NA-S-M-NSS

OD.15.32.18.1D.S2 - Z









General

Weight	kg (lbs)	0.75 (1.7)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

- i y ai a aii o		
Max. operating pressure	bar (psi)	350 (5075)
Flow range	l/min.(gpm)	2.5-40 (0.66-11)
Max. internal leakage	drops/min.	15
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	30-35 (22-26)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Other technical data		See data sheet RE 18350-50

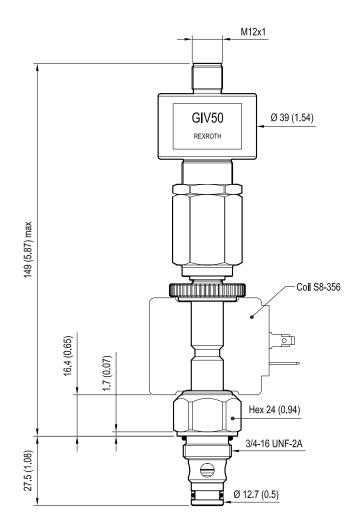
Electrical

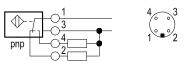
	DC voltage
	S8-356
	See data sheet RE18325-90
	± 10%
W	20
%	100 see RE 18325-90
	See data sheet RE 18325-90
	W %

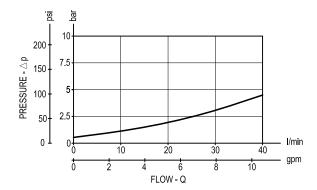
Please consider that a proper fuction of the valve is guaranteed only if the position of the monitor is not modified; each cartridge is provided of a torque confirmation mark, intended as anti-tampering device.

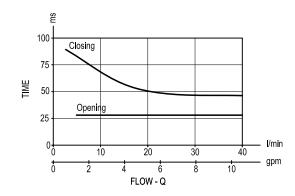
1/4

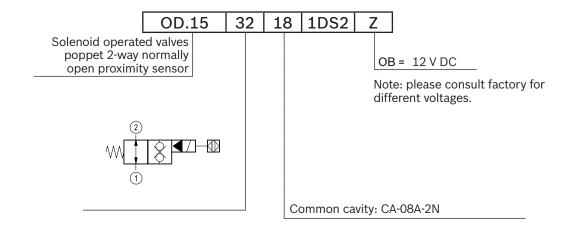
Solenoid operated valves poppet 2-way normally open proximity sensor











Туре	Material number	Type	Material number
OD1532181DS2OB	R934004542		
-			

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Subject to change.

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RE 18323-07/02.11

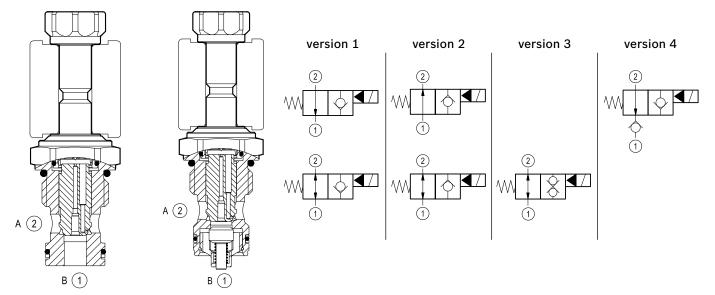
Solenoid operated valves pilot operated poppet type 2-way normally open

Special cavity, 017-E

VEI-8A-09-NA

OD.15 - X - 17 - Y - S0





General

Weight	kg (lbs)	0.21 (0.46)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

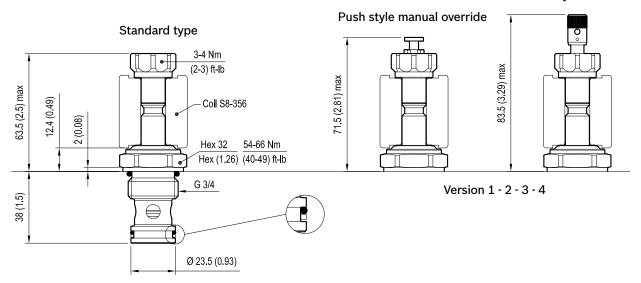
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit - version 1		RG17E201052010 R934003562
Seal kit - version 2-3-4		RG17E201053010 R934003563
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
		·

Version 1: Solenoid operated valve, poppet 2-way normally open

Push and twist style manual override



Version 2: Solenoid operated valve, poppet 2-way normally open

Version 3: Solenoid operated valve, poppet 2-way double lock normally open

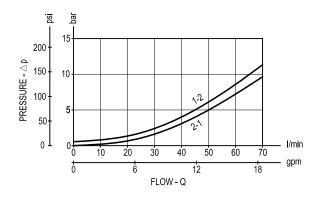
Standard type 3-4 Nm (2-3) ft-lb Coil S8-356 Hex 32 Hex (1.26) (40-49) ft-lb G 3/4 Ø 23.5 (0.93)

Version 4: Solenoid operated valve, poppet 2-way normally open

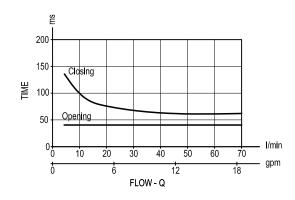
3-4 Nm (2-3) ft-lb Coil S8-356 Hex (1.26) (60-49) ft-lb G 3/4 Ø 23.5 (0.93)

Standard type

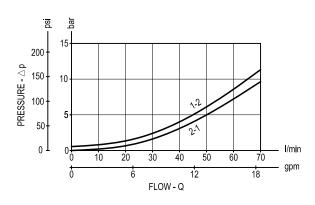
Version 1 - Version 2



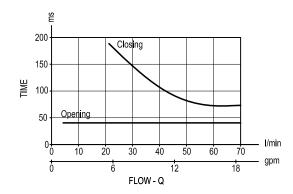
Standard



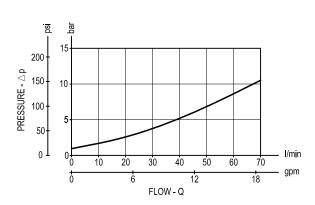
Version 3



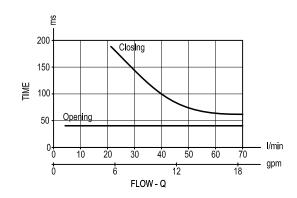
Standard

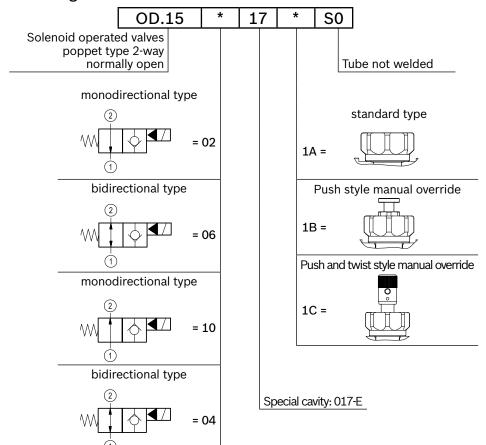


Version 4



Standard





Туре	Material number
OD1502171AS000	R934000718
OD1502171BS000	R934000721
OD1502171CS000	R901177370
OD1506171AS000	R901113677
OD1506171BS000	R901113680
OD1506171CS000	R934000956
OD1504171AS000	R901113668
OD1504171BS000	R901113669
OD1504171CS000	R934000809

bidirectional type

monodirectional type

= 32

= 12

Туре	Material number
OD1510171AS000	R934001051
OD1510171BS000	R934004148
OD1510171CS000	R934001052
OD1512171AS000	R934001090
OD1532171AS000	R901113683
OD1532171BS000	R901113684
OD1532171CS000	R934001189

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Subject to change.

1/4

RE 18323-03/02.11

Replaces: RE 18323-03/08.10

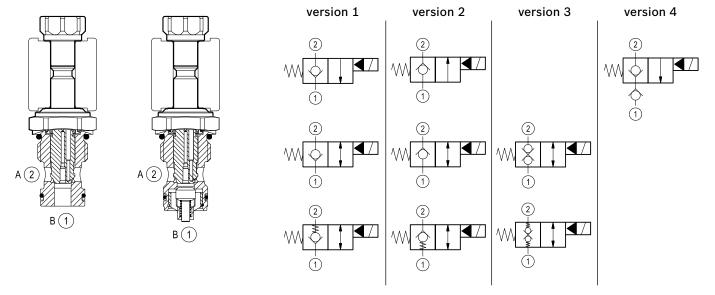
Solenoid operated valves pilot operated poppet type 2-way normally closed

Special cavity, 017-E

VEI-8A-09-NC

OD15 - X - 17 - Y - Z





General

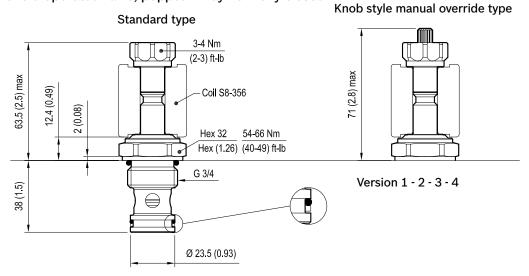
Weight	kg (lbs)	0.24 (0.53)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit - version 1		RG17E201052010 R934003562
Seal kit - version 2-3-4		RG17E201053010 R934003563
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

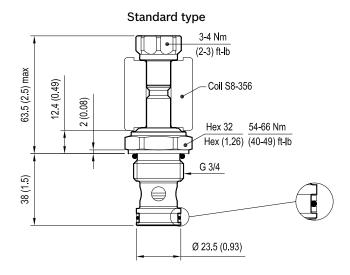
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

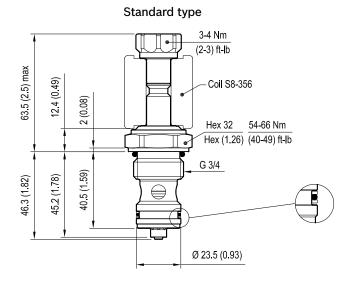
Version 1: Solenoid operated valve, poppet 2-way normally closed



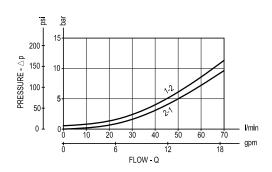
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

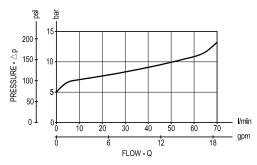


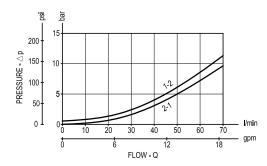
Version 4: Solenoid operated valve, poppet 2-way normally closed

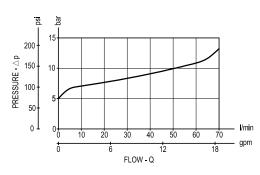


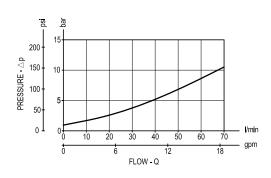






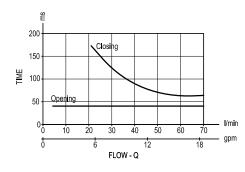




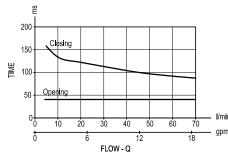


Version 1 - Version 2

Standard

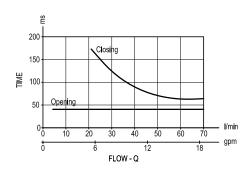


Extra spring

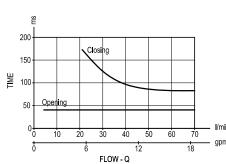


Version 3

Standard

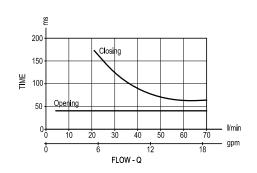


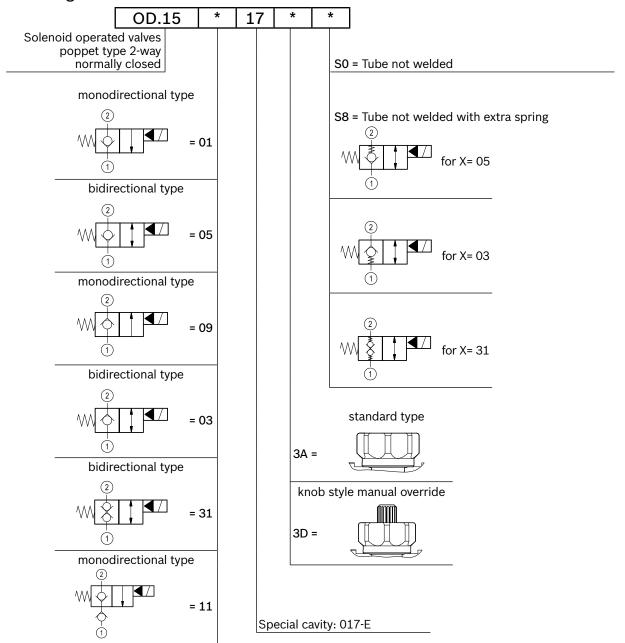
extra spring



Version 4

Standard





Туре	Material number
OD1501173AS000	R901176045
OD1501173DS000	R934000679
OD1503173AS000	R901113664
OD1503173AS800	R934000773
OD1503173DS000	R901180257
OD1503173DS800	R934003061
OD1505173AS000	R901113673
OD1505173AS800	R901119220
OD1505173DS000	R901125249

Туре	Material number
OD1505173DS800	R934000846
OD1509173AS000	R934001038
OD1509173DS000	R934001039
OD1511173AS000	R934001072
OD1511173DS000	R934001075
OD1531173AS000	R901113682
OD1531173AS800	R934001116
OD1531173DS000	R934001120
OD1531173DS800	R934003111

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Subject to change.

1/4

RE 18323-09/08.10 Replaces: 01.06

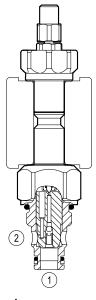
Solenoid operated valves pilot operated poppet 2-way normally closed

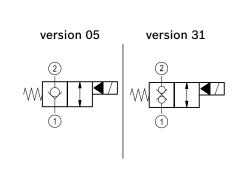
Common cavity, Size 08

VEI-8A-06-NC-ET

OD.15 - X - 18.3C - Z







General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

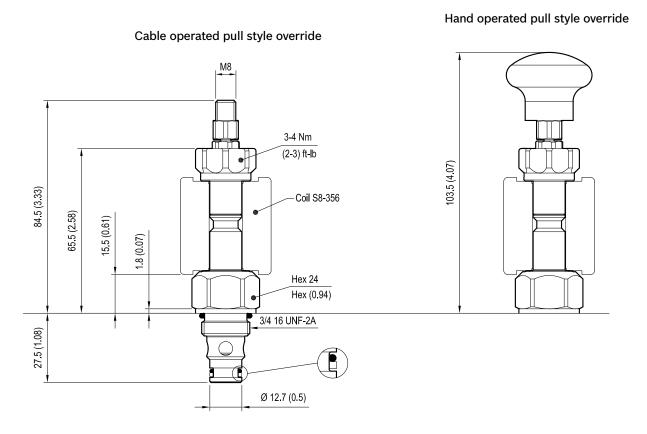
Hydraulic

		0=0 (=000)
Max. operating pressure	bar (psi)	350 (5000)
Rated flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version 05		RG08A2010520100 R901101437
Seal kit - version 31		RG08A2010530100 R901101544
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

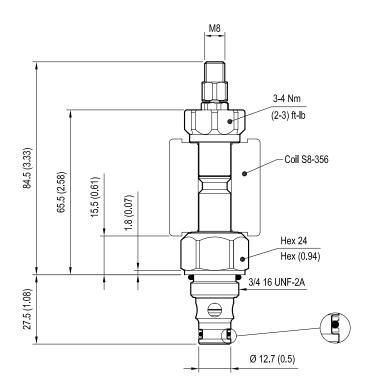
Electrical

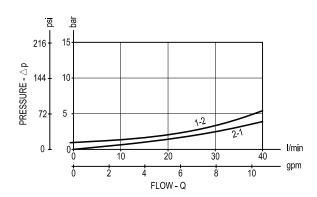
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Version 05: Solenoid operated valves poppet 2-way normally closed

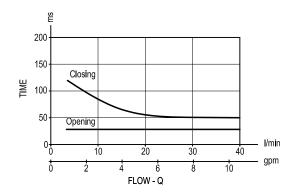


Version 31: Solenoid operated valves poppet 2-way double lock normally closed

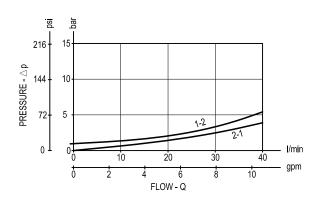


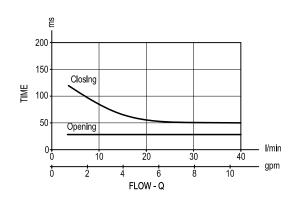


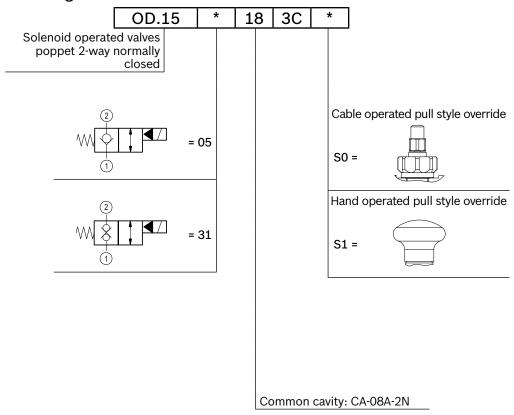
Version 05



Version 31







Туре	Material number
OD1505183CS000	R901094735
OD1505183CS100	R901094737
OD1531183CS000	R901109982
OD1531183CS100	R901109983

Туре	Material number

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1/4

RE 18323-05/02.11

Replaces: RE 18323-05/08.10

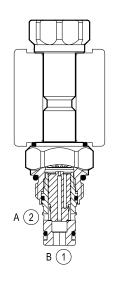
Solenoid operated valves pilot operated poppet type 2-way normally open

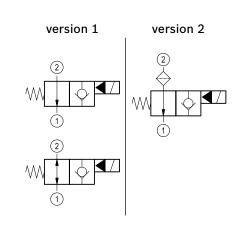
Common cavity, Size 08

VEI-8I-06-NA

OD-15 - X - 18 - Y - S0







G	on	_	ra	ı
(7)	211	ю	ra	ı

Weight	kg (lbs)	0.11 (0.24)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

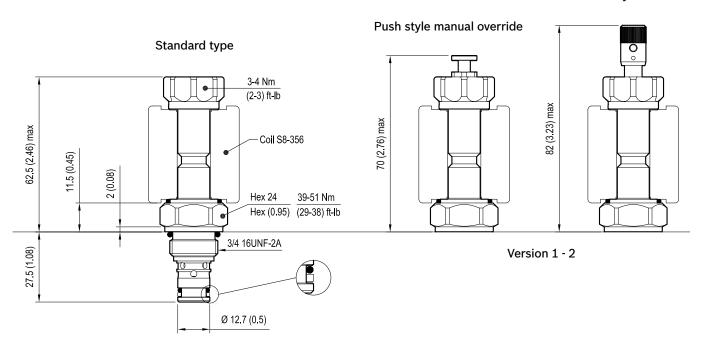
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	0.5-30 (0.1-8)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-75
Seal kit		RG08A2010520100 R901101437
Seal kit coil		RG12I1PNBR7010 R934003957
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

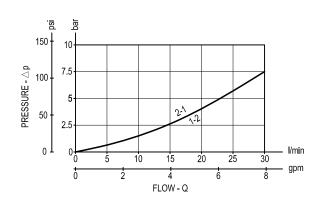
Version 1: Solenoid operated valve, poppet 2-way normally open

Push and twist style manual override



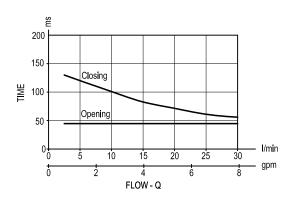
Version 2: Solenoid operated valve, poppet 2-way normally open - filter

Standard type 3-4 Nm (2-3) ft-lb Coil S8-356 Hex 24 Hex (0.95) 3/4 16UNF-2A Ø 12.7 (0.5)

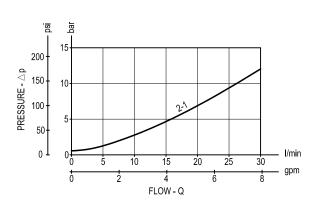


Standard

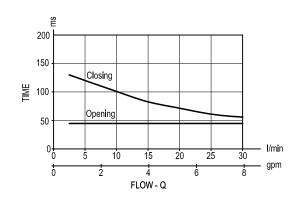
Version 1

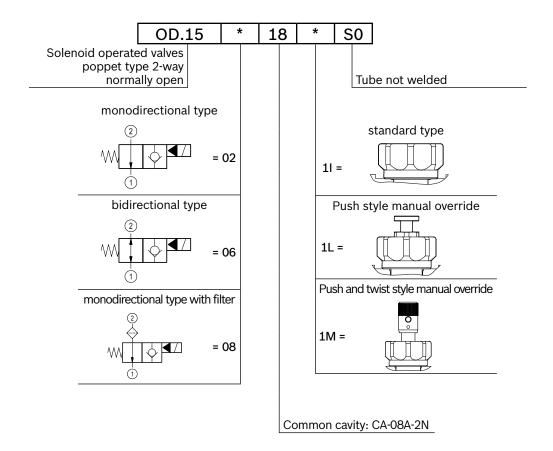


Version 2



Standard





Туре	Material number
OD1502181IS000	R901091107
OD1502181LS000	R901091108
OD1502181MS000	R901094588
OD1506181IS000	R901091133
OD1506181LS000	R901091134
OD1506181MS000	R901091135
OD1508181IS000	R901091146
OD1508181LS000	R901091148
OD1508181MS000	R901091149

Туре	Material number

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Subject to change.

1/4

RE 18323-01/02.11

Replaces: RE 18323-01/08.10

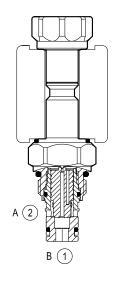
Solenoid operated valves pilot operated poppet type 2-way normally closed

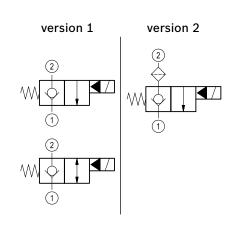
Common cavity, Size 08

VEI-8I-06-NC

OD.15 - X - 18 - Y - S0







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0.0			
Weight	kg (lbs)	0.11 (0.24)	
Installation orientation		Optional	
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)	

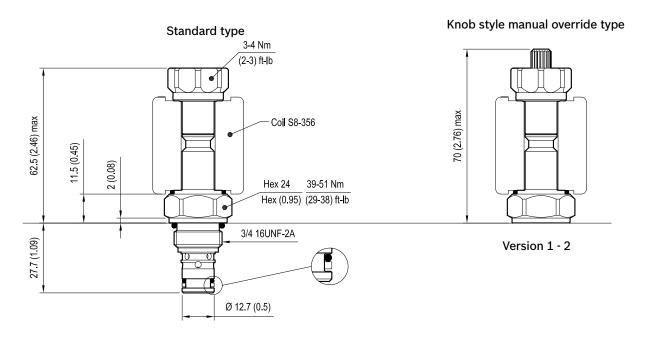
Hvdraulic

riyaradiic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	0.5-30 (0.1-8)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-75
Seal kit version 1-2	code material no.	RG08A201052100 R901101437
Seal kit coil	code material no.	RG12I1PNBR7010 R934003957
Other technical data		See data sheet RE 18350-50

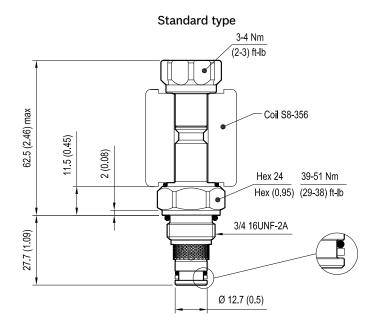
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Version 1: Solenoid operated valve, poppet 2-way normally closed



Version 2: Solenoid operated valve, poppet 2-way normally closed - filter

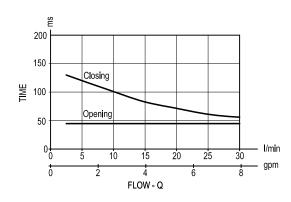


9 4

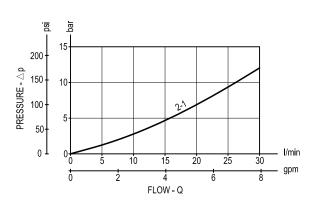
200 7.5 150 7.5 100 5 10 15 20 25 30 gpm FLOW-Q

Version 1

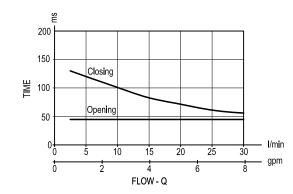
Standard

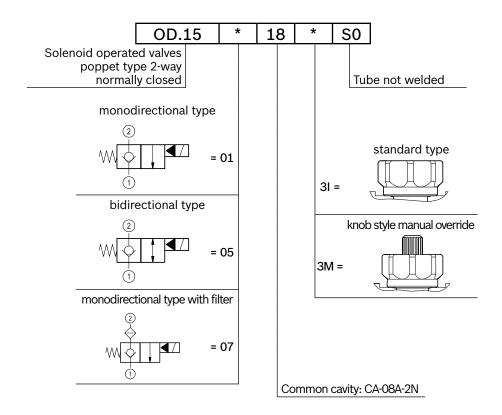


Version 2



Standard





Туре	Material number
OD1501183IS000	R901090962
OD1501183MS00	R901090966
OD1505183IS000	R901090953
OD1505183MS00	R901090950
OD1507183IS000	R901091142
OD1507183MS00	R934003486

Туре	Material number

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Subject to change.

1/4

RE 18323-21/11.11

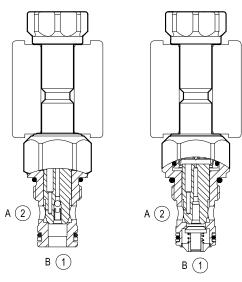
Replaces: RE 18323-21/09.11

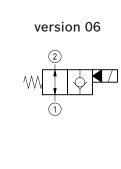
Solenoid operated valves pilot operated poppet type 2-way normally open

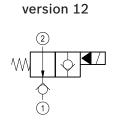
Special cavity, 019-E

OD.15 - X - 19 - Z VEI-8A-06-NA









General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

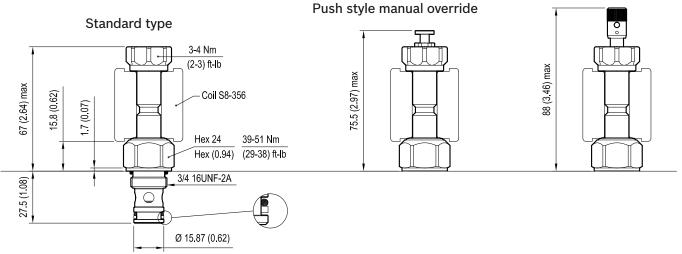
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	1.5-40 (0.4-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Special cavity		019-E see RE 18325-75
Seal kit version 06	code material no.	
Seal kit version 12	code material no.	
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

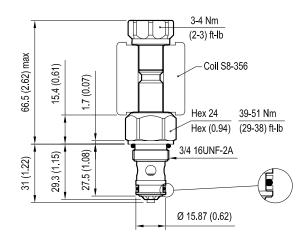
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

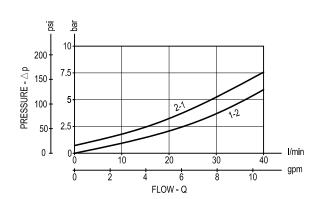
Version 06: Solenoid operated valve, poppet 2-way normally open

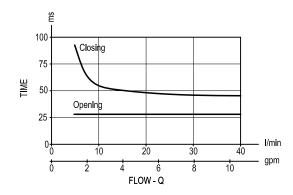
Push and twist style manual override



Version 12: Solenoid operated valve, poppet 2-way normally open

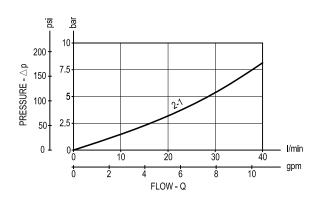


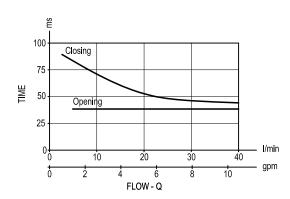


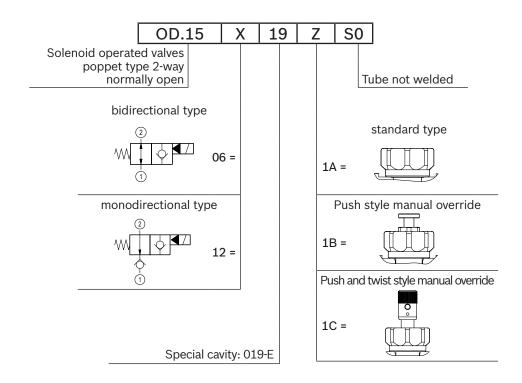


Version 12

Version 06







terial number
34000989
34000990
34000991
01091159
01091161
01091162

Туре	Material number
-	

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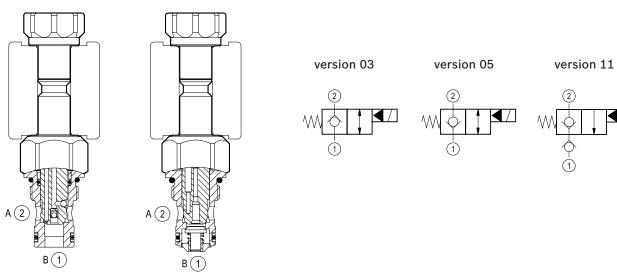
RE 18323-20/11.11

Solenoid operated valves pilot operated poppet type 2-way normally closed

Special cavity, 019-E

VEI-8A-06-NC OD.15 - X - 19 - Z





General

Weight	kg (lbs)	0.13 (0.29)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

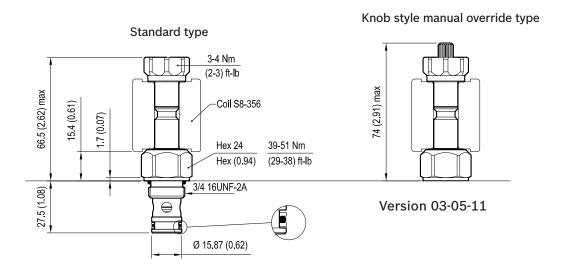
Hydraulic

riyaraano		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	0.5-40 (0.1-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Special cavity		019-E see RE 18325-75
Seal kit version 03-11		RG19E201053010 R934003561
Seal kit version 05		RG19E201052010 R934003560
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

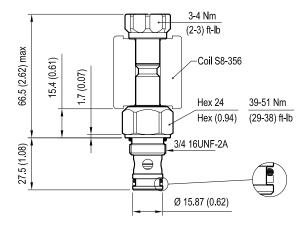
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
N I O II II	.1	al a consequent a los

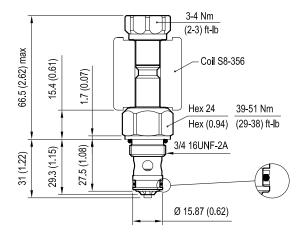
Version 03: Solenoid operated valve, poppet 2-way normally closed

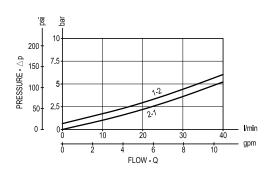


Version 05: Solenoid operated valve, poppet 2-way normally closed

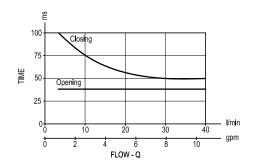


Version 11: Solenoid operated valve, poppet 2-way normally closed

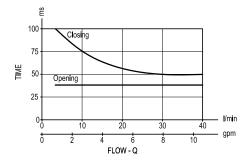


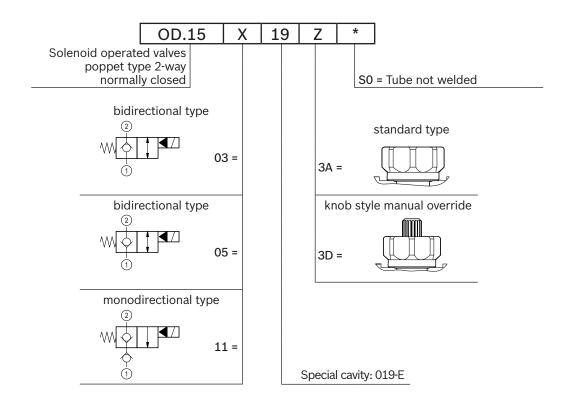


Version 03-05



Version 11





Туре	Material number
OD1503193AS00	R934000785
OD1503193DS00	R934000786
OD1505193AS00	R934000895
OD1505193DS00	R934000898
OD1511193AS000	R901091157
OD1511193DS000	R901091158

Туре	Material number

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41015 Nonantola - Modena, Italy

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RE 18323-08/02.11

Replaces: RE 18323-08/08.10

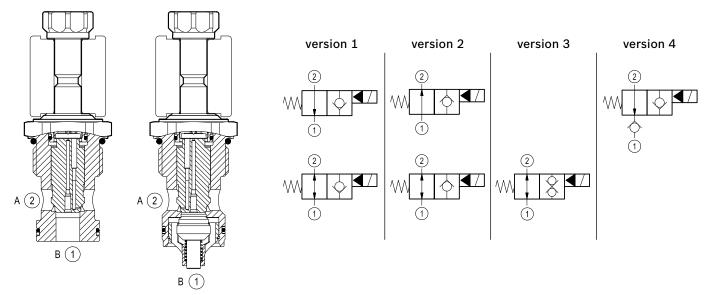
Solenoid operated valves pilot operated poppet type 2-way normally open

Special cavity, 021-E

VEI-8A-12-NA

OD.15 - X - 21 - Y - S0





General

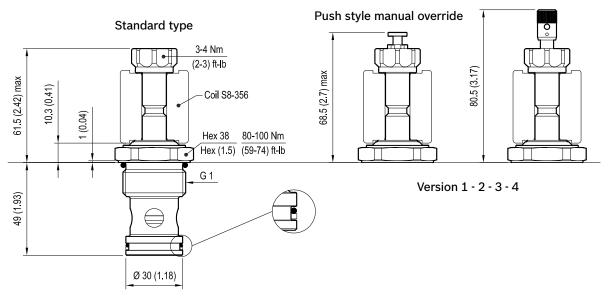
Weight	kg (lbs) 0	0.34 (0.75)
Installation orientation	C	Optional
Ambient temperature range	°C (°F) -3	30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	5-150 (1-40)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Installation torque Filtration	Nm (ft-lbs)	80-100 (59-74) Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
· .	Nm (ft-lbs)	Nominal value max. 10µm (NAS 8)
Filtration	code	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Filtration Cavity	code material no. code	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14 021-E see RE 18325-75 RG21E201052010
Filtration Cavity Seal kit - version 1	code material no. code material no. code	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14 021-E see RE 18325-75 RG21E201052010 R934003566 RG21E201053010

Electrical

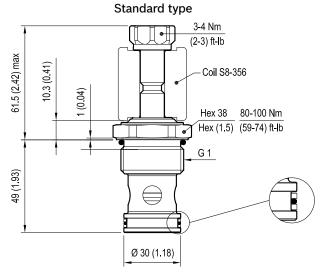
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
	-	_

Version 1: Solenoid operated valve, poppet 2-way normally open

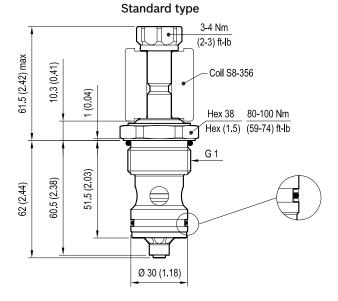


Version 2: Solenoid operated valve, poppet 2-way normally open

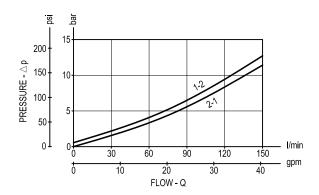
Version 3: Solenoid operated valve, poppet 2-way double lock normally open



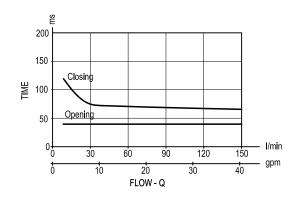
Version 4: Solenoid operated valve, poppet 2-way normally open



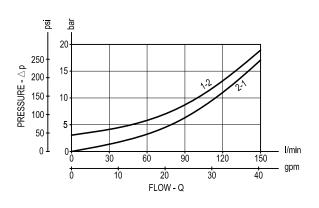
Version 1 - Version 2



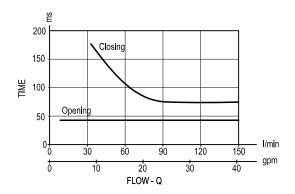
Standard



Version 3

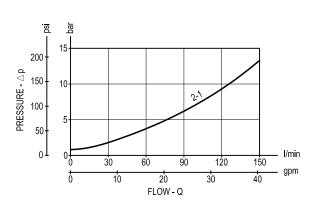


Standard

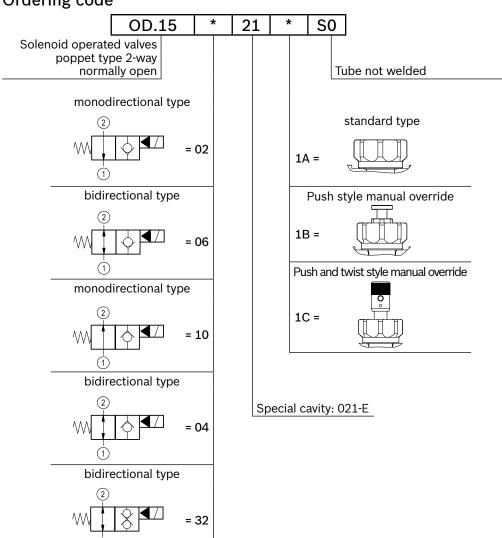


Version 4

Standard



200 Closing 150 IME 100 Opening 50 30 60 90 120 150 gpm 20 FLOW - Q 40 10 30



Туре	Material number
OD1502211AS000	R987067733
OD1502211BS000	R901186074
OD1502211CS000	R934000758
OD1504211AS000	R901113671
OD1504211BS000	R901113672
OD1504211CS000	R934000820
OD1506211AS000	R901104409
OD1506211BS000	R901113681
OD1506211CS000	R901172041

= 12

monodirectional type

Туре	Material number
OD1510211AS000	R901085464
OD1510211BS000	R934001061
OD1512211AS000	R934001100
OD1512211BS000	R934001101
OD1512211CS000	R934001102
OD1532211AS000	R901104415
OD1532211BS000	R901113685
OD1532211CS000	R901191824

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Subject to change.

Rexroth Bosch Group

RE 18323-04/02.11

Replaces: RE 18323-04/12.10

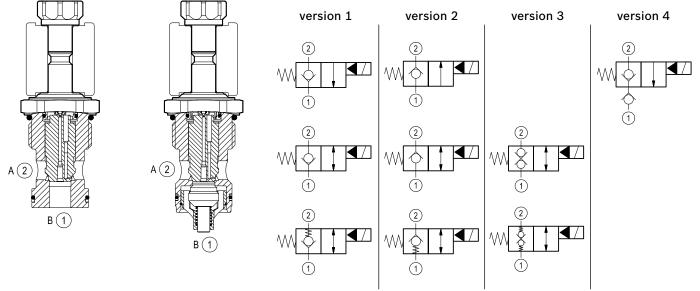
Solenoid operated valves pilot operated poppet type 2-way normally closed

Special cavity, 021-E

VEI-8A-12-NC

OD.15 - X - 21 - Y - Z





General

0.0		
Weight	kg (lbs)	0.34 (0.75)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

bar (psi)	350 (5000)
bar (psi)	420 (6000)
I/min. (gpm)	5-150 (1-40)
cycles	1 million cycles at 350 bar
drops/min.	20
°C (°F)	-20 to 80 (-4 to 176)
	Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Nm (ft-lbs)	80-100 (59-74)
	Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
	021-E see RE 18325-75
	RG21E201052010 R934003566
	RG21E201053010 R934003567
	RG12A1PNBR7010 R934003958
·	See data sheet RE 18350-50
	bar (psi) I/min. (gpm) cycles drops/min. °C (°F) Nm (ft-lbs) code material no. code material no. code

Electrical

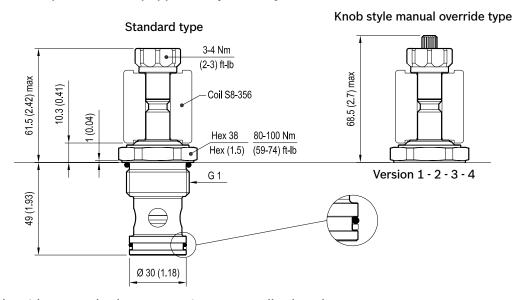
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
	-	

Note: Coils must be ordered separately.

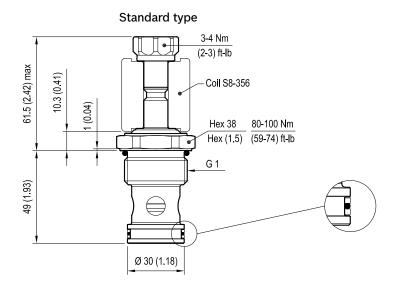
1/4

Dimensions

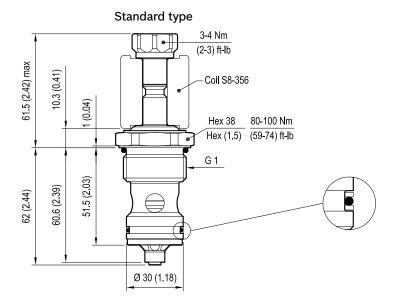
Version 1: Solenoid operated valve, poppet 2-way normally closed



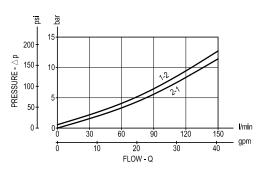
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

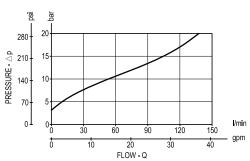


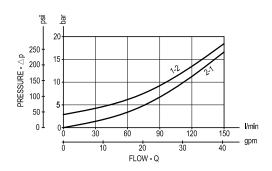
Version 4: Solenoid operated valve, poppet 2-way normally closed

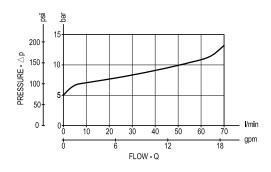


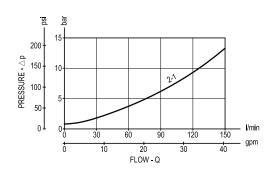
mm (Inches)





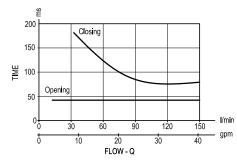




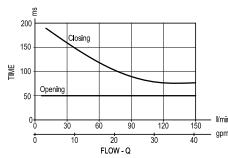


Version 1 - Version 2

Standard

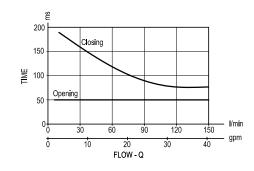


Extra spring

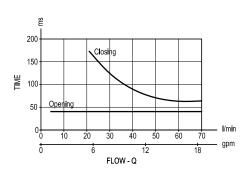


Version 3

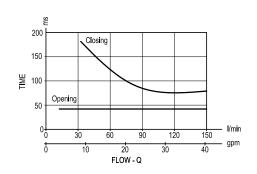
Standard

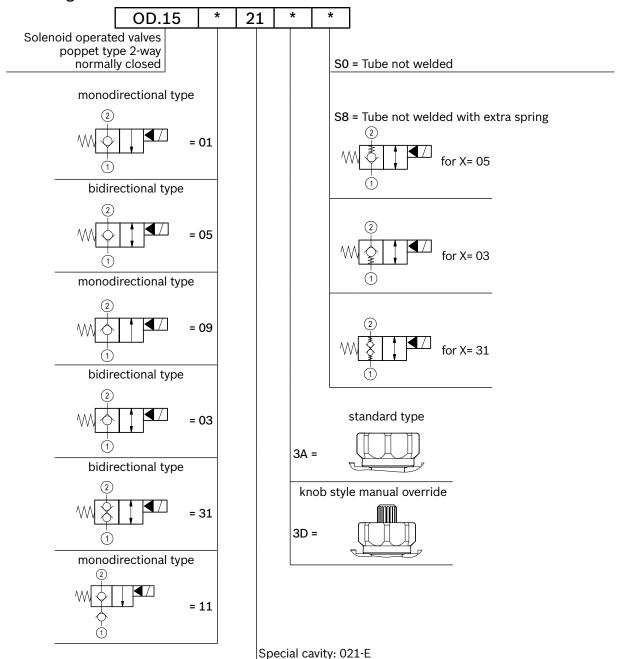


Extra spring



Version 4





Туре	Material number
OD1501213AS000	R901144300
OD1501213AS800	R934000707
OD1501213DS000	R901085462
OD1503213AS000	R901113666
OD1503213AS800	R934003065
OD1503213DS000	R934000792
OD1503213DS800	R934003066
OD1505213AS000	R901104395
OD1505213AS800	R901119221

Туре	Material number
OD1505213DS000	R901119267
OD1509213AS000	R901132881
OD1511213AS000	R901138183
OD1511213AS800	R934001086
OD1531213AS000	R901104412
OD1531213AS800	R901119002
OD1531213DS000	R901132876
OD1531213DS800	R901125793

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Subject to change.

RE 18323-09/01.10

Replaces: 01.06

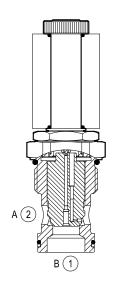
Solenoid operated valves poppet type 2-way normally closed

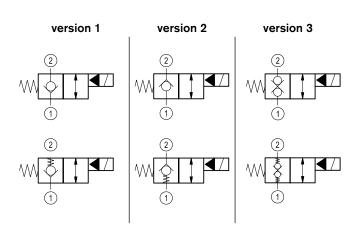
Special cavity, 021-E

VEI-7A-14-NC

OD.15 - X - 21 - Y - Z - S0







General

Weight	kg (lbs)	0.34 (0.75)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

,		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	I/min. (gpm)	5-200 (1-53)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	40 at 46 est (104 at 115 est)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
Cavity		021-E see RE 18325-75
Seal kit	code material no.	
Other technical data		See data sheet RE 18350-50

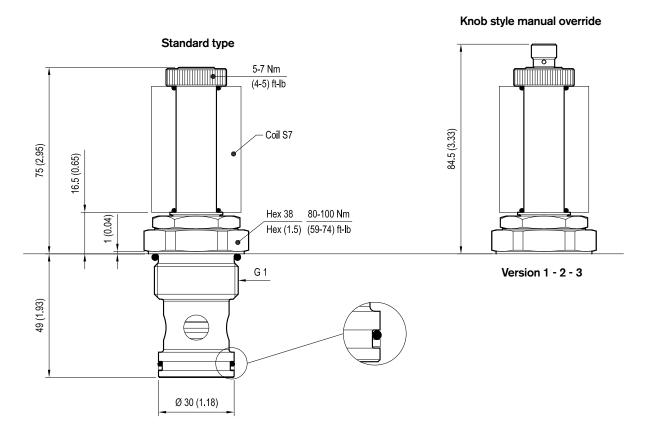
Electrical

Type of voltage	DC voltage
Coil type	S7 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	30
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

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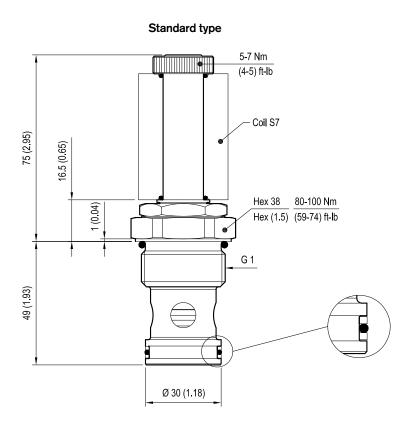
Dimensions

Version 1: Solenoid operated valve, poppet 2-way normally closed - leakage PORT A (2)



Version 2: Solenoid operated valve, poppet 2-way normally closed - leakage PORT B (1)

Version 3: Solenoid operated valve, poppet 2-way double lock normally closed - leakage PORT B (1)

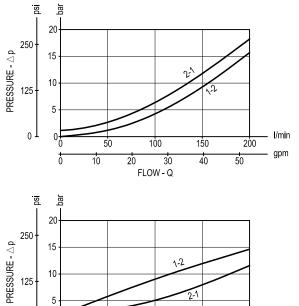


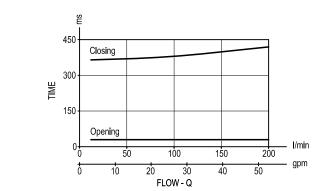
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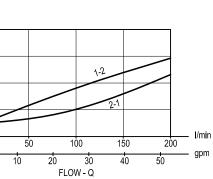
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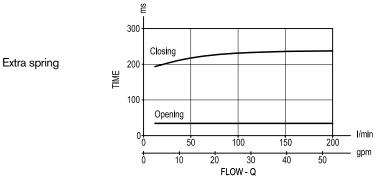
Version 1 - Version 2

Standard

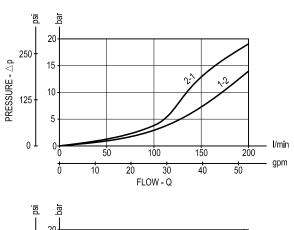


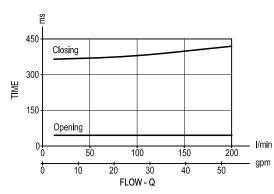


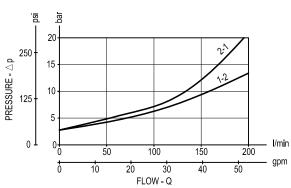




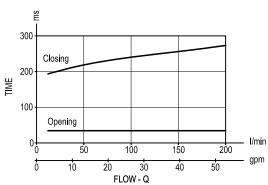
Version 3

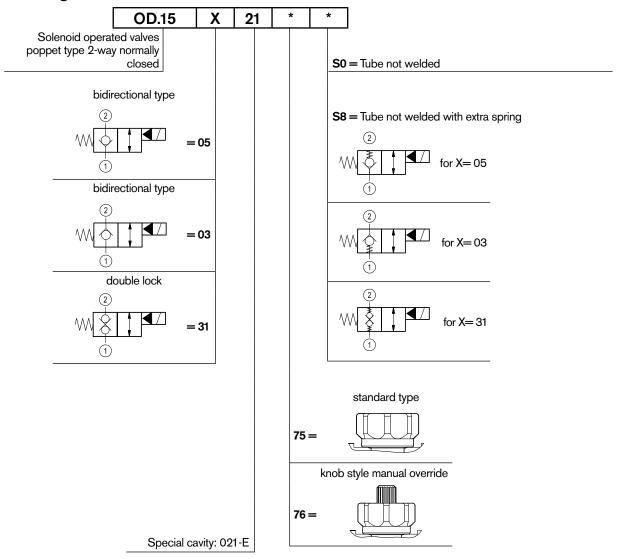












Туре	Material number	Туре	Material number
			-
-		_	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5

41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848

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Rexroth Bosch Group

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RE 18323-12/03.11

Replaces: RE 18323-12/02.11

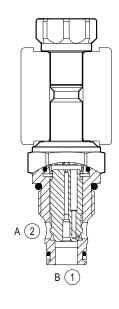
Solenoid operated valves pilot operated poppet type 2-way normally open

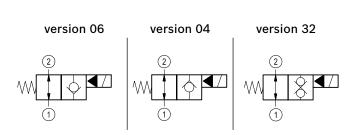
Common cavity, Size 10

VEI-8A-10-NA

OD.15 - X - 36 - Y - S0







General

Weight	kg (lbs)	0.16 (0.35)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

пушаши		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-42)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-2N see RE 18325-75
Seal kit - version 1		RG10A2010520100 R901111363
Seal kit - version 2-3		RG10A2010530100 R901111366
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

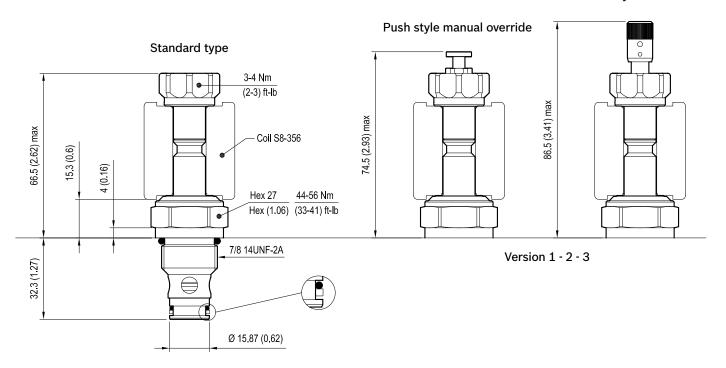
Liootiioai		
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Note: Coils must be ordered separately.

Dimensions

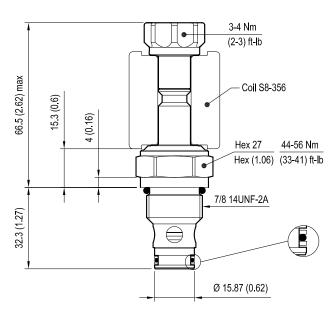
Version 1: Solenoid operated valve, poppet 2-way normally open

Push and twist style manual override



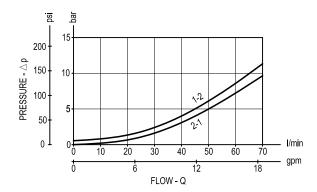
Version 2: Solenoid operated valve, poppet 2-way normally open Version 3: Solenoid operated valve, poppet 2-way double lock normally open



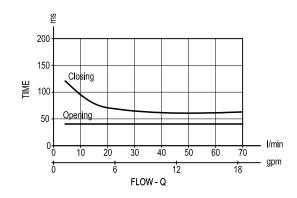


mm (Inches)

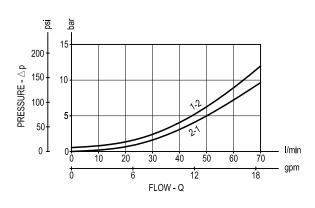
Version 06 - Version 04

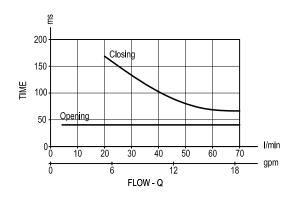


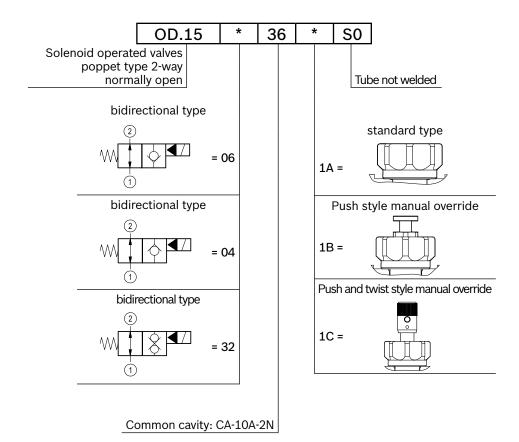
Standard



Version 32







Туре	Material number
OD1504361AS000	R901091124
OD1504361BS000	R901091125
OD1504361CS000	R901091126
OD1506361AS000	R901080489
OD1506361BS000	R901091136
OD1506361CS000	R901091137
OD1532361AS000	R901091175
OD1532361BS000	R901091176
OD1532361CS000	R901091178

Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy

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Subject to change.

Rexroth Bosch Group

RE 18323-11/02.11 Replaces: RE 18323-11/08.10

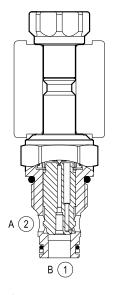
Solenoid operated valves pilot operated poppet type 2-way normally closed

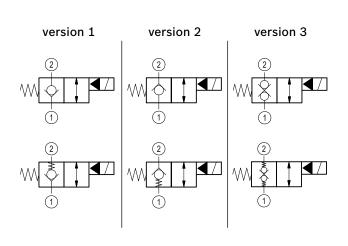
Common cavity, Size 10

VEI-8A-10-NC

OD.15 - X - 36 - Y - Z







General

Weight	kg (lbs)	0.16 (0.35)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	2-70 (0.5-18)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-42)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-2N see RE 18325-75
Seal kit version 1		RG10A2010520100 R901111363
Seal kit version 2-3		RG10A2010530100 R901111366
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

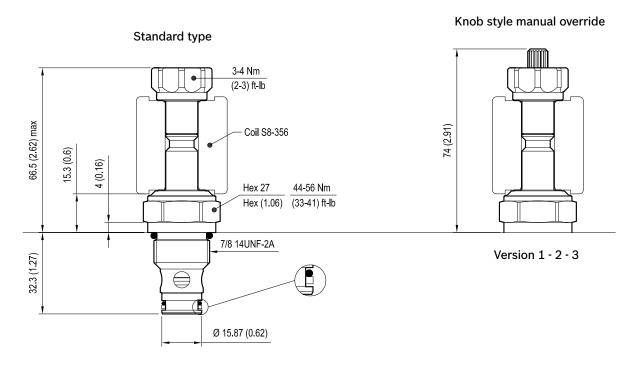
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see Re 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
Note Caile moved he and		-l

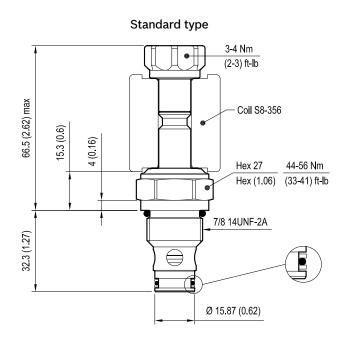
Note: Coils must be ordered separately.

Dimensions

Version 1: Solenoid operated valve, poppet 2-way normally closed

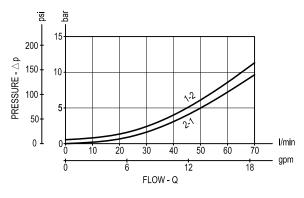


Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

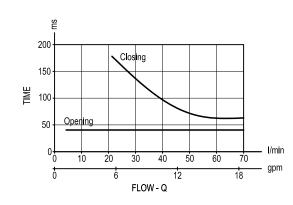


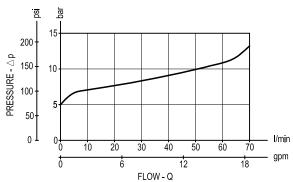
mm (Inches)

Version 1 - Version 2

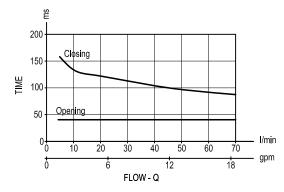




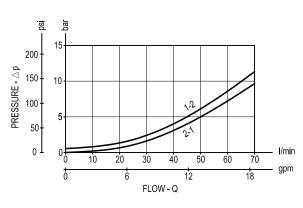




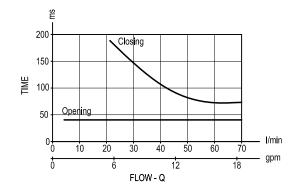
Extra spring

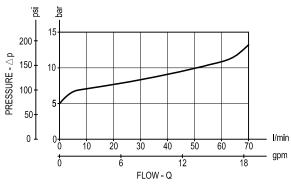


Version 3

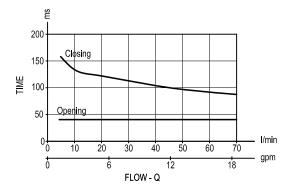


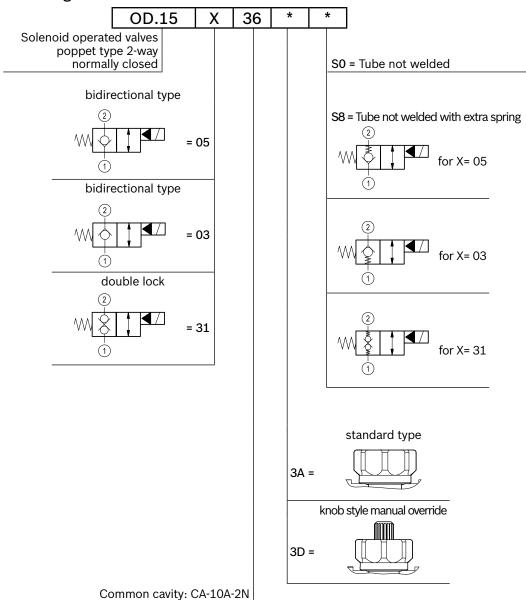






Extra spring





Туре	Material number
OD1503363AS000	R901091113
OD1503363AS800	R901091114
OD1503363DS800	R901109956
OD1505363AS000	R901090947
OD1505363AS800	R901090945
OD1505363DS000	R901080482
OD1505363DS800	R901109969
OD1531363AS000	R901091166
OD1531363AS800	R901109984

Туре	Material number
OD1531363DS000	R901091167
OD1531363DS800	R901109985

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RE 18323-10/09.10

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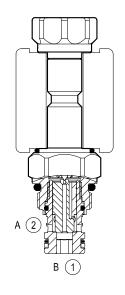
Solenoid operated valves pilot operated poppet type 2-way normally closed

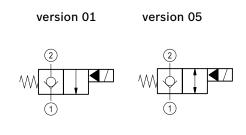
BOSCH cavity, R/BOSCH-20-01-0-03

VEI-8I-06-NC

OD.15 - X - 39 - Y - S0







General

0.0		
Weight	kg (lbs)	0.11 (0.24)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min. (gpm)	0.5-30 (0.1-8)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	34-41 (25-30)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		R/BOSCH-20-01-0-03
Seal kit version 1-2		RG39E201052010 R934003584
Seal kit coil		RG12I1PNBR7010 R934003957
Other technical data		See data sheet RE 18350-50

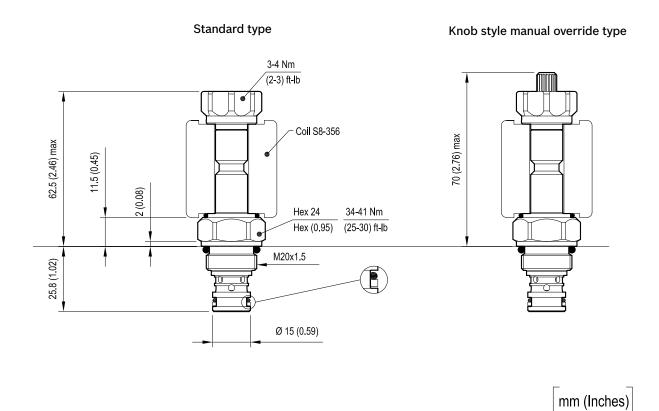
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

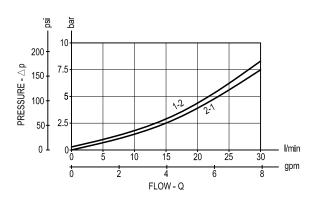
Note: Coils must be ordered separately.

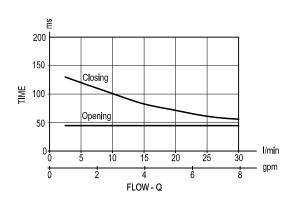
Dimensions

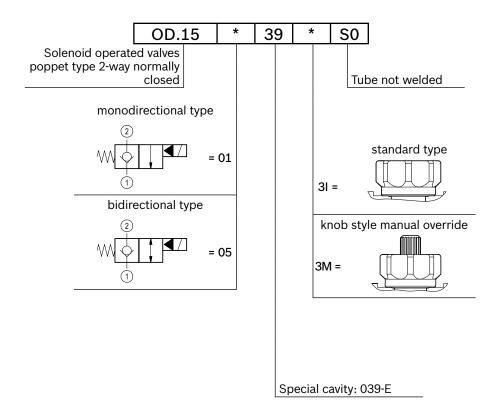
Version 01-05: Solenoid operated valve, poppet 2-way normally closed



Version 01-05







Type	Material number	Туре	Material number
OD1501393IS000	R901099080		
OD1501393MS000	R901099059	_	
OD1505393IS000	R901099082		
OD1505393MS000	R901099083		
		_	

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RE 18323-18/02.11

Replaces: RE 18323-18/08.10

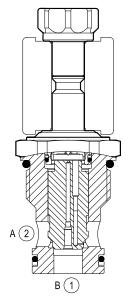
Solenoid operated valves pilot operated poppet type 2-way normally open

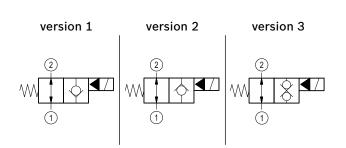
Common cavity, Size 16

VEI-8A-16A-NA

OD.15 - X - 75 - Y - S0







General

0.00.		
Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

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Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	5-150 (1-40)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-16A-2N see RE 18325-75
Seal kit - version 1		RG16A2010520100 R901111386
Seal kit - version 2-3		RG16A2010530100 R930003262
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
		1 1

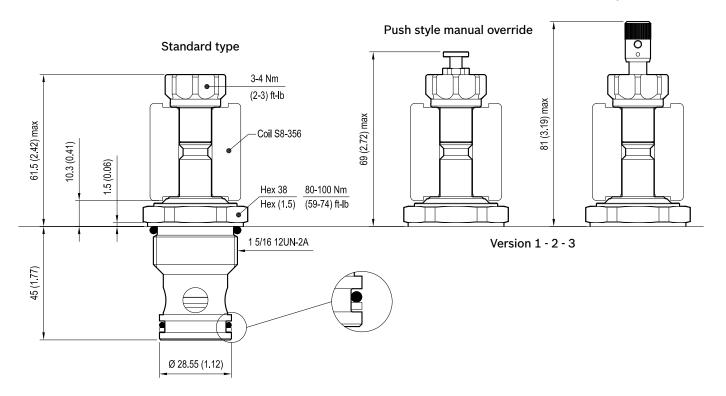
Note: Coils must be ordered separately.

mm (Inches)

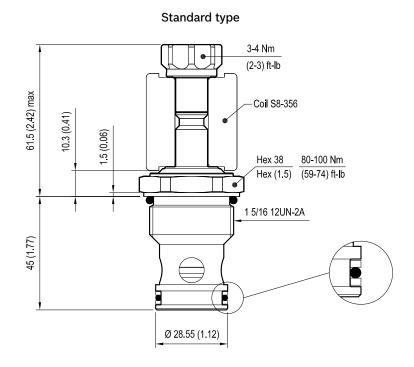
Dimensions

Version 1: Solenoid operated valve, poppet 2-way normally open

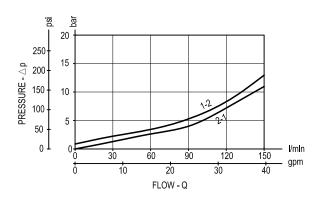
Push and twist style manual override



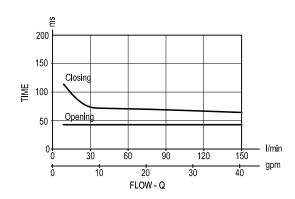
Version 2: Solenoid operated valve, poppet 2-way normally open Version 3: Solenoid operated valve, poppet 2-way double lock normally open



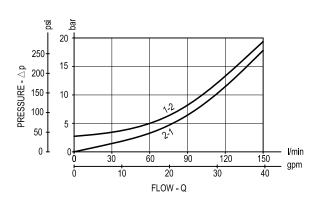
Version 1 - Version 2

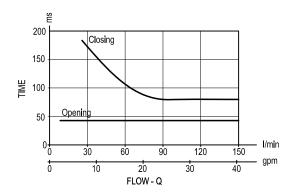


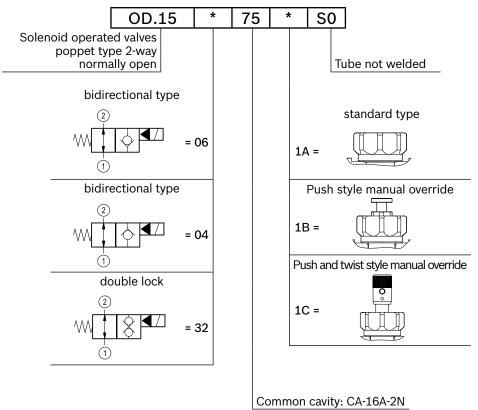
Standard



Version 3







Туре	Material number
OD1504751AS000	R901094731
OD1506751AS000	R901095953
OD1506751BS000	R901095955
OD1506751CS000	R901095956
OD1532751AS000	R901094753
OD1532751BS000	R901094754
OD1532751CS000	R901094755

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Subject to change.

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RE 18323-17/02.11

Replaces: RE 18323-17/08.10

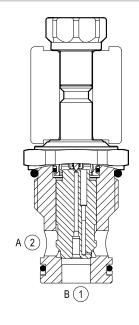
Solenoid operated valves pilot operated poppet type 2-way normally closed

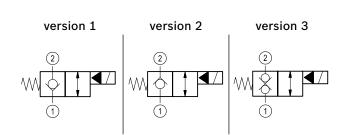
Common cavity, Size 16

VEI-8A-16A-NC

OD.15 - X - 75 - Y - S0







General

GCITCI at		
Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulid

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	l/min. (gpm)	5-150 (1-40)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-16A-2N see RE 18325-75
Seal kit - version 1		RG16A2010520100 R901111386
Seal kit - version 2-3		RG16A2010530100 R930003262
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

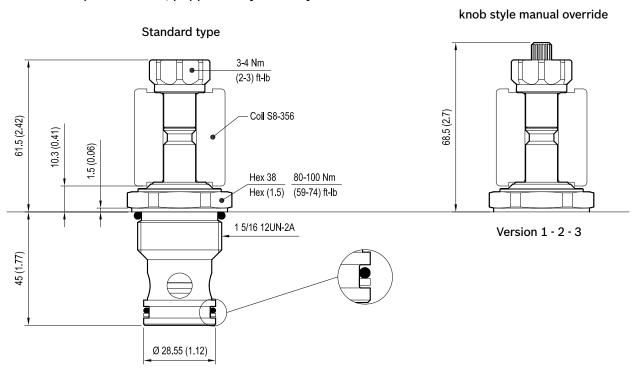
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

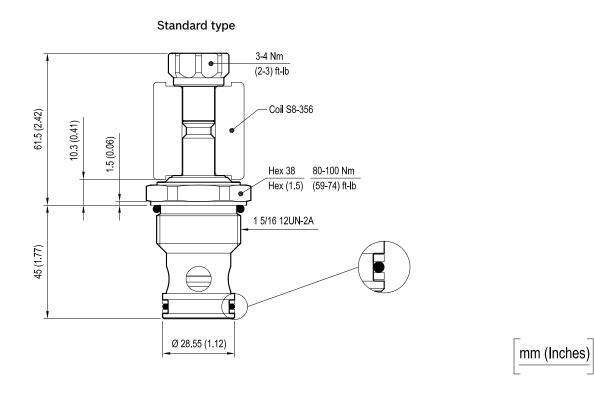
Note: Coils must be ordered separately.

Dimensions

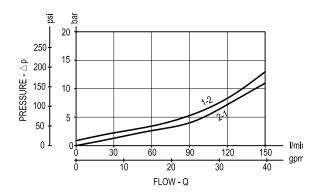
Version 1: Solenoid operated valve, poppet 2-way normally closed



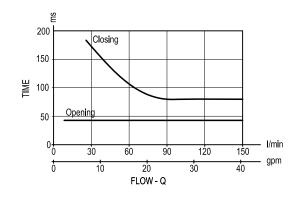
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed



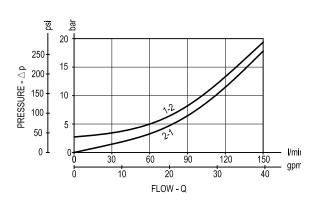
Version 1 - Version 2

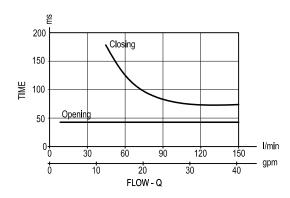


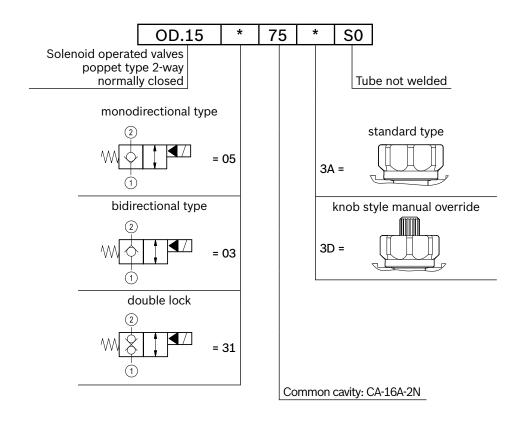
Standard



Version 3







Туре	Material number	Туре	Material number
OD1503753AS000	R901094726		
OD1505753AS000	R901094745		
OD1505753DS000	R901094746		
OD1531753AS000	R901094747		
OD1531753DS000	R901094748		

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

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Subject to change.



RE 18323-15/01.10 Replaces: RE 00162-02/01.06

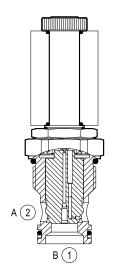
Solenoid operated valves poppet type 2-way normally closed

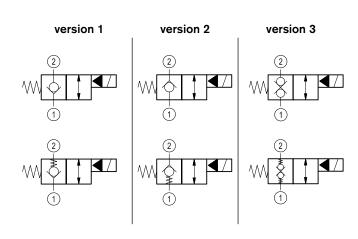
Common cavity, Size 16

VEI-7A-16A-NC

OD.15 - X 75 - Y - Z







General

Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

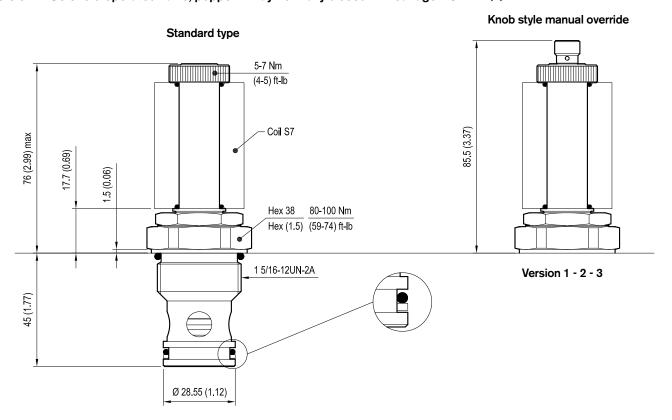
,		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min. (gpm)	5-200 (1-53)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-34 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 10μm (NAS 8) ISO 4406 19/17/14
Cavity		CA-16A-2N see RE 18325-75
Seal kit	code material no.	
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage	DC voltage
Coil type	S7 see RE 18325-90
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	30
Duty cycle coil %	See performance graphs
Type of protection	See data sheet RE 18325-90

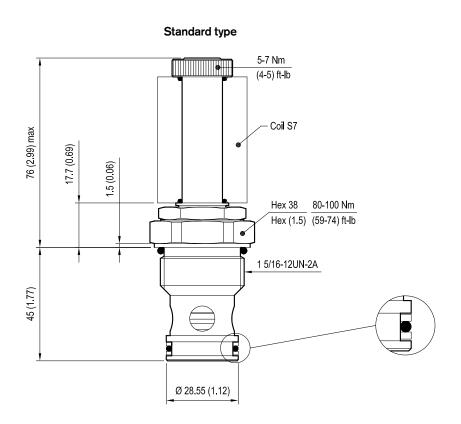
Dimensions

Version 1: Solenoid operated valve, poppet 2-way normally closed - leakage PORT A (2)



Version 2: Solenoid operated valve, poppet 2-way normally closed - leakage PORT B (1)

Version 3: Solenoid operated valve, poppet 2-way double lock normally closed - leakage PORT B (1)



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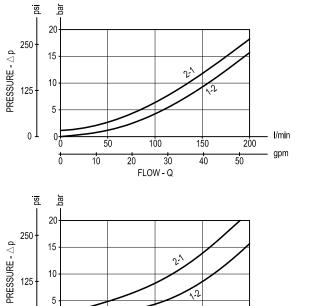
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Version 1 - Version 2

Standard

Extra spring



) 30 FLOW - Q

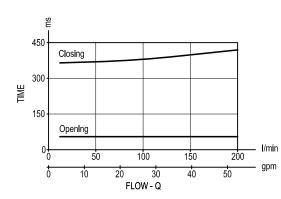
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150

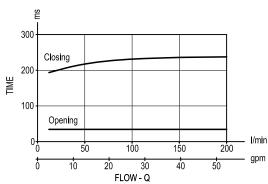
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200

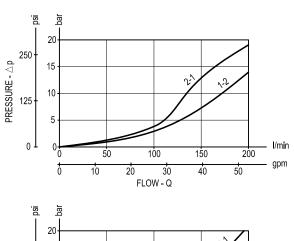
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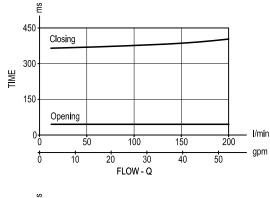


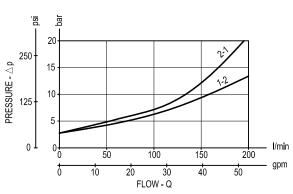




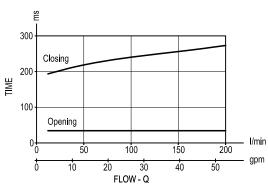
Version 3

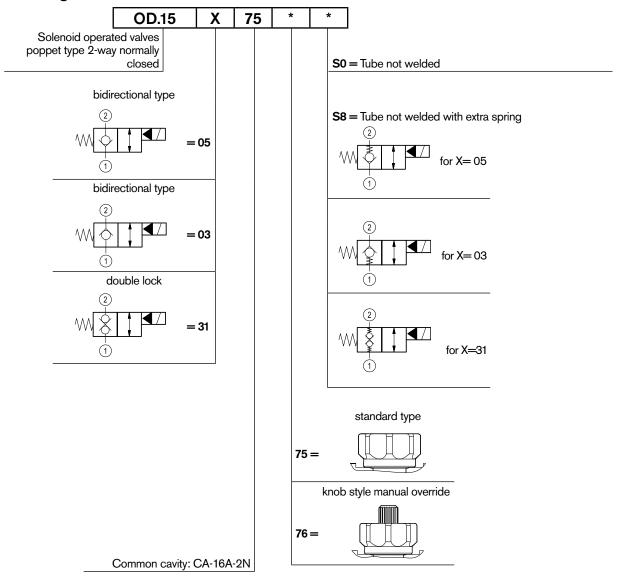












Туре	Material number	Туре	Material number

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5

41015 Nonantola – Modena, Italy Tel. +39 059 887 611

lel. +39 059 887 611
Fax +39 059 547 848
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www.boschrexroth.com

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Rexroth Bosch Group

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RE 18323-14/08.10

Replaces: RE 00162-02/01.06

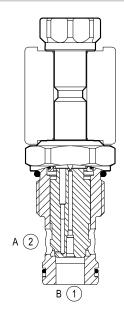
Solenoid operated valves pilot operated poppet type 2-way normally open

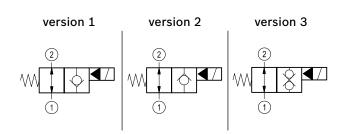
Common cavity, Size 12

VEI-8A-12A-NA

OD.15 - X - 89 - Y - S0







General

Weight	kg (lbs)	0.23 (0.51)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

riyuraunc		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min. (gpm)	5-150 (1-40)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-2N see RE 18325-75
Seal kit - version 1	code material no.	RG12A2010520100 R901111377
Seal kit - version 2-3	code material no.	RG12A2010530100 R930003374
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption \	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

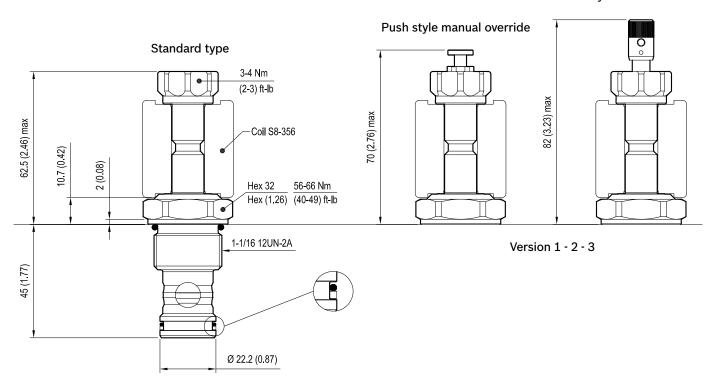
Note: Coils must be ordered separately.

mm (Inches)

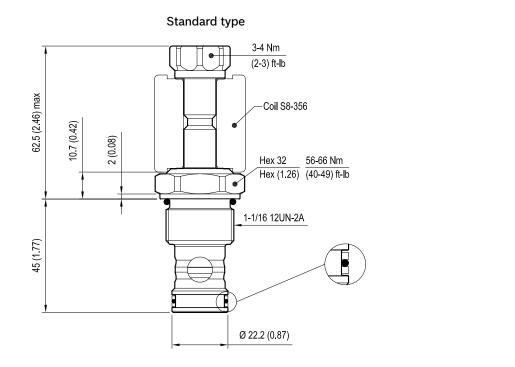
Dimensions

Version 1: Solenoid operated valve, poppet 2-way normally open

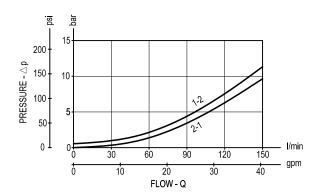
Push and twist style manual override



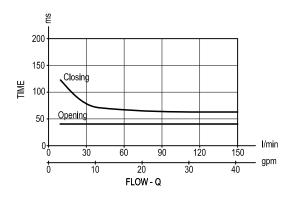
Version 2: Solenoid operated valve, poppet 2-way normally open Version 3: Solenoid operated valve, poppet 2-way double lock normally open



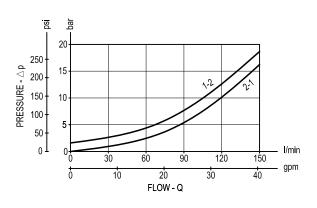
Version 1 - Version 2

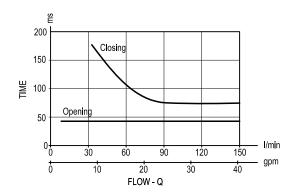


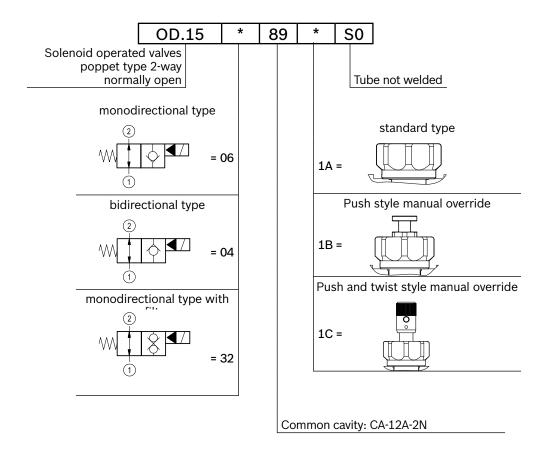
Standard



Version 3







Туре	Material number
OD1504891AS000	R901090961
OD1504891BS000	R901090960
OD1506891AS000	R901091139
OD1506891BS000	R901091140
OD1506891CS000	R901091141
OD1532891AS000	R901091179
OD1532891BS000	R901091180
OD1532891CS000	R901091182

Туре	Material number

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Subject to change.

Rexroth Bosch Group

1/4

RE 18323-13/08.10

Replaces: RE 00162-02/01.06

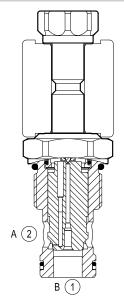
Solenoid operated valves pilot operated poppet type 2-way normally closed

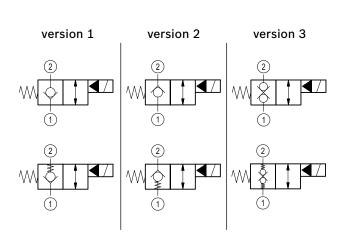
Common cavity, Size 12

VEI-8A-12A-NC

OD.15 X - 89 - Y - Z







General

Weight	kg (lbs)	0.22 (0.48)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

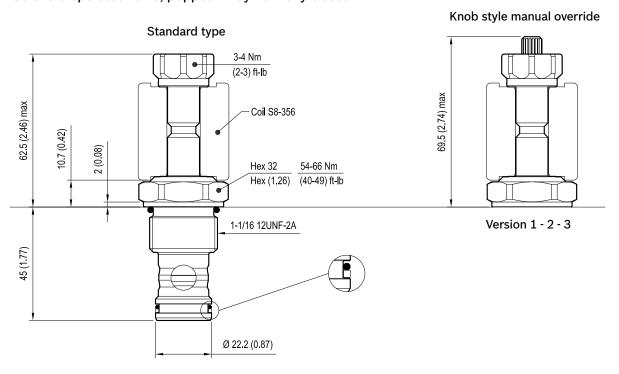
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min. (gpm)	5-150 (1-40)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-2N see RE 18325-75
Seal kit - version 1		RG12A2010520100 R901111377
Seal kit - version 2-3		RG12A2010530100 R930003374
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

Electrical

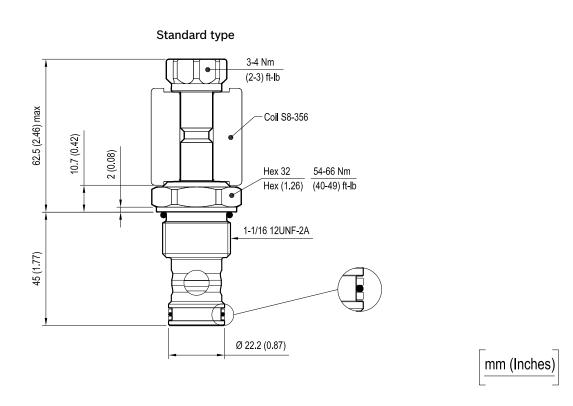
Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

Note: Coils must be ordered separately.

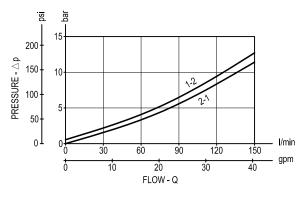
Version 1: Solenoid operated valve, poppet 2-way normally closed



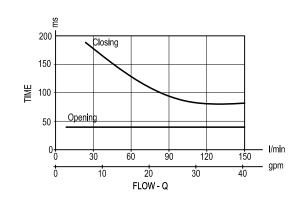
Version 2: Solenoid operated valve, poppet 2-way normally closed Version 3: Solenoid operated valve, poppet 2-way double lock normally closed

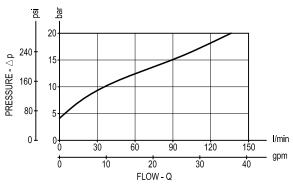


Version 1 - Version 2

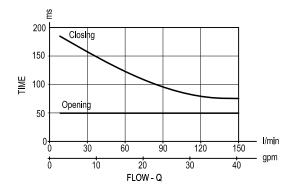




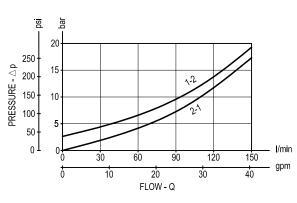




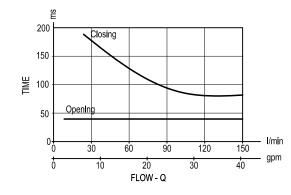
Extra spring

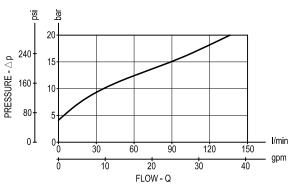


Version 3

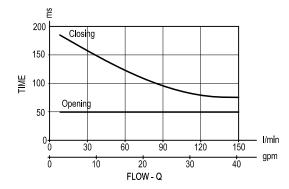


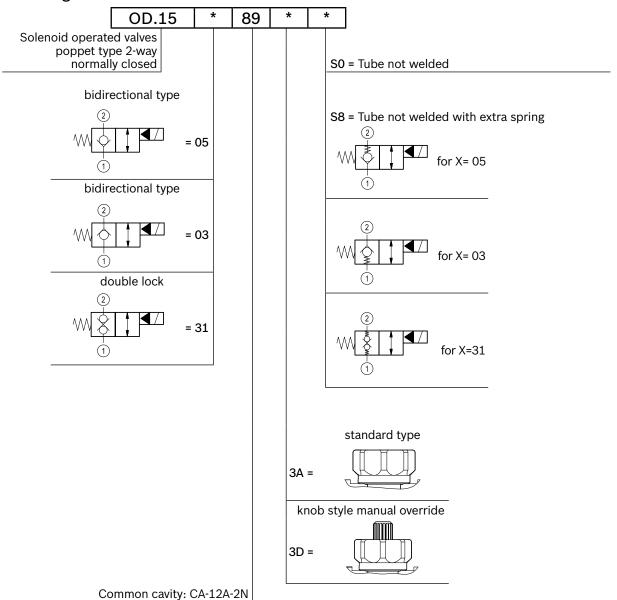






Extra spring





Type	Material number
OD1503893AS000	R901091116
OD1503893AS800	R901109961
OD1503893DS000	R901091117
OD1503893DS800	R901109962
OD1505893AS000	R901091127
OD1505893AS800	R901091128
OD1505893DS000	R901091129
OD1505893DS800	R901109978
OD1531893AS000	R901091168

Туре	Material number
OD1531893AS800	R901091169
OD1531893DS000	R901091170
OD1531893DS800	R901109990

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Subject to change.

Rexroth Bosch Group

1/4 RE 18323-02/09.11 Replaces: RE 18323-02/02.11

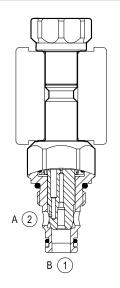
Solenoid operated valves pilot operated poppet type 2-way normally closed

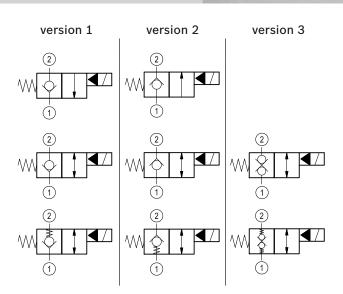
Common cavity, Size 08

VEI-8A-06-NC

OD.15 - X - Y - Z - S







General

Weight	kg (lbs)	0.16 (0.35)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

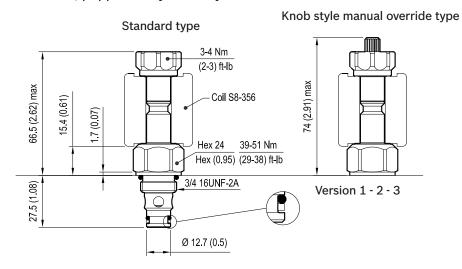
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	0.5-40 (0.1-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit version 1		RG08A2010520100 R901101437
Seal kit version 2-3		RG08A2010530100 R901101544
Seal kit coil		RG12A1PNBR7010 R934003958
Other technical data		See data sheet RF 18350-50

Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90

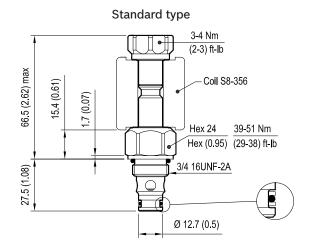
Note: Coils must be ordered separately.

Version 1: Solenoid operated valve, poppet 2-way normally closed



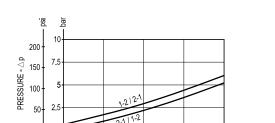
Version 2: Solenoid operated valve, poppet 2-way normally closed

Version 3: Solenoid operated valve, poppet 2-way double lock normally closed



mm (Inches)

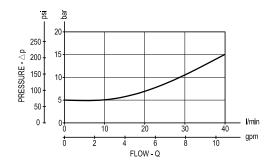
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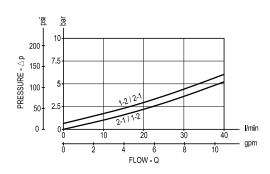


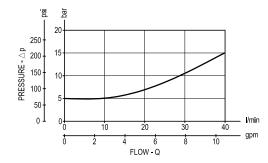
6 FLOW - Q 30

40

10

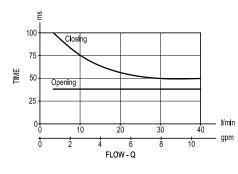




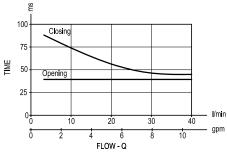


Version 1 - Version 2

Standard

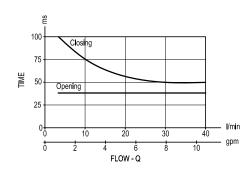


Extra spring

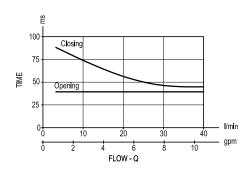


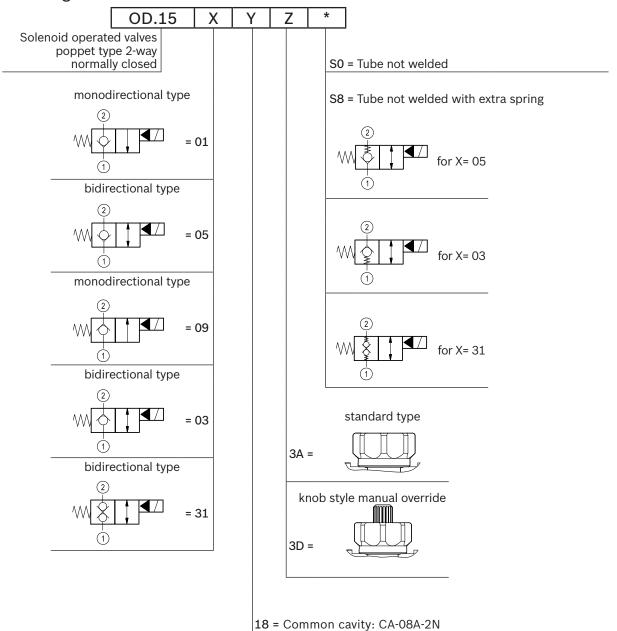
Version 3

Standard



Extra spring





Туре	Material number
OD1501183AS000	R901091096
OD1501183DS000	R901091101
OD1503183AS000	R934000779
OD1503183AS800	R934003063
OD1503183DS000	R901091112
OD1503183DS800	R934003064
OD1505183AS000	R901083058
OD1505183AS800	R934003080
OD1505183DS000	R901087979

Туре	Material number
OD1509183AS000	R901091150
OD1509183DS000	R901091151
OD1531183AS000	R901082015
OD1531183AS800	R934000104
OD1531183DS000	R901091164

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Rexroth **Bosch Group**

1/4 RE 18323-06/09.11 Replaces: RE 18323-06/02.11

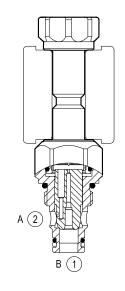
Solenoid operated valves pilot operated poppet type 2-way normally open

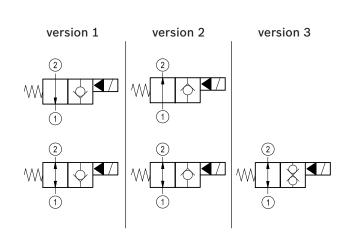
Common cavity, Size 08

VEI-8A-06-NA

OD.15 - X - Y - Z - S0







General

Weight	kg (lbs)	0.12 (0.26)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. proof pressure	bar (psi)	420 (6000)
Flow range	I/min. (gpm)	1.5-40 (0.4-11)
Fatigue cycle life	cycles	1 million cycles at 350 bar
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit version 1	code material no.	RG08A2010520100 R901101437
Seal kit version 2-3	code material no.	RG08A2010530100 R901101544
Seal kit coil	code material no.	RG12A1PNBR7010 R934003958
Other technical data		See data sheet RE 18350-50

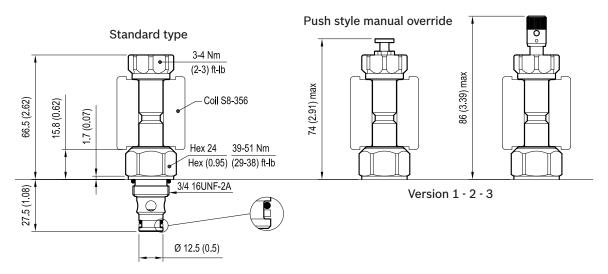
Electrical

Type of voltage		DC voltage
Coil type		S8-356 see RE 18325-90
Supply voltage		See data sheet RE 18325-90
Nominal voltage		± 10%
Power consumption	W	20
Duty cycle coil	%	See performance graphs
Type of protection		See data sheet RE 18325-90
	-	

Note: Coils must be ordered separately.

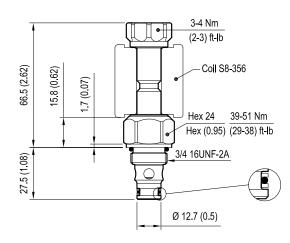
Version 1: Solenoid operated valve, poppet 2-way normally open

Push and twist style manual override



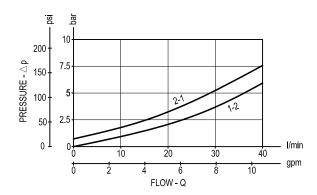
Version 2: Solenoid operated valve, poppet 2-way normally open Version 3: Solenoid operated valve, poppet 2-way double lock normally open

Standard type

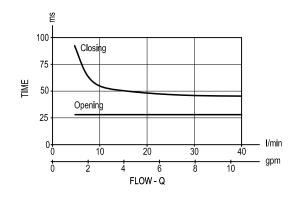


mm (Inches)

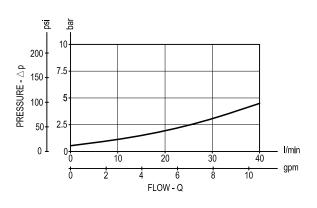
Version 1 - Version 2



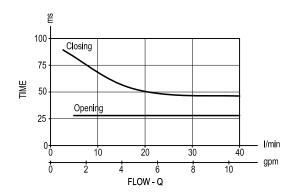
Standard

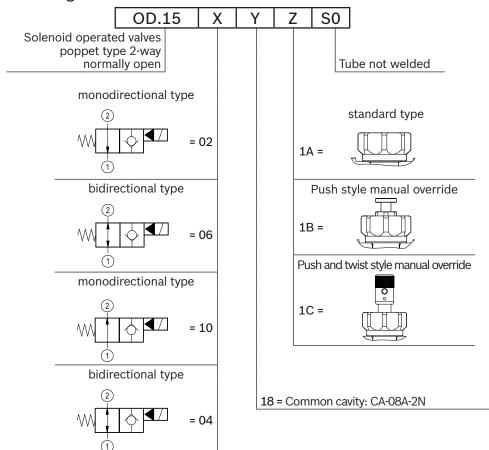


Version 3



Standard





Type	Material number
OD1502181AS000	R901091102
OD1502181BS000	R901091105
OD1502181CS000	R901091106
OD1506181AS000	R901091130
OD1506181BS000	R901091131
OD1506181CS000	R901091132
OD1504181AS000	R901091121
OD1504181BS000	R901091122
OD1504181CS000	R901091123

bidirectional type

= 32

Туре	Material number
OD1510181AS000	R901091152
OD1510181BS000	R901091154
OD1510181CS000	R901091155
OD1532181AS000	R901091171
OD1532181BS000	R901091173
OD1532181CS000	R901091174

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RE 18326-02/01.10

Replaces: 01.06

1/4

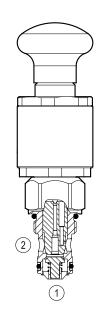
Directional control valves manual operated poppet 2-way normally closed

Special cavity, 019-E

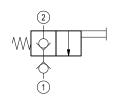
VMI-8A-2A-06-NC-VU

OD.55.11.19.37 - Z









2A11

General

Weight	kg (lbs)	0.28 (0.62)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

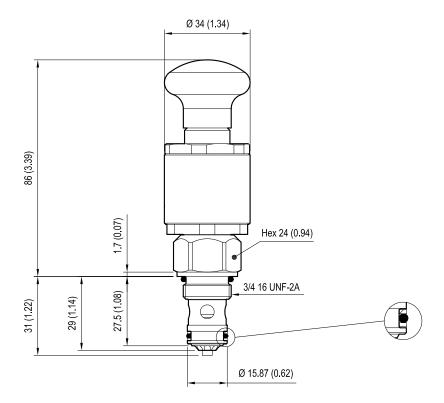
Only for cam-operated valves:

Operating stroke	mm (in) 3 (0.12)	
Max. overstroke	mm (in) 0.5 (0.02)	

Hydraulic

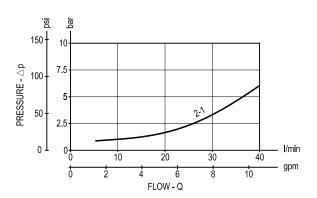
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		019-E see RE 18325-75
Seal kit		RG19E201053010 R934003561
Other technical data		See data sheet RE 18350-50

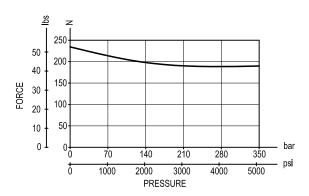
Directional control valves manual operated poppet 2-way normally closed - Special cavity

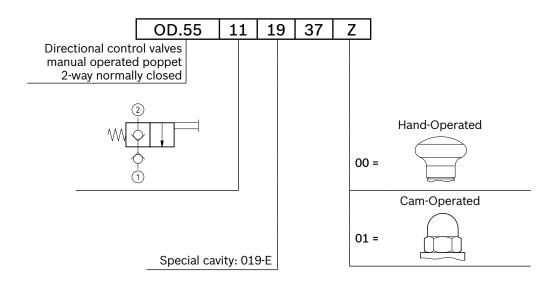


mm (Inches)

Version 11







Туре	Material number	Туре	Material number
OD551119370000	R934003668		
OD551119370100	R934003669		
		_	

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Subject to change.



RE 18326-04/01.10

Replaces: 01.06

1/4

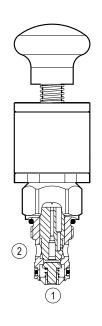
Directional control valves manual operated poppet 2-way normally open

Special cavity, 019-E

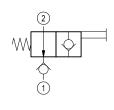
VMI-8A-2A-06-NA-VU

OD.55.12.19.17 - Z









2A12

General

0.01.01.01		
Weight	kg (lbs)	0.27 (0.6)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

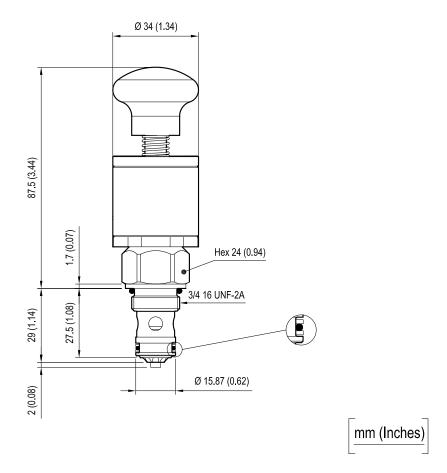
Only for cam-operated valves:

Operating stroke	mm (ın)	3 (0.12)
Max. overstroke	mm (in)	0.5 (0.02)

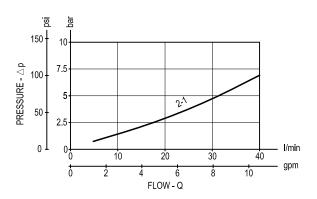
Hydraulic

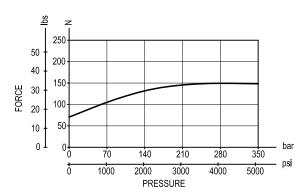
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		019-E see RE 18325-75
Seal kit		RG19E201053010 R934003561
Other technical data		See data sheet RE 18350-50

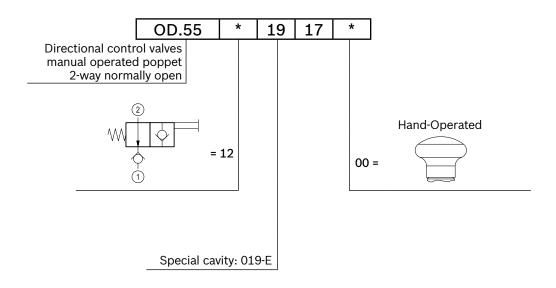
Directional control valves manual operated poppet 2-way normally open - Special cavity



Version 12







Туре	Material number	Туре	Material number
OD551219170000	R934003670		

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Subject to change.

Rexroth Bosch Group

RE 18326-06/01.10

Replaces: 01.06

1/4

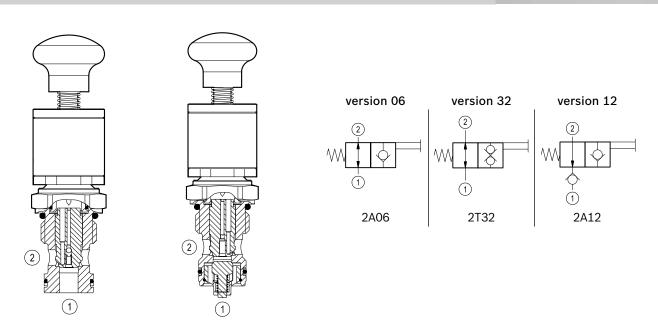
Directional control valves manual operated poppet 2-way normally open

Special cavity, 017-E

VMI-8A-2A-09-NA

OD.55 - X - 17.17.00





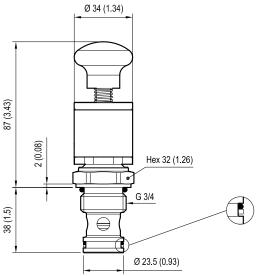
General

Weight	kg (lbs)	0.36 (0.79)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

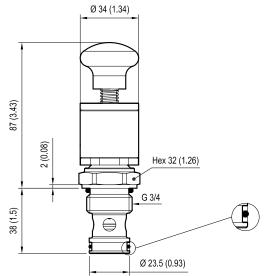
Hydraulic

Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	70 (19)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		017-E see RE 18325-75
Seal kit - version 06		RG17E201052010 R934003562
Seal kit - version 12		RG17E201053010 r934003563
Other technical data		See data sheet RE 18350-50

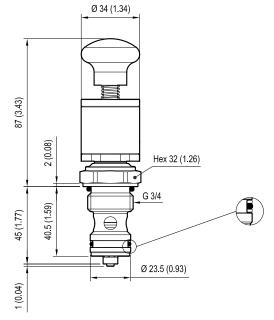
Version 06: Directional control valves manual operated poppet 2-way normally open - Special cavity



Version 32: Directional control valves manual operated poppet 2-way double lock normally open - Special cavity



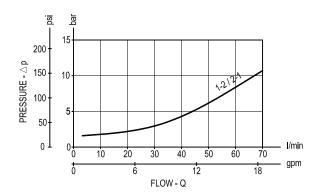
Version 12: Directional control valves manual operated poppet 2-way normally open - Special cavity



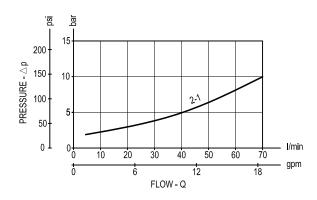
mm (Inches)

Version 06 bs bar 200 PRESSURE - △p 150 100 -50-0 [I/min 10 20 50 60 gpm ō 12 FLOW - Q

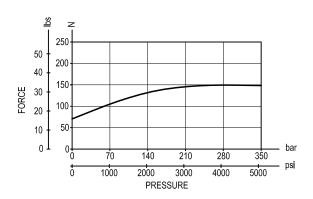
Version 32

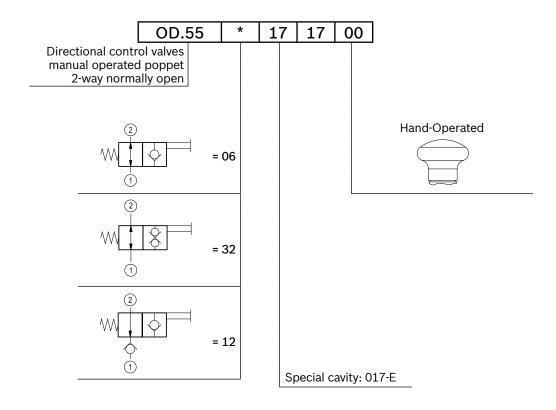


Version 12



Version 06 - 32 - 12





Туре	Material number
OD550617170000	R934001433
OD553217170000	R934003672
OD551217170000	R934003673

Туре	Material number

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Subject to change.

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RE 18326-05/07.10

Replaces: 01.06

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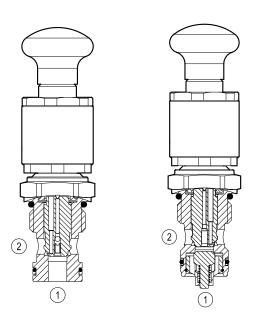
Directional control valves manual operated poppet 2-way normally closed

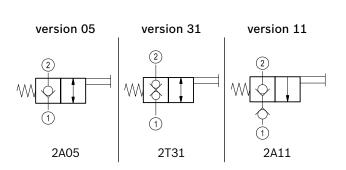
Special cavity, 017-E

VMI-8A-2A-09-NC

OD.55 - X - 17.37 - Z







General

Weight	kg (lbs)	0.28 (0.62)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

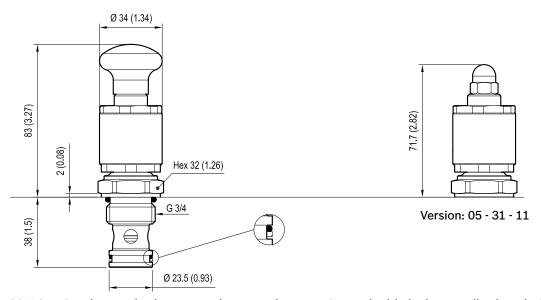
riyaraano		
Max. operating pressure bar (psi)		350 (5000)
Max. flow	l/min. (gpm)	70 (19)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		017-E see RE 18325-75
Seal kit - version 05		RG17E201052010 R934003562
Seal kit - version 31		RG17E201053010 R934003563
Other technical data		See data sheet RE 18350-50
Seal kit - version 31	material no. code	R934003562 RG17E201053010 R934003563

Only for cam-operated valves:

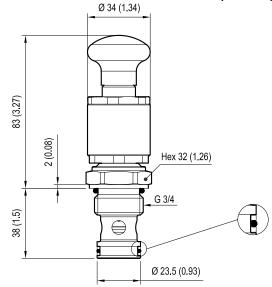
Operating stroke	mm (in) 3 (0.12)
Max. overstroke	mm (in) 0.5	(0.02)

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

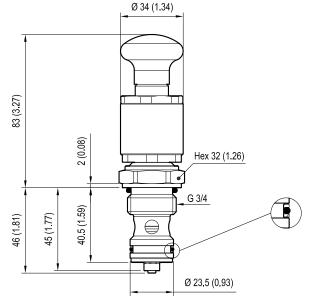
Version 05: Directional control valves manual operated poppet 2-way normally closed - Special cavity



Version 31: Directional control valves manual operated poppet 2-way double lock normally closed - Special cavity



Version 11: Directional control valves manual operated poppet 2-way normally closed - Special cavity



mm (Inches)

ō

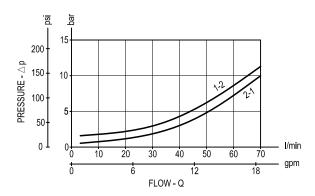
Version 05

Version 31

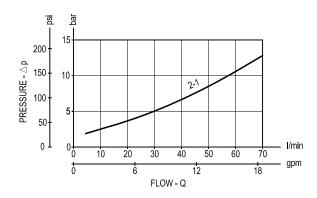
FLOW - Q

12

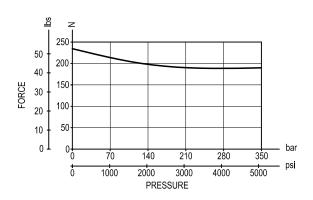
gpm

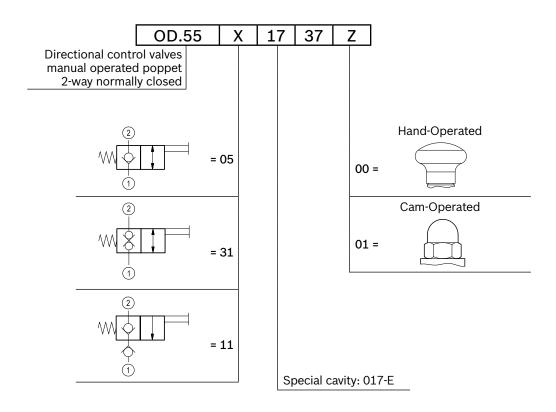


Version 11



Version 05 - 31 - 11





Туре	Material number
OD550517370000	R934001424
OD550517370100	R934001425
OD553117370000	R934001437
OD553117370100	R934001438
OD551117370000	R934003846
OD551117370100	R934003671

Туре	Material number
	-

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Subject to change.

Rexroth Bosch Group

RE 18326-03/01.10

Replaces: 01.06

1/4

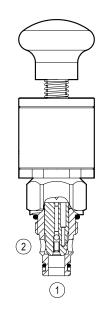
Directional control valves manual operated poppet 2-way normally open

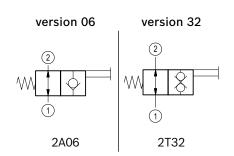
Common cavity, Size 08

VMI-8A-2A-06-NA

OD.55 - X - 18.17.00







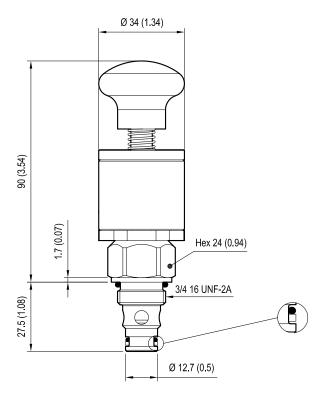
General

Weight	kg (lbs)	0.27 (0.6)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

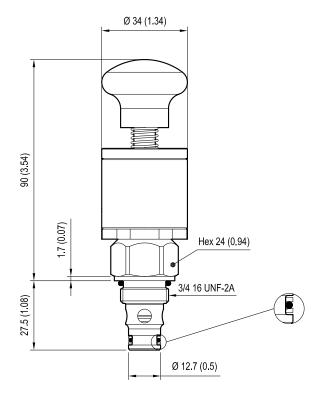
Hydraulic

Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version06		RG08A2010520100 R901101437
Seal kit - version 32		RG08A2010530100 R901101544
Other technical data		See data sheet RE 18350-50

Version 06: Directional control valves manual operated poppet 2-way normally open



Version 32: Directional control valves manual operated poppet 2-way double lock normally open



mm (Inches)

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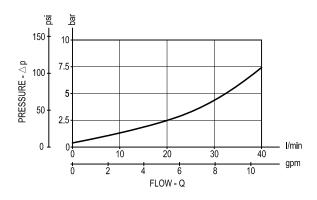
Version 06 bs 150 10-PRESSURE - $\triangle p$ 100 50 0 1 0 I/min 10 20 30 40



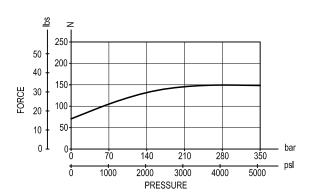
6 FLOW - Q

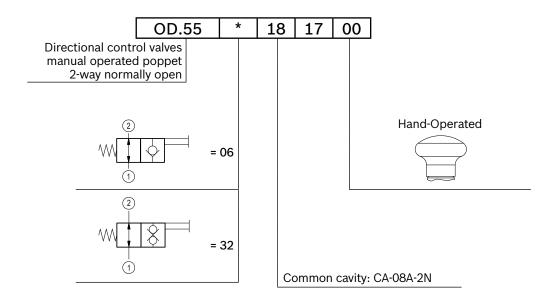
8

gpm



Version 06 - 32





Туре	Material number	Туре	Material number
OD550618170000	R901109446		
OD553218170000	R901109447		

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Subject to change.

Rexroth Bosch Group

RE 18326-01/01.10

Replaces: 01.06

1/4

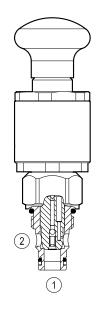
Directional control valves manual operated poppet 2-way normally closed

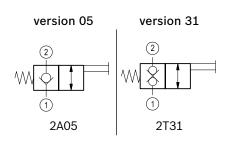
Common cavity, Size 08

VMI-8A-2A-06-NC

OD.55 - X - 18.37 - Z







General

0.01.01 a.		
Weight	kg (lbs)	0.28 (0.62)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

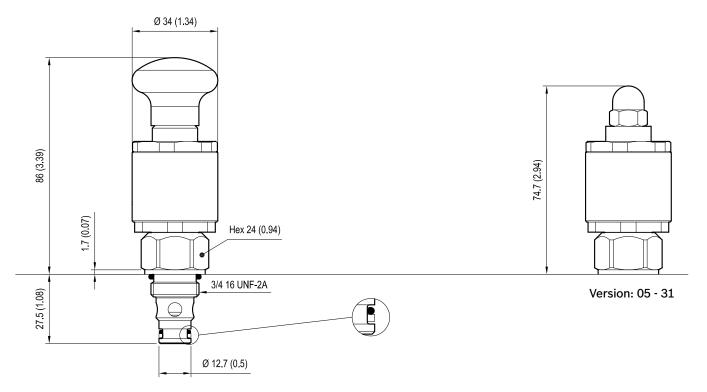
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version 05		RG08A2010520100 R901101437
Seal kit - version 31		RG08A2010530100 R901101544
Other technical data		See data sheet RE 18350-50

Only for cam-operated valves:

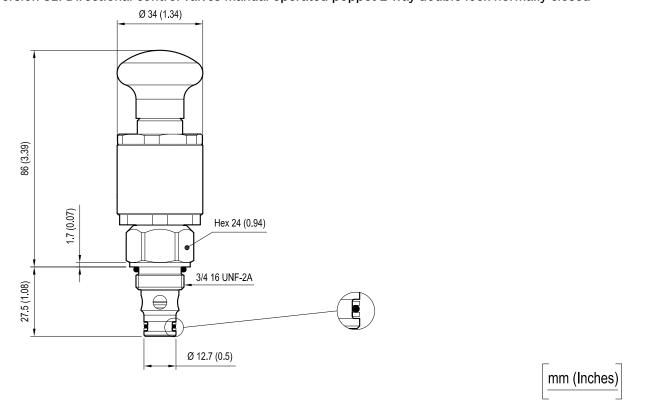
Operating stroke	mm (in)	3 (0.12)
Max. overstroke	mm (in)	0.5 (0.02)

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

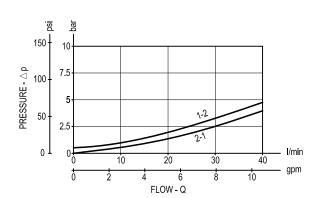
Version 05: Directional control valves manual operated poppet 2-way normally closed



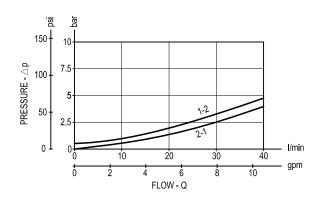
Version 31: Directional control valves manual operated poppet 2-way double lock normally closed

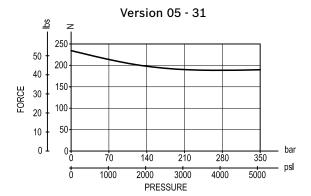


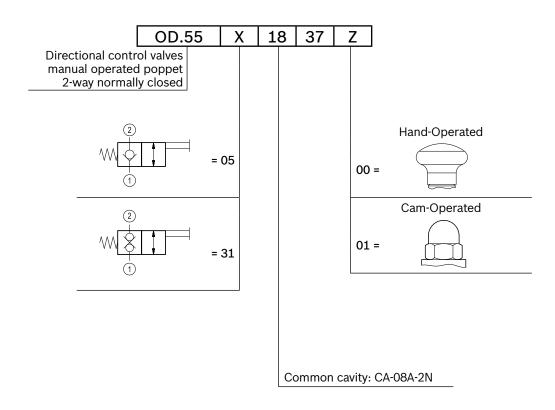
Version 05



Version 31







Туре	Material number
OD550518370000	R901109436
OD550518370100	R901109443
OD553118370000	R901109444
OD553118370100	R901109445

Туре	Material number

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Subject to change.

Rexroth **Bosch Group**

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RE 18326-08/01.10

Replaces: 01.06

Directional control valves manual operated poppet 2-way normally open

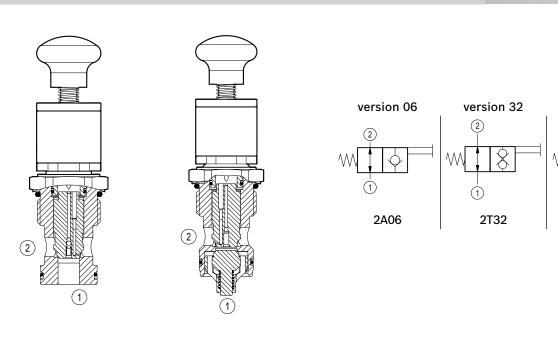
Special cavity, 021-E

VMI-8A-2A-12-NA

OD.55 - X - 21.17.00



version 12



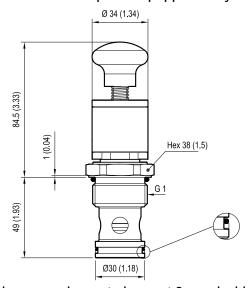
General

Weight	kg (lbs)	0.5 (1.1)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

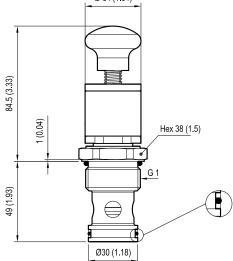
Hydraulic

Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	150 (39)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		021-E see RE 18325-75
Seal kit - version 06		RG21E201052010 R934003566
Seal kit - version 32		RG21E201053010 R934003567
Other technical data	·	See data sheet RE 18350-50

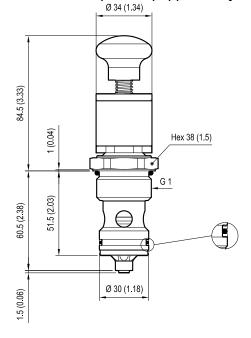
Version 06: Directional control valves manual operated poppet 2-way normally open - Special cavity



Version 32: Directional control valves manual operated poppet 2-way double lock normally open - Special cavity $0.34 \cdot (1.34)$



Version 12: Directional control valves manual operated poppet 2-way normally open - Special cavity



30

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Version 06 bs bar 20 250 PRESSURE - $\triangle p$ 15 200 150 -1-212-1 100 -50 0 1 0 I/min

60

120

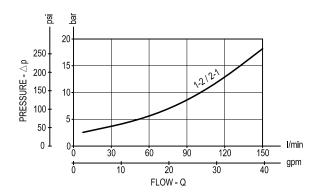
30

150

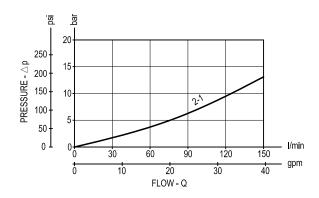
gpm

Version 32

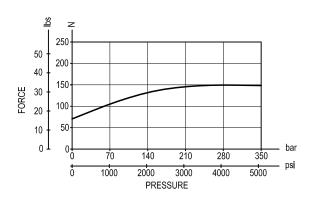
20 FLOW - Q

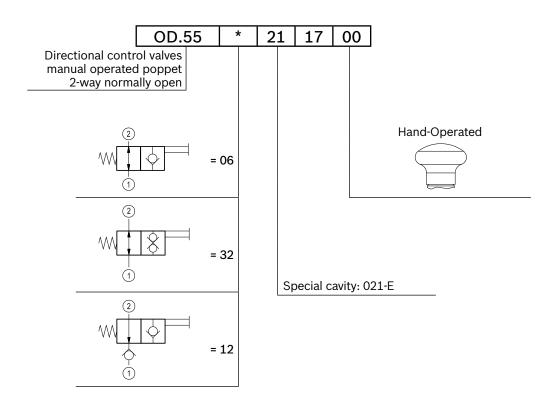


Version 12



Version 06 - 32 - 12





Туре	Material number	Туре	Material number
OD550621170000	R901122181		

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Rexroth Bosch Group

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RE 18326-07/06.11

Replaces: RE 18326-07/01.10

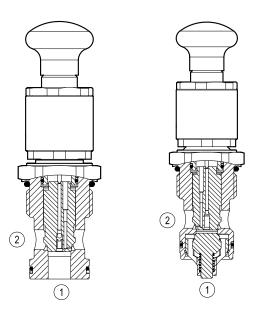
Directional control valves manual operated poppet 2-way normally closed

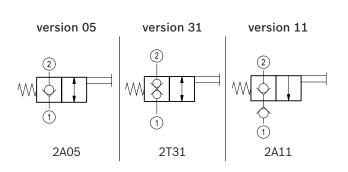
Special cavity, 021-E

VMI-8A-2A-12-NC

OD.55 - X - 21.37 - Z







General

Weight	kg (lbs)	0.5 (1.1)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

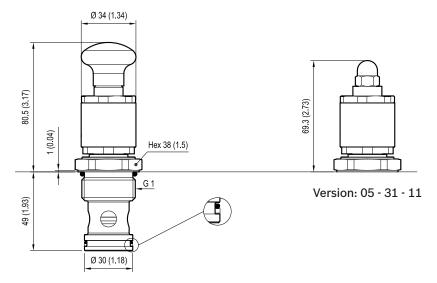
bar (psi)	350 (5000)
l/min. (gpm)	150 (39)
drops/min.	20
°C (°F)	-20 to 80 (-4 to 176)
	Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Nm (ft-lbs)	80-100 (59-74)
	Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
	021-E see RE 18325-75
	RG21E201052010 R934003566
	RG21E201053010 R934003567
	See data sheet RE 18350-50
	l/min. (gpm) drops/min. °C (°F) Nm (ft-lbs) code material no. code

Only for cam-operated valves:

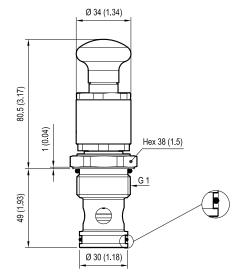
Operating	stroke	mm (in)	3 (0.12)	_
Max. overs	troke	mm (in)	0.5 (0.02)	

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

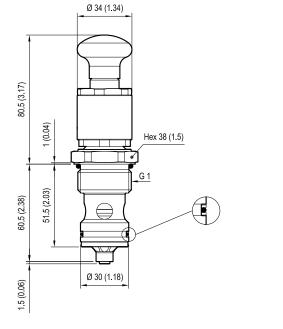
Version 05: Directional control valves manual operated poppet 2-way normally closed - Special cavity



Version 31: Directional control valves manual operated poppet 2-way double lock normally closed - Special cavity

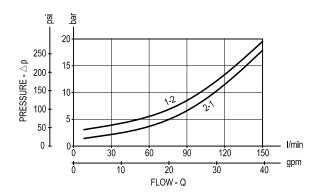


Version 11: Directional control valves manual operated poppet 2-way normally closed - Special cavity

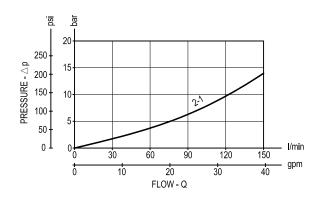


Version 05 bs bar 20 250 PRESSURE - $\triangle p$ 15 200 -150 -100 -50 30 60 120 150 gpm ţ 20 FLOW - Q 10 30

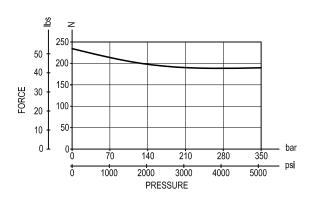
Version 31

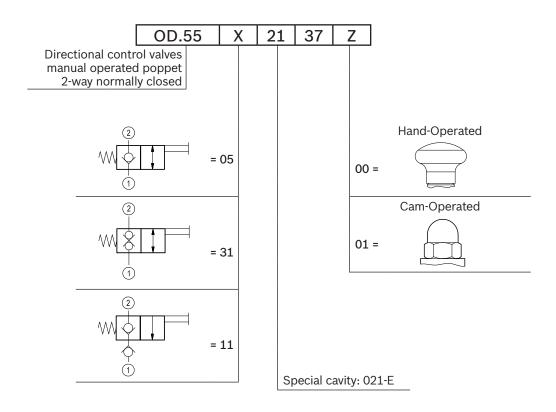


Version 11



Version 05 - 31 - 11





Туре	Material number
OD550521370000	R934001430
OD550521370100	R934001431
OD553121370000	R934001441
OD553121370100	R934001442
OD551121370000	R934004212
OD551121370100	R934004213

Туре	Material number

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RE 18326-71/01.10

Replaces: 01.06

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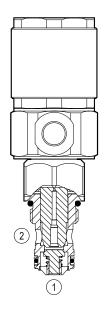
Directional control valves pneumatic operated poppet 2-way normally closed

Special cavity, 019-E

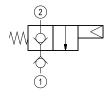
VPI-8A-2A-06-NC-VU

OD.65.11.19.14.00









General

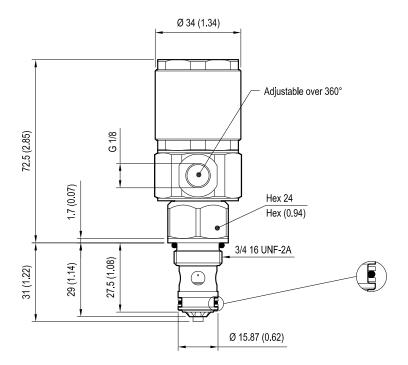
Weight	kg (lbs)	0.27 (0.58)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

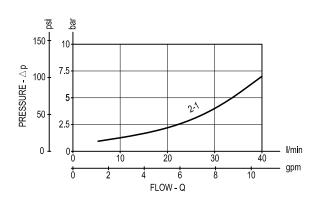
riyaraanc		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		019-E see RE 18325-75
Seal kit		RG19E201053010 R934003561
Other technical data		See data sheet RE 18350-50

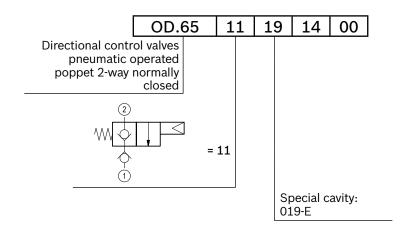
Pilot pressure bar (psi) Max. 15 (218) bar (psi) Min. 4 (58)

Version 11: Directional control valves pneumatic operated poppet 2-way normally closed - Special cavity









Туре	Material number	Туре	Material number
OD651119140000	R901109460		
		_	
		<u> </u>	
		_	

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RE 18326-73/01.10

Replaces: 01.06

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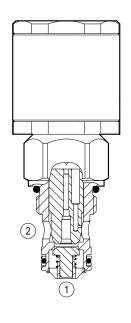
Directional control valves pneumatic operated poppet 2-way normally open

Special cavity, 019-E

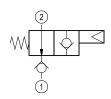
VPI-8A-2A-06-NA-VU

OD.65.12.19.14.00









General

Gonorai	
Weight	kg (lbs) 0.27 (0.58)
Installation orientation	Optional
Ambient temperature range	°C (°F) -30 to 60 (-22 to 140)

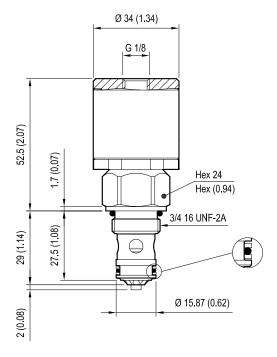
Hydraulic

пуштацис		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		019-E see RE 18325-75
Seal kit		RG19E201053010 R934003561
Other technical data		See data sheet RE 18350-50

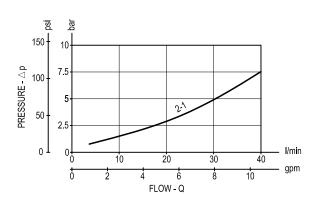
Pilot pressure bar (psi) Max. 15 (218)

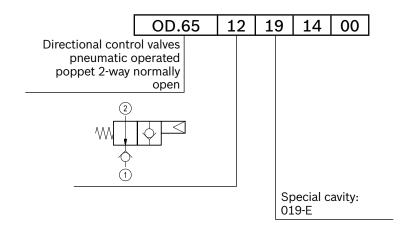
bar (psi) Min. 4 (58)

Version 12: Directional control valves pneumatic operated poppet 2-way normally open - Special cavity









Material number	Туре	Material number
R934003677		
	<u> </u>	
		· · ·

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RE 18326-78/01.10

Replaces: 01.06

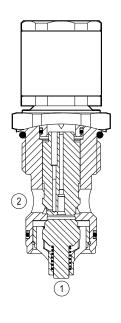
Directional control valves pneumatic operated poppet 2-way normally open

Special cavity, 021-E

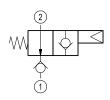
VPI-8A-2A-12-NA-VU

OD.65.12.21.14.00









General

Weight	kg (lbs)	0.48 (1.1)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Only for cam-operated valves:

Operating stroke	mm (in) 3 (0.12)
Max. overstroke	mm (in) 0.5 (0.02)

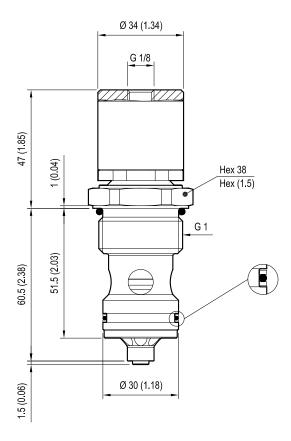
Hydraulic

Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	150 (39)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		021-E see RE 18325-75
Seal kit		RG21E201053010 R934003567
Other technical data		See data sheet RE 18350-50

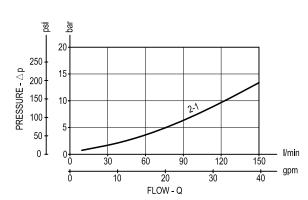
Pilot pressure bar (psi) Max. 15 (218)

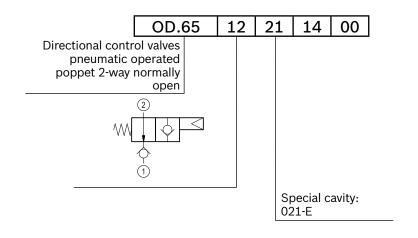
bar (psi) Min. 4 (58)

Version 12: Directional control valves pneumatic operated poppet 2-way normally open - Special cavity









Туре	Material number	Туре	Material number
OD651221140000	R934003676		
		_	
		_	

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Rexroth Bosch Group

RE 18326-75/01.10 Replaces: 01.06

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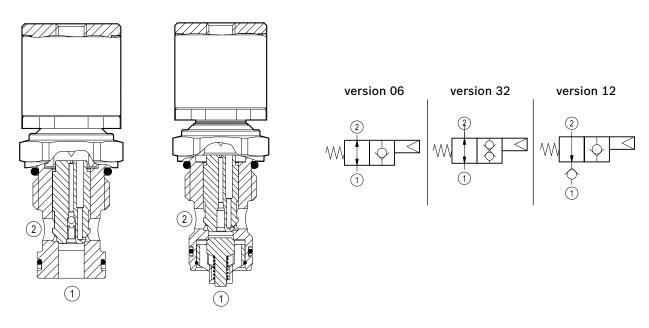
Directional control valves pneumatic operated poppet 2-way normally open

Special cavity, 017-E

VPI-8A-2A-09-NA

OD.65 - X - 17.14.00





General

Weight	kg (lbs) 0.34 (0.75)
Installation orientation	Optional
Ambient temperature range	°C (°F) -30 to 60 (-22 to 140)

Hydraulic

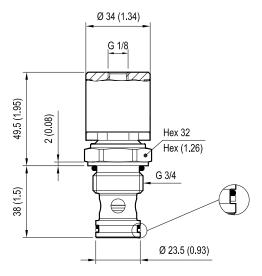
bar (psi)	350 (5000)
I/min. (gpm)	70 (19)
drops/min.	20
°C (°F)	-20 to 80 (-4 to 176)
	Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Nm (ft-lbs)	54-66 (40-49)
	Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
	017-E see RE 18325-75
	RG17E201052010 R934003562
	RG17E201053010 R934003563
	See data sheet RE 18350-50
	l/min. (gpm) drops/min. °C (°F) Nm (ft-lbs) code material no. code

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 06)

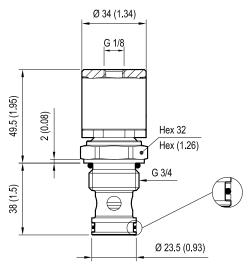
Pilot pressure bar (psi) Max. 15 (218)

bar (psi) Min. 4 (58)

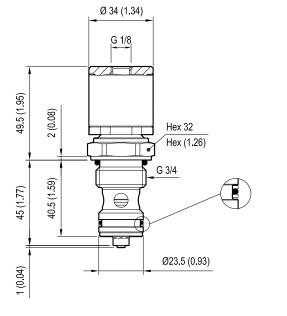
Version 06: Directional control valves pneumatic operated poppet 2-way normally open - Special cavity

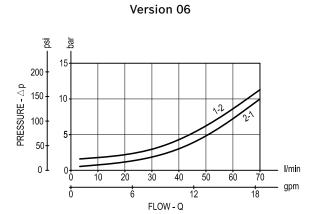


Version 32: Directional control valves pneumatic operated poppet 2-way double lock normally open - Special cavity

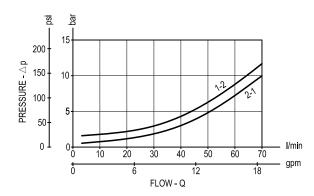


Version 12: Directional control valves pneumatic operated poppet 2-way normally open - Special cavity

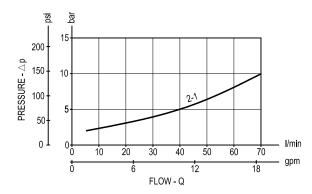


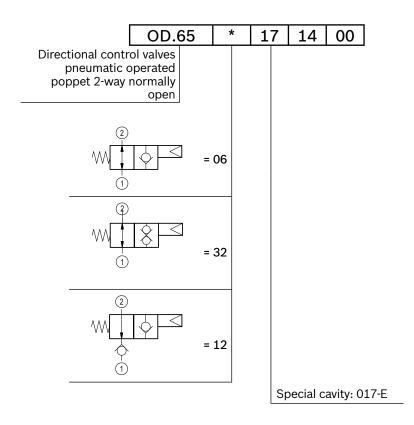


Version 32



Version 12





Туре	Material number	Туре	Material number
OD650617140000	R934001448		
OD653217140000	R934001460	_	
OD651217140000	R934003128		

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Rexroth Bosch Group

RE 18326-74/01.10

Replaces: 01.06

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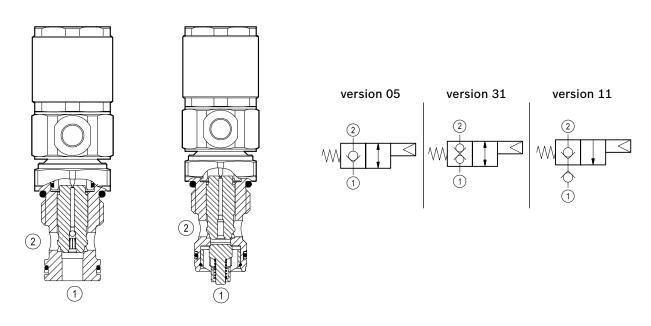
Directional control valves pneumatic operated poppet 2-way normally closed

Special cavity, 017-E

VPI-8A-2A-09-NC

OD.65 - X - 17.14.00





General

Weight	kg (lbs) 0.36 (0.79)	
Installation orientation	Optional	
Ambient temperature range	°C (°F) -30 to 60 (-2	22 to 140)

Hvdraulic

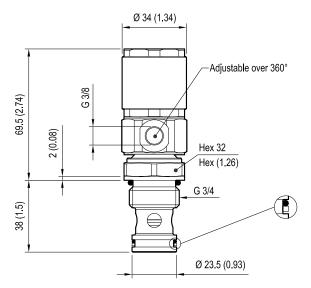
bar (psi)	350 (5000)
l/min. (gpm)	70 (19)
drops/min.	20
°C (°F)	-20 to 80 (-4 to 176)
	Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Nm (ft-lbs)	54-66 (40-49)
	Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
	017-E see RE 18325-75
	RG17E201052010 R934003562
	RG17E201053010 R934003563
	See data sheet RE 18350-50
	l/min. (gpm) drops/min. °C (°F) Nm (ft-lbs) code material no. code

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

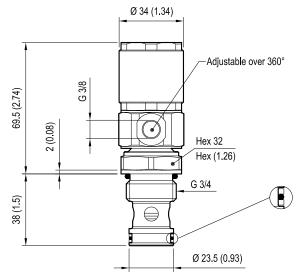
Pilot pressure bar (psi) Max. 15 (218)

bar (psi) Min. 4 (58)

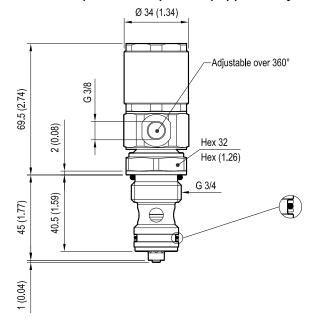
Version 05: Directional control valves pneumatic operated poppet 2-way normally closed - Special cavity



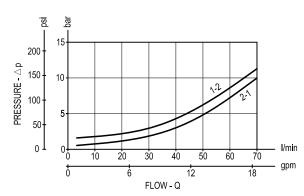
Version 31: Directional control valves pneumatic operated poppet 2-way double lock normally closed - Special cavity



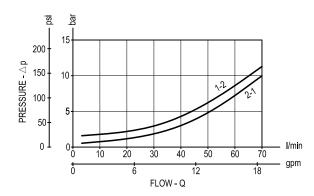
Version 11: Directional control valves pneumatic operated poppet 2-way normally closed - Special cavity



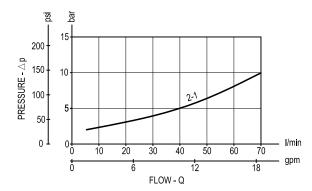


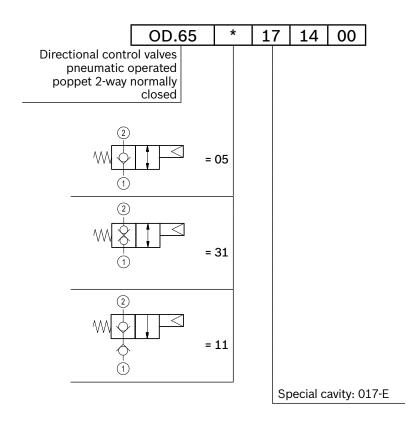


Version 31



Version 11





Туре	Material number	Type	Material number
OD650517140000	R934001444		
OD653117140000	R934001457	-	
OD651117140000	R934001454		
		-	

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RE 18326-72/01.10

Replaces: 01.06

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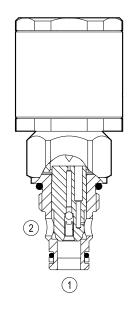
Directional control valves pneumatic operated poppet 2-way normally open

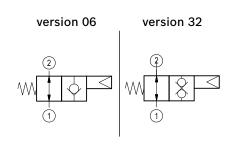
Common cavity, Size 08

VPI-8A-2A-06-NA

OD.65 - X - 18.14.00







General

Weight	kg (lbs)	0.27 (0.58)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

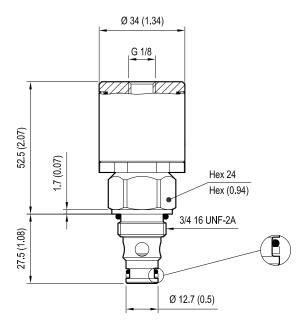
пуштацис		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version 06		RG08A2010520100 R901101437
Seal kit - version 32		RG08A2010530100 R901101544
Other technical data		See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 06)

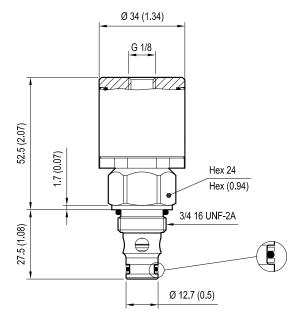
Pilot pressure bar (psi) Max. 15 (218)

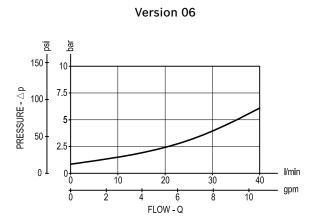
bar (psi) Min. 4 (58)

Version 06: Directional control valves pneumatic operated poppet 2-way normally open

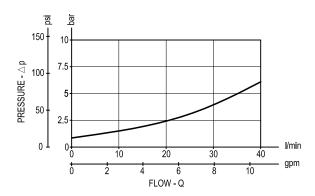


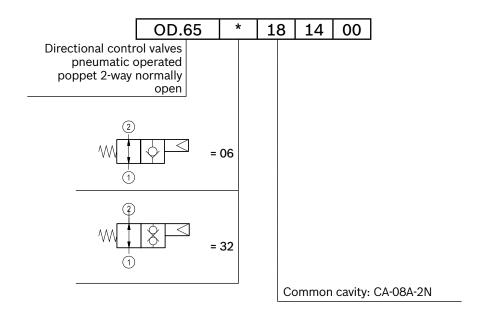
Version 32: Directional control valves pneumatic operated poppet 2-way double lock normally open





Version 32





Туре	Material number	Туре	Material number
OD650618140000	R901109464		
OD653218140000	R901109466		

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RE 18326-70/01.10

Replaces: 01.06

1/4

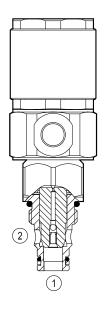
Directional control valves pneumatic operated poppet 2-way normally closed

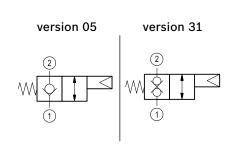
Common cavity, Size 08

VPI-8A-2A-06-NC

OD.65 - X - 18.14.00







General

Weight	kg (lbs) 0.27 (0.58)	
Installation orientation	Optional	
Ambient temperature range	°C (°F) -30 to 60 (-22 to 140)	

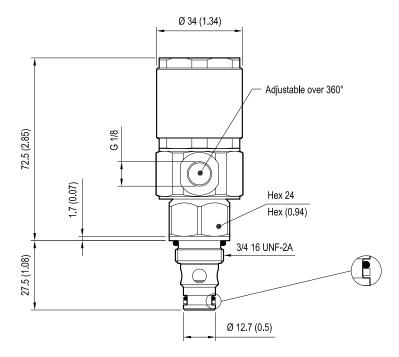
Hvdraulic

riyuraunc		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version 05		RG08A2010520100 R901101437
Seal kit - version 31		RG08A2010530100 R901101544
Other technical data	·	See data sheet RE 18350-50

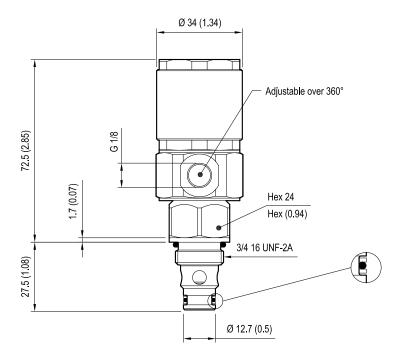
IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure.
(version 05)

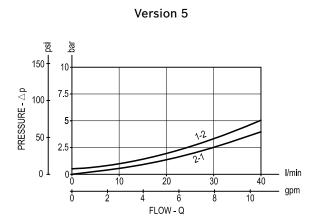
Pilot pressure bar (psi) Max. 15 (218) bar (psi) Min. 4 (58)

Version 05: Directional control valves pneumatic operated poppet 2-way normally closed

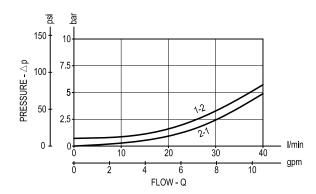


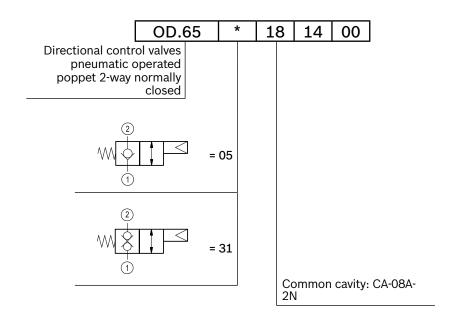
Version 31: Directional control valves pneumatic operated poppet 2-way double lock normally closed





Version 31





Туре	Material number	Туре	Material number
OD650518140000	R901109457		
OD653118140000	R901109462		

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RE 18326-77/01.10

Replaces: 01.06

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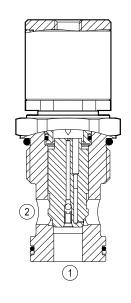
Directional control valves pneumatic operated poppet 2-way normally open

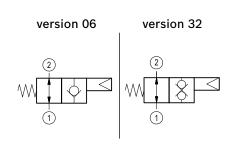
Special cavity, 021-E

VPI-8A-2A-12-NA

OD.65 - X - 21.14.00







General

0.01.01 0.		
Weight	kg (lbs) 0.48 (1.1)	
Installation orientation	Optional	
Ambient temperature range	°C (°F) -30 to 60 (-22 to 140)	

Hydraulic

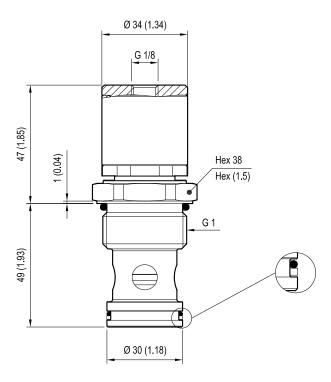
- · · J · · · · · · · · · · · ·		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	150 (39)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		021-E see RE 18325-75
Seal kit - version 06		RG21E201052010 R934003566
Seal kit - version 32		RG21E201053010 R934003567
Other technical data	·	See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 06)

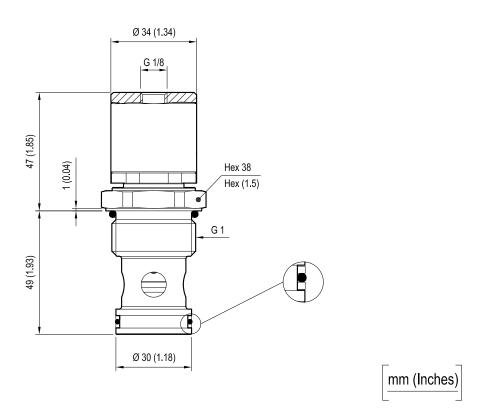
Pilot pressure bar (psi) Max. 15 (218)

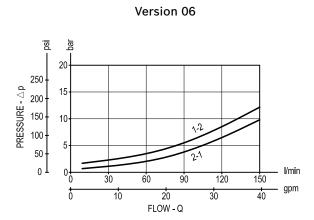
bar (psi) Min. 4 (58)

Version 06: Directional control valves pneumatic operated poppet 2-way normally open - Special cavity

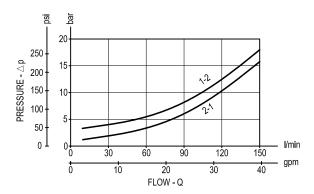


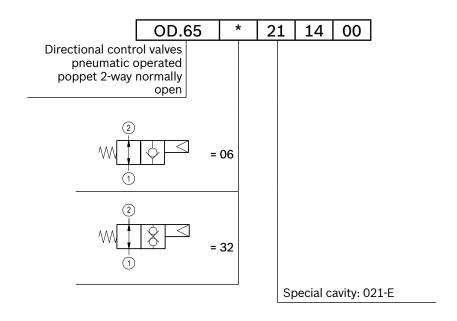
Version 32: Directional control valves pneumatic operated poppet 2-way double lock normally open - Special cavity





Version 32





Туре	Material number	Туре	Material number
OD650621140000	R934001452		
		_	
		_	
		_	
		_	

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RE 18326-76/01.10

Replaces: 01.06

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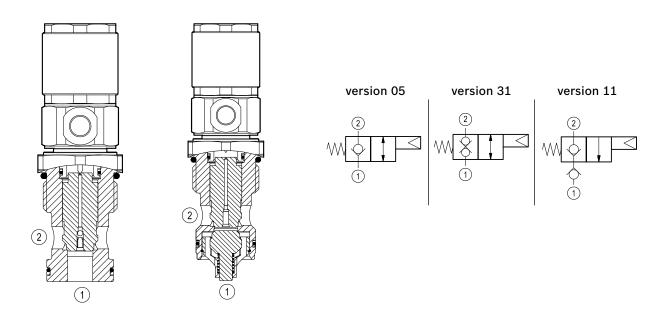
Directional control valves pneumatic operated poppet 2-way normally closed

Special cavity, 021-E

VPI-8A-2A-12-NC

OD.65 - X - 21.14.00





General

Weight	kg (lbs)	0.5 (1.1)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

riyaraanc		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	150 (39)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		021-E see RE 18325-75
Seal kit - version 05-11		RG21E201052010 R934003566
Seal kit - version 31		RG21E201053010 R934003567
Other technical data	·	See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

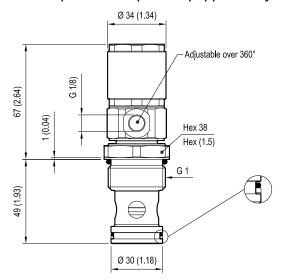
Pilot pressure bar (psi) Max. 15 (218)

bar (psi) Min. 4 (58)

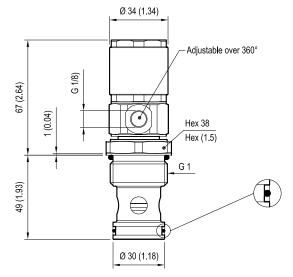
mm (Inches)

Dimensions

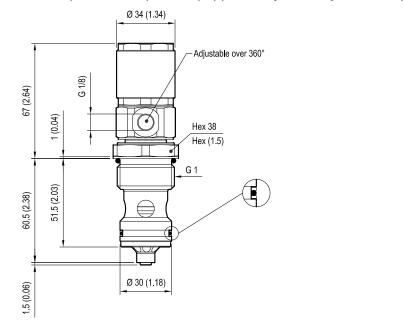
Version 05: Directional control valves pneumatic operated poppet 2-way normally closed - Special cavity



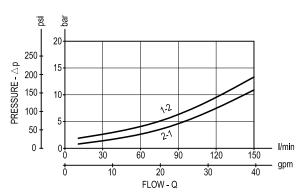
Version 31: Directional control valves pneumatic operated poppet 2-way double lock normally closed - Special cavity



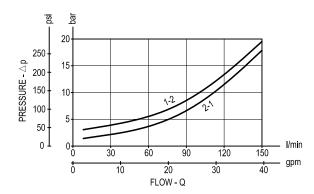
Version 11: Directional control valves pneumatic operated poppet 2-way normally closed - Special cavity



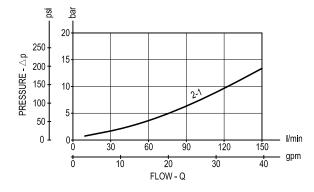


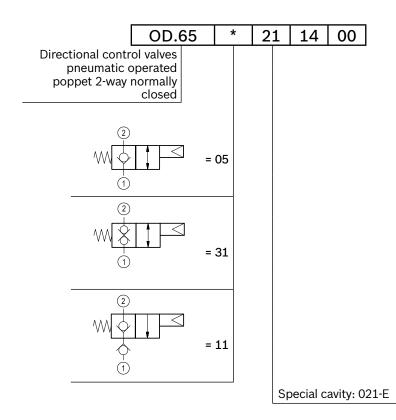


Version 31



Version 11





Туре	Material number	Туре	Material number
OD650521140000	R901166202		
OD653121140000	R934001459	-	
OD651121140000	R934001456		

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Rexroth Bosch Group

RE 18326-41/01.10

Replaces: 01.06

1/4

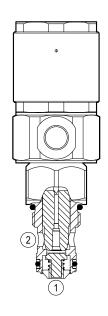
Directional control valves hydraulic operated poppet 2-way normally closed

Special cavity, 019-E

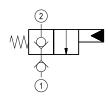
VOI-8A-2A-06-NC-VU

OD.75.11.19 - Y - 00









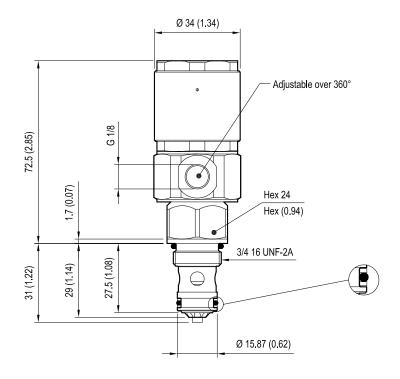
General

Weight	kg (lbs)	0.27 (0.58)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

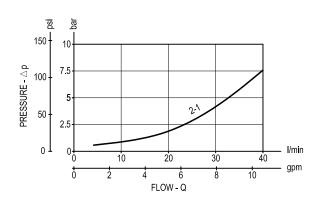
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		019-E see RE 18325-75
Seal kit		RG19E201053010 R934003561
Other technical data	-	See data sheet RE 18350-50

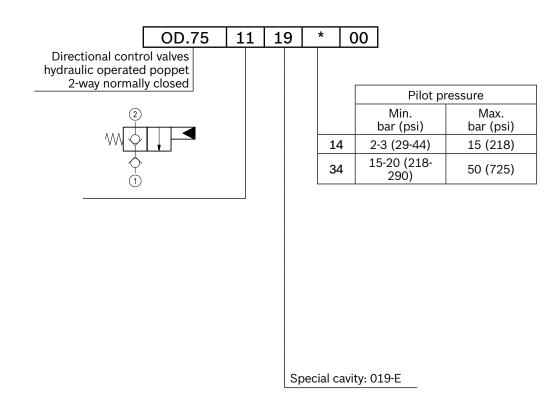
Directional control valves hydraulic operated poppet 2-way normally closed - Special cavity



mm (Inches)







Туре	Material number	Туре	Material number
OD751119340000	R934003674		
		_	
		_	
		_	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 Tel. +39 059 887 611 Fax +39 059 547 848

41015 Nonantola – Modena, Italy cartridges@oilcontrol.com www.boschrexroth.com

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Rexroth **Bosch Group**

RE 18326-43/01.10 Replaces: 01.06

1/4

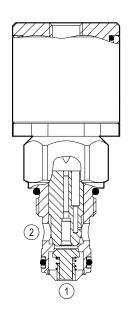
Directional control valves hydraulic operated poppet 2-way normally open

Special cavity, 019-E

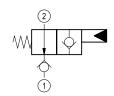
VOI-8A-2A-06-NA-VU

OD.75.12.19 - Y - 00









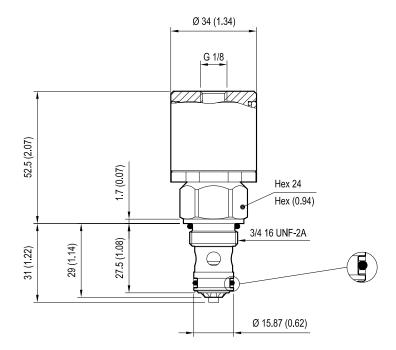
General Weight

Other technical data

0.01.01.01.		
Weight	kg (lbs)	0.25 (0.55)
Installation orientation		Optional
Ambient temperature range	e °C (°F)	-30 to 60 (-22 to 140)
Hydraulic		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	I/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Special cavity		019-E see RE 18325-75
Seal kit	code	RG19E201052010

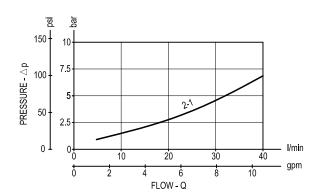
See data sheet RE 18350-50

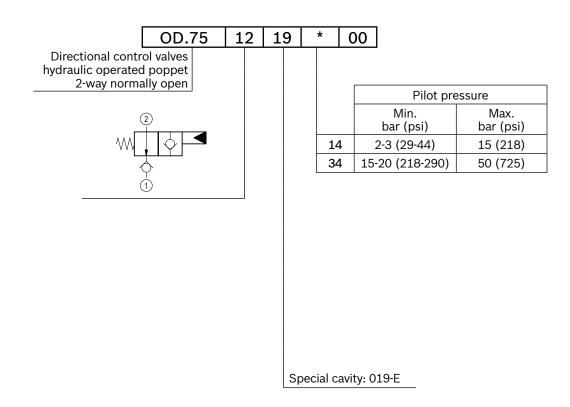
Directional control valves hydraulic operated poppet 2-way normally open - Special cavity



mm (Inches)







Туре	Material number	Туре	Material number
OD751219340000	R934003675		
		_	
		_	

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Rexroth Bosch Group

RE 18326-45/01.10 Replaces: 01.06

1/4

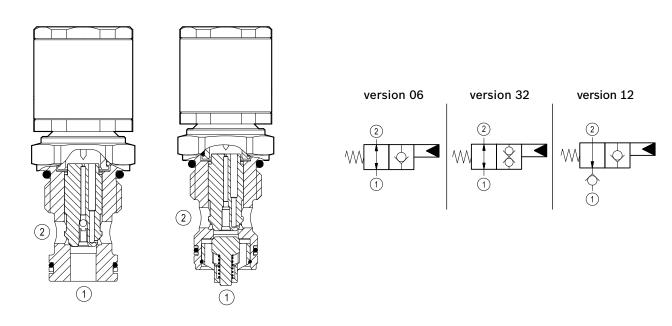
Directional control valves hydraulic operated poppet 2-way normally open

Special cavity, 017-E

VOI-8A-2A-09-NA

OD.75 - X - 17 - Y - 00





General

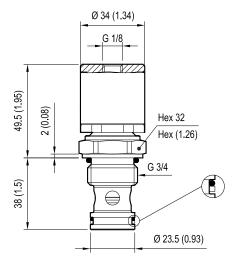
Weight	kg (lbs)	0.34 (0.75)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

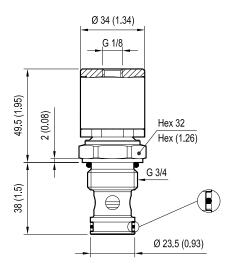
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	70 (19)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit - version 06		RG17E201052010 R934003562
Seal kit - version 32-12		RG17E201053010 R934003563
Other technical data		See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 06)

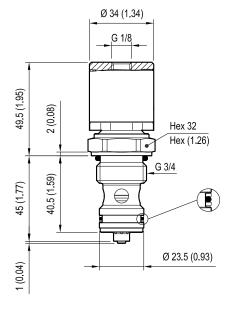
Version 06: Directional control valves hydraulic operated poppet 2-way normally open - Special cavity



Version 32: Directional control valves hydraulic operated poppet 2-way double lock normally open - Special cavity

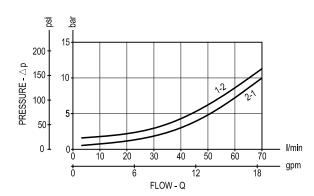


Version 12: Directional control valves hydraulic operated poppet 2-way normally open - Special cavity

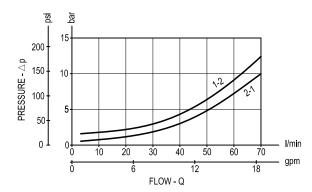


mm (Inches)

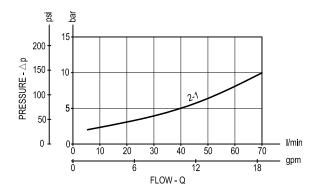


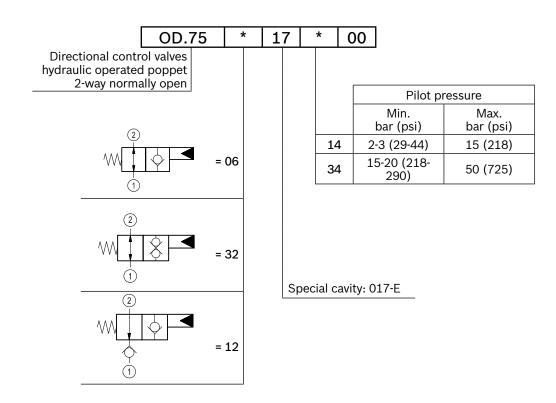


Version 32



Version 12





Туре	Material number
OD750617140000	R934001472
OD750617340000	R987248645
OD753217140000	R934001488
OD753217340000	R934001490

Туре	Material number

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Rexroth Bosch Group

RE 18326-44/01.10 Replaces: 01.06

1/4

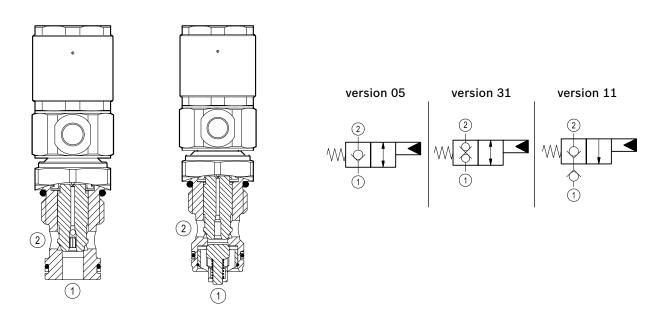
Directional control valves hydraulic operated poppet 2-way normally closed

Special cavity, 017-E

VOI-8A-2A-09-NC

OD.75 - X - 17 - Y - 00





General

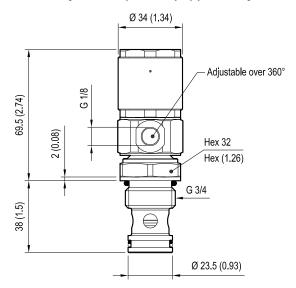
Weight	kg (lbs) 0.36 (0.79)	
Installation orientation	Optional	
Ambient temperature range	°C (°F) -30 to 60 (-22 t	o 140)

Hydraulic

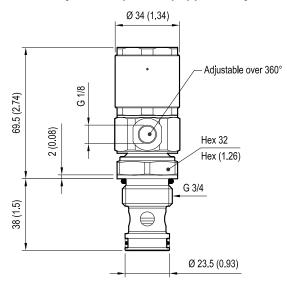
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	70 (19)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	54-66 (40-49)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		017-E see RE 18325-75
Seal kit - version 05-11		RG17E201052010 R934003562
Seal kit - version 31		RG17E201053010 R934003563
Other technical data		See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

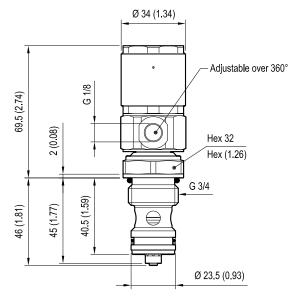
Version 05: Directional control valves hydraulic operated poppet 2-way normally closed - Special cavity



Version 31: Directional control valves hydraulic operated poppet 2-way double lock normally closed - Special cavity

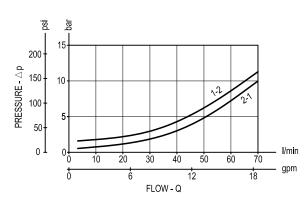


Version 11: Directional control valves hydraulic operated poppet 2-way normally closed - Special cavity

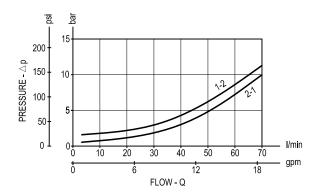


mm (Inches)

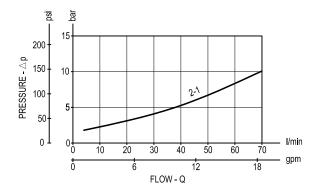


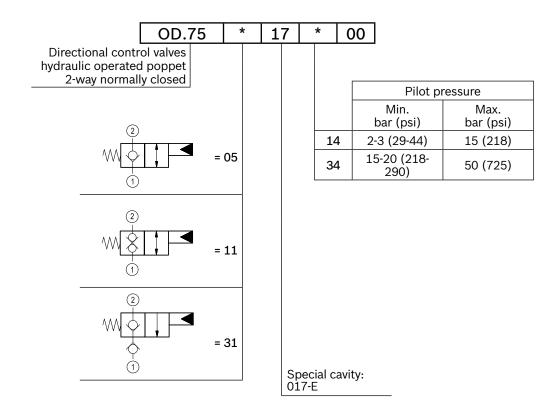


Version 31



Version 11





Туре	Material number
OD750517140000	R934001466
OD750517340000	R934001467
OD753117140000	R934001482
OD753117340000	R987072045
OD751117340000	R934001478

Туре	Material number

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Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com

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RE 18326-42/01.10

Replaces: 01.06

1/4

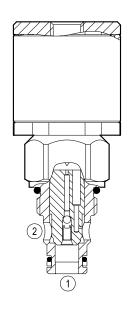
Directional control valves hydraulic operated poppet 2-way normally open

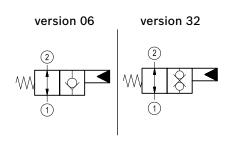
Common cavity, Size 08

VOI-8A-2A-06-NA

OD.75 - X - 18 - Y - 00







General

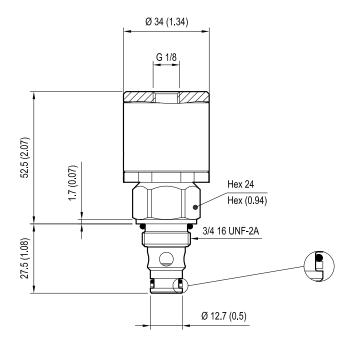
Weight	kg (lbs) 0.25 (0.55)	_
Installation orientation	Optional	
Ambient temperature range	°C (°F) -30 to 60 (-22 to 140)	

Hydraulic

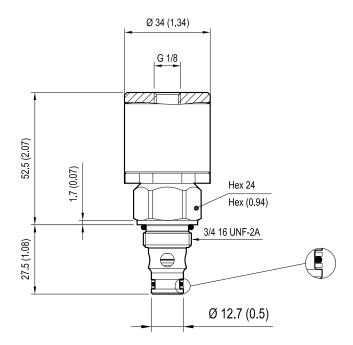
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version 06		RG08A2010520100 R901101437
Seal kit - version 32		RG08A2010530100 R901101544
Other technical data		See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 06)

Version 06: Directional control valves hydraulic operated poppet 2-way normally open



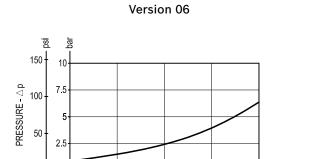
Version 32: Directional control valves hydraulic operated poppet 2-way double lock normally open



mm (Inches)

I/min

Performance graphs



o[o | o | o | o | o

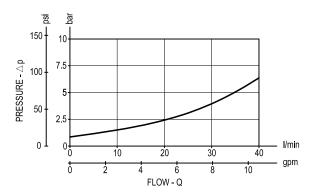
10

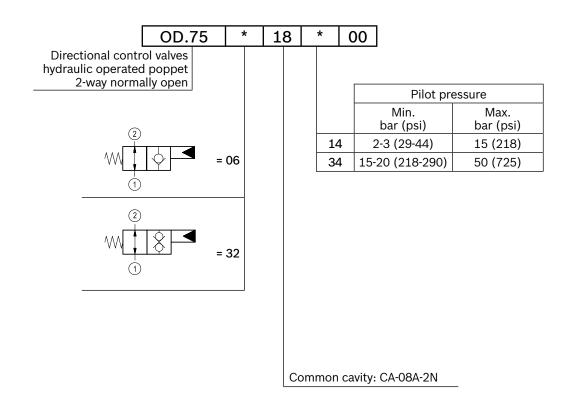
₀ I

Version 32

20

6 FLOW - Q 8





Туре	Material number	Туре	Material number
OD750618140000	R901109474		
OD750618340000	R901109475		
OD753218340000	R901109478		

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RE 18326-40/01.10 Replaces: 01.06

1/4

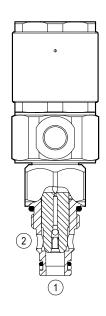
Directional control valves hydraulic operated poppet 2-way normally closed

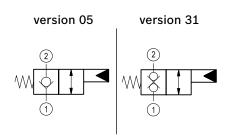
Common cavity, Size 08

VOI-8A-2A-06-NC

OD.75 - X - 18 - Y - 00







General

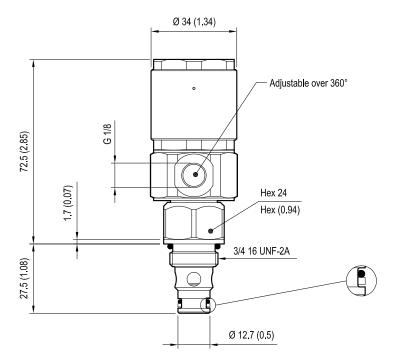
Weight	kg (lbs)	0.27 (0.58)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

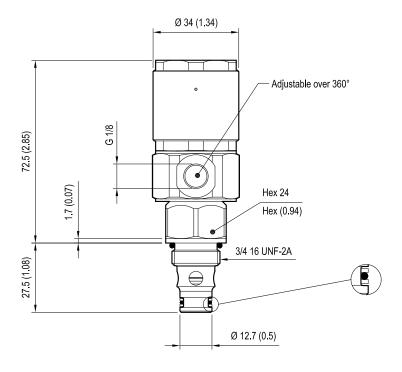
riyaraanc		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	40 (11)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit - version 05		RG08A20110520100 R901101437
Seal kit - version 31		RG08A2010530100 R901101544
Other technical data		See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

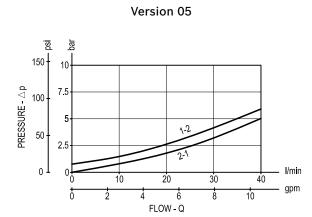
Version 05: Directional control valves hydraulic operated poppet 2-way normally closed



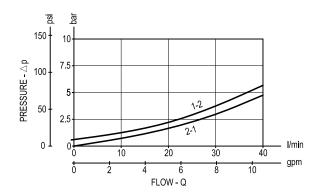
Version 31: Directional control valves hydraulic operated poppet 2-way double lock normally closed

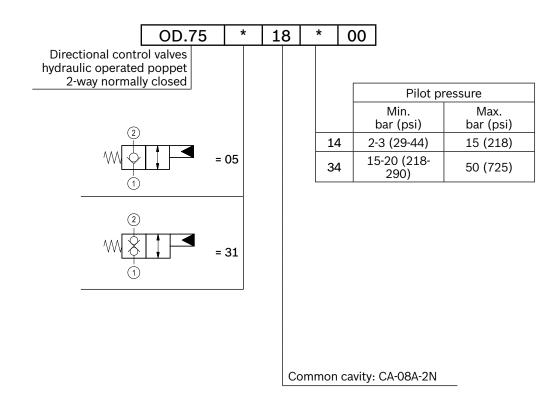


mm (Inches)



Version 31





Туре	Material number
OD750518140000	R901109467
OD750518340000	R901109471
OD753118140000	R901109472
OD753118340000	R901109473

Туре	Material number
-	

Bosch Rexroth Oil Control S.p.A. Via Leonardo da Vinci 5 P.O. Box no. 5 41015 Nonantola – Modena, Italy Tel. +39 059 887 611 Fax +39 059 547 848 cartridges@oilcontrol.com www.boschrexroth.com © This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth Oil Control S.p.a.. It may not be reproduced or given to third parties without its consent.

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Rexroth Bosch Group

RE 18326-47/01.10 Replaces: 01.06

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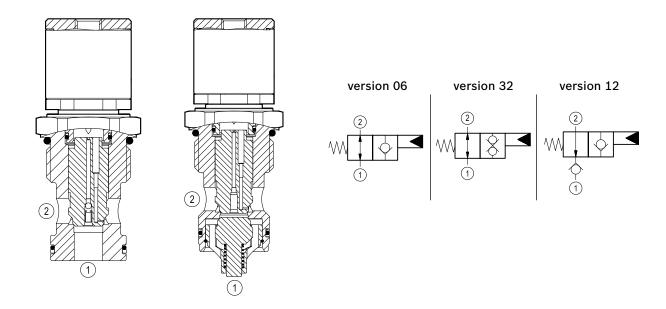
Directional control valves hydraulic operated poppet 2-way normally open

Special cavity, 021-E

VOI-8A-2A-12-NA

OD.75 -X - 21 - Y - 00





General

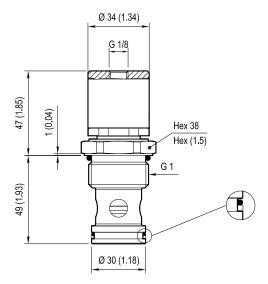
Weight	kg (lbs)	0.48 (1.1)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

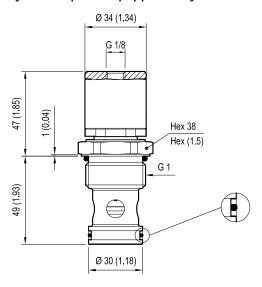
bar (psi)	350 (5000)
l/min. (gpm)	150 (39)
drops/min.	20
°C (°F)	-20 to 80 (-4 to 176)
	Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Nm (ft-lbs)	80-100 (59-74)
	Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
	021-E see RE 18325-75
	RG21E201052010 R934003566
	RG21E201053010 R934003567
	See data sheet RE 18350-50
	l/min. (gpm) drops/min. °C (°F) Nm (ft-lbs) code material no. code

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 06)

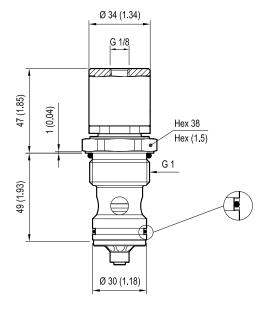
Version 06: Directional control valves hydraulic operated poppet 2-way normally open - Special Cavity



Version 32: Directional control valves hydraulic operated poppet 2-way double lock normally open - Special Cavity

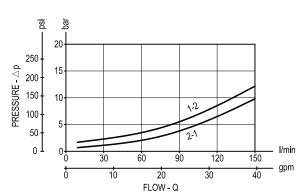


Version 12: Directional control valves hydraulic operated poppet 2-way normally open - Special cavity

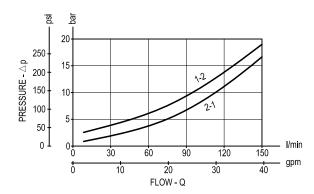


mm (Inches)

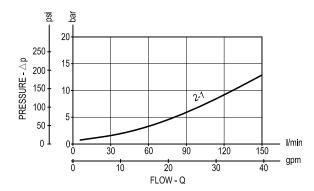
Version 06

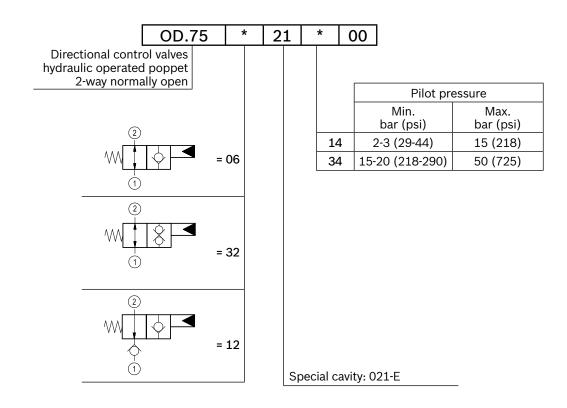


Version 32



Version 12





Туре	Material number
OD750621140000	R934001476
OD750621340000	R987246099
OD753221140000	R934001493
OD753221340000	R934001494
OD751221340000	R934001480

Туре	Material number
	_

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Rexroth Bosch Group

RE 18326-46/01.10 Replaces: 01.06

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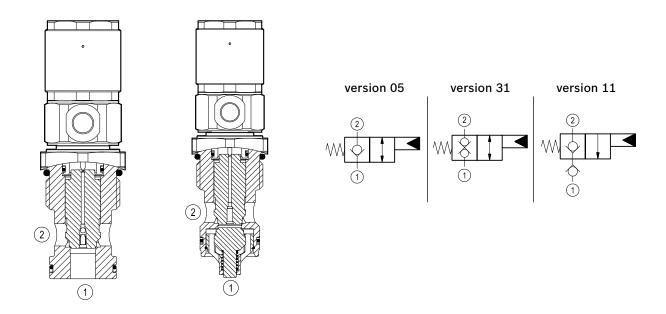
Directional control valves hydraulic operated poppet 2-way normally closed

Special cavity, 021-E

VOI-8A-2A-12-NC

OD.75 - X - 21 - Y - 00





General

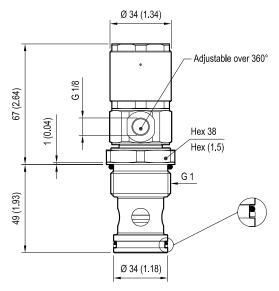
Weight	kg (lbs)	0.5 (1.1)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

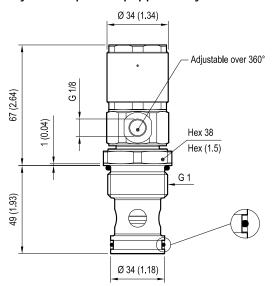
i iyaraano		
Max. operating pressure	bar (psi)	350 (5000)
Max. flow	l/min. (gpm)	150 (39)
Max. internal leakage	drops/min.	20
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	80-100 (59-74)
Filtration		Nominal value max. 25µm (NAS 8) ISO 4406 19/17/14
Cavity		021-E see RE 18325-75
Seal kit - version 05-11		RG21E201052010 R934003566
Seal kit - version 31		RG21E201053010 R934003567
Other technical data		See data sheet RE 18350-50

IMPORTANT: When valve is not operated, flow from 1 to 2 is not recommended due to high opening pressure. (version 05)

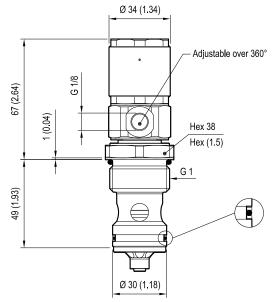
Version 05: Directional control valves hydraulic operated poppet 2-way normally closed - Special cavity



Version 31: Directional control valves hydraulic operated poppet 2-way double lock normally closed - Special cavity

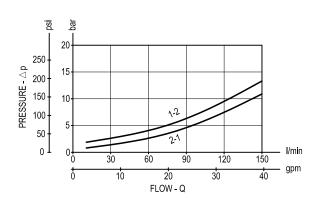


Version 11: Directional control valves hydraulic operated poppet 2-way normally closed - Special cavity

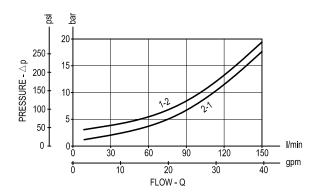


mm (Inches)

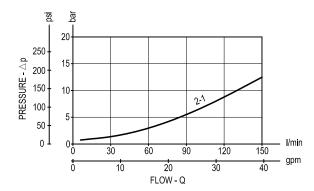


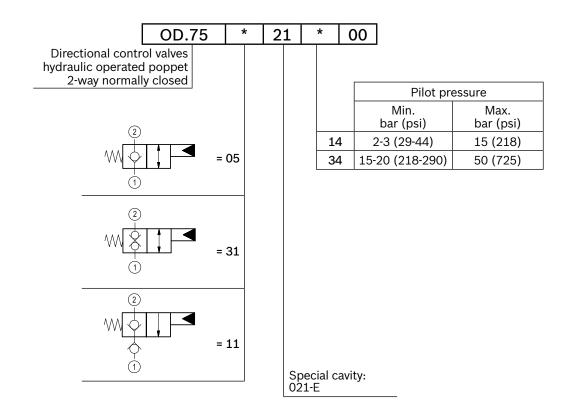


Version 31



Version 11





Туре	Material number
OD750521140000	R934001470
OD750521340000	R987246098
OD753121140000	R934001486
OD753121340000	R934001487
OD751121340000	R934001479

Туре	Material number

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RE 18323-60/08.10

Replaces: RE 00162-02/01.06

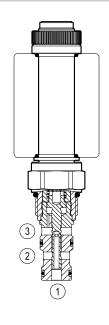
Proportional valves direct acting pressure reducing

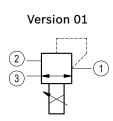
Common cavity, Size 10

VEP-5A-3R-06

OD.91.01.77 - Y - 00







General

Weight	kg (lbs)	0.3 (0.66)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

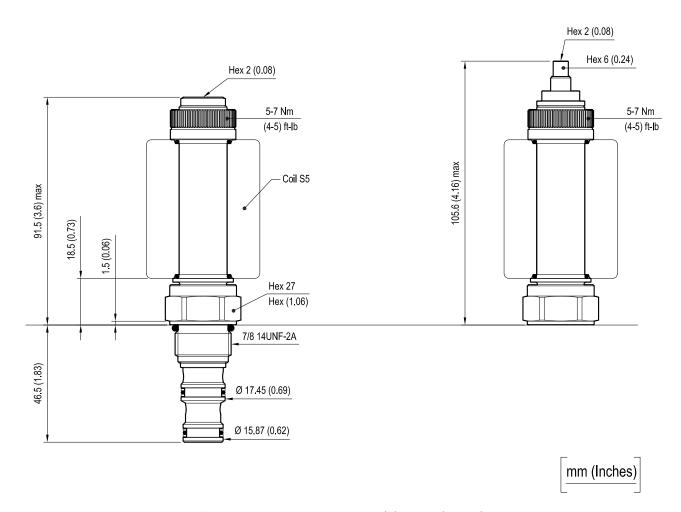
Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Max. flow	I/min.(gpm)	10 (3)
Max. internal leakage cm ³ /min	. (cu.in./min.)	12 (0.7)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit	material no.	RG10A3010530100 R930000990
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

Electrical

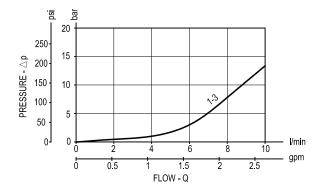
Type of voltage		DC voltage
Coil type		S5
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

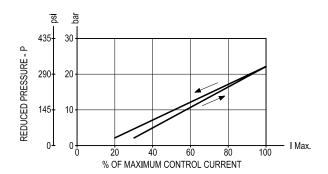
Note: Coils must be ordered separately.

Proportional valves direct acting pressure reducing



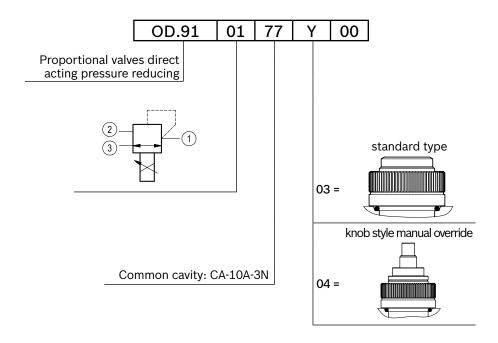
Allowed back pressure at port 3 (T): 5 bar (73 psi) max





	I	P bar (psi)	Coils
I min:	0.45 A	2 (29)	12 DC
I max:	2.0 A	22 (319)	12 DC
PMW Frequency: 120-150 Hz			
Hysteresis: < 5%			

Note (1): It is recommended to use coil 12 DC. Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number	Type	Material number
OD910177030000	R934001495		
OD910177040000	R934003442		
		<u> </u>	

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RE 18323-61/08.10

Replaces: RE 00162-02/01.06

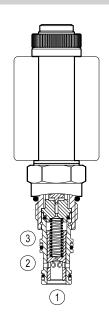
Proportional valves pilot operated pressure reducing

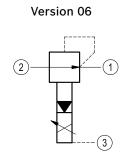
Common cavity, Size 10

VEP-5A-2R-06-P

OD.91.06.77 - Y - 00







General

0.0		
Weight	kg (lbs)	0.3 (0.66)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

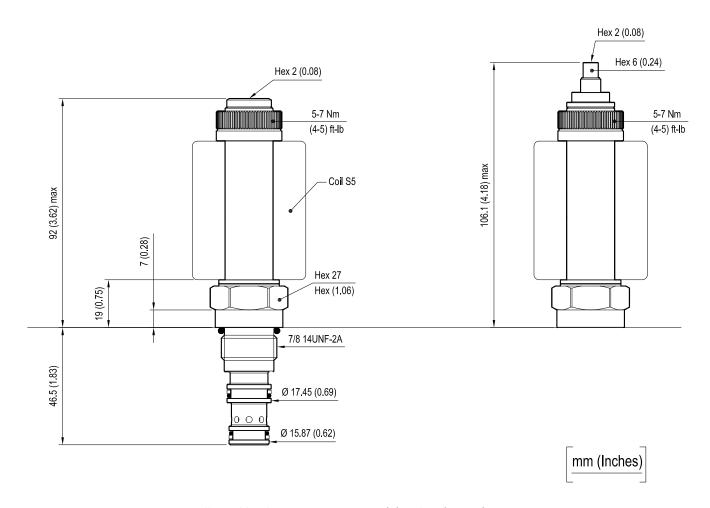
Max. operating pressure	bar (psi)	250 (3600)
Flow range	l/min.(gpm)	2-60 (0.5-16)
Max. internal leakage cm ³ /min.	(cu.in./min.)	50 (3)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010520100 R901111369
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data	<u> </u>	See data sheet RE 18325-90

Electrical

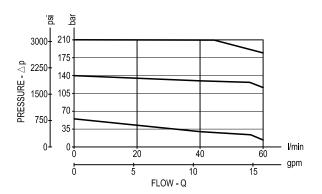
Type of voltage	12 DC voltage
Coil type	S5
Supply voltage	See data sheet RE 18325-90
Nominal voltage	± 10%
Power consumption W	23
Duty cycle %	100
Type of protection	See data sheet RE 18325-90
Nata Calla monat la a andamad	

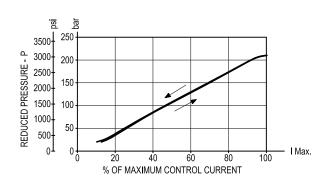
Note: Coils must be ordered separately.

Proportional valves pilot operated pressure reducing



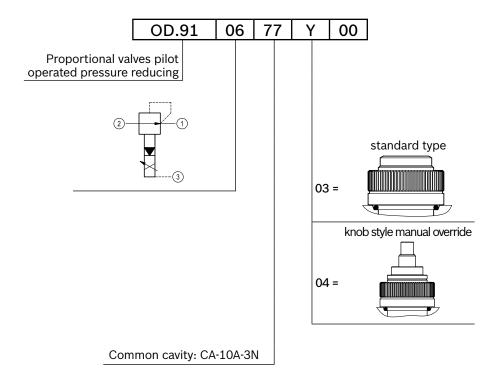
Allowed back pressure at port 3 (Y): 5 bar (73 psi) max





	I	P bar (psi)	Coils	
I min:	0.1 A	15 (218)	12 DC	
I max:	1.3 A	210 (3045)	12 DC	
PMW Frequency: 120-150 Hz				
Hysteresis: < 5%				

Note (1): It is recommended to use coil 12 DC. Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number	Туре	Material number
OD910677030000	R901118933		
OD910677040000	R901126868		

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RE 18323-64/08.10

Replaces: RE 00162-02/01.06

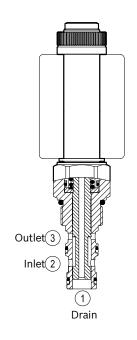
Proportional valves not compensated flow regulator

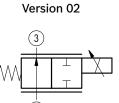
Common cavity, Size 10

VEP-5A-2Q-09

OD.92.02.77 - Y - Z







Port 1 not used

General

Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

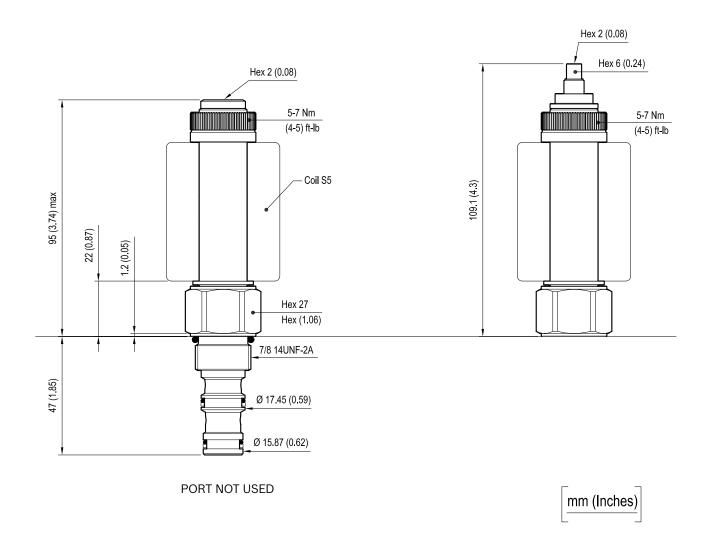
,		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	See flow diagram
Max. internal leakage (*) cm³/mir	n. (cu.in./min.)	100 (6)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010520100 R901111369
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data	<u> </u>	See data sheet RE 18325-90

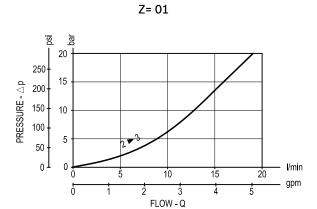
(*) Measured at 210 bar (3000 psi). Oil at 46 cSt.

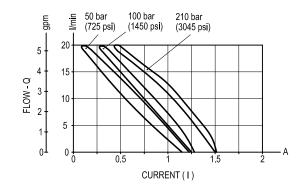
Electrical

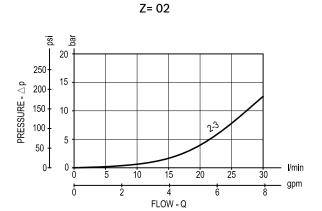
Type of voltage		DC voltage
Coil type		S5
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

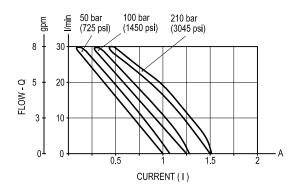
Proportional valves not compensated flow regulator

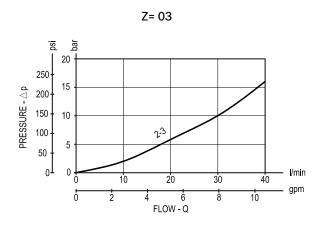


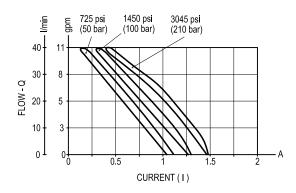






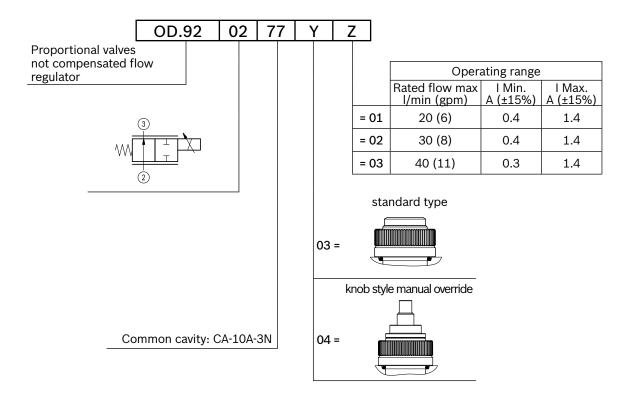






PMW Frequency: 120-150 Hz Hysteresis: < 5%

Note: It is recommended to use coil 12 DC.



Туре	Material number
OD920277030100	R934001510
OD920277030200	R934001511
OD920277030300	R934003129
OD920277040100	R934003908
OD920277040200	R934001512
OD920277040300	R934001513

Туре	Material number

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RE 18323-62/08.10

Replaces: RE 00162-02/01.06

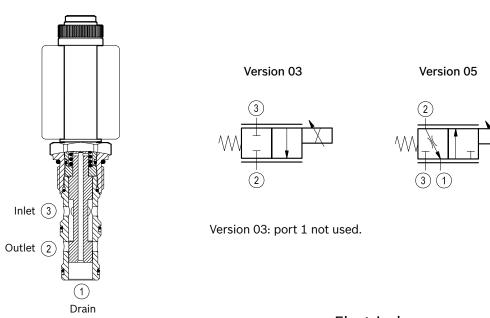
Proportional valves not compensated flow regulator

Common cavity, Size 12

VEP-5A-2Q-14

OD.92 - X - 12 - Y - 00





General

Weight	kg (lbs)	0.39 (0.86)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulid

Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	5-60 (1-16)
Max. internal leakage (*) cm³/min. (cu.in./min.)	190 (12)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	81-95 (60-70)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-3N see RE 18325-70
Seal kit		RG12A3010520100 R930000941
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

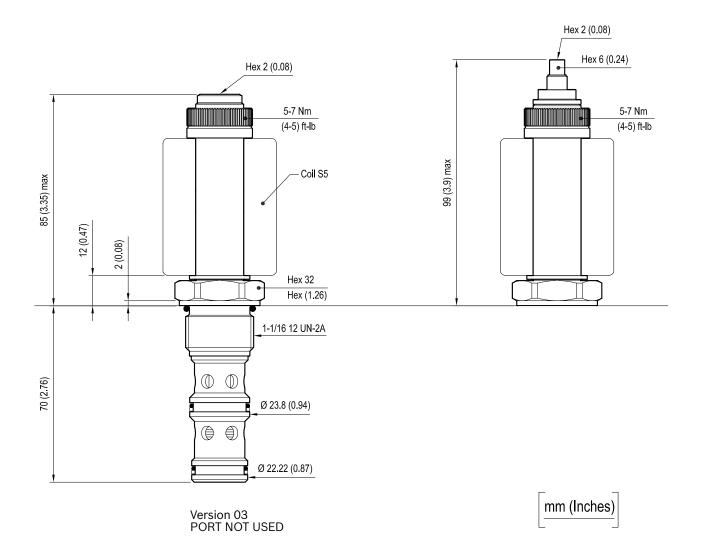
Other technical data | See data sheet (*) Measured at 210 bar (3000 psi). Oil at 46 cSt.

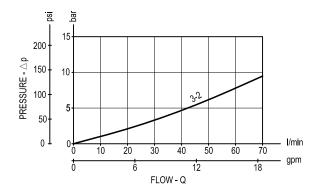
Electrical

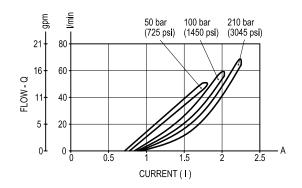
DC voltage
S5
12 DC
± 10%
23
100
See data sheet RE 18325-90

Note: Coils must be ordered separately.

Proportional valves not compensated flow regulator

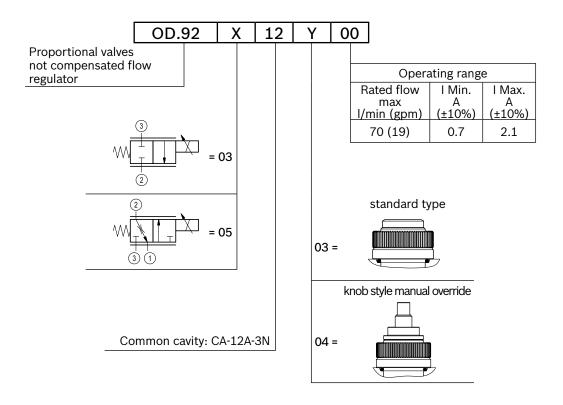






		I	P bar (psi)	Coils		
7-00	I min:	0.75 A	210 (3000)	12 DC		
Z=00	I max:	2.1 A	210 (3000)	12 DC		
PMW Fi	PMW Frequency: 150-180 Hz					
Hysteresis: < 5%						

Note: It is recommended to use coil 12 DC.



Material number	Туре	Material number
R934001514		
R934001515		
R934001523		
R934003910		
	R934001514 R934001515 R934001523	R934001514 R934001515 R934001523

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Rexroth **Bosch Group**

1/4

RE 18323-63/08.10

Replaces: RE 00162-02/01.06

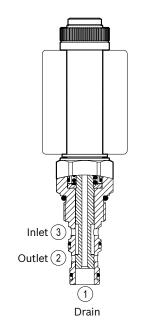
Proportional valves not compensated flow regulator

Common cavity, Size 10

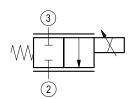
VEP-5A-2Q-09

OD.92 - X - 77 - Y - Z

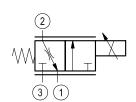








Version 05



Version 03: port 1 not used.

General

Weight	kg (lbs)	0.32 (0.71)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

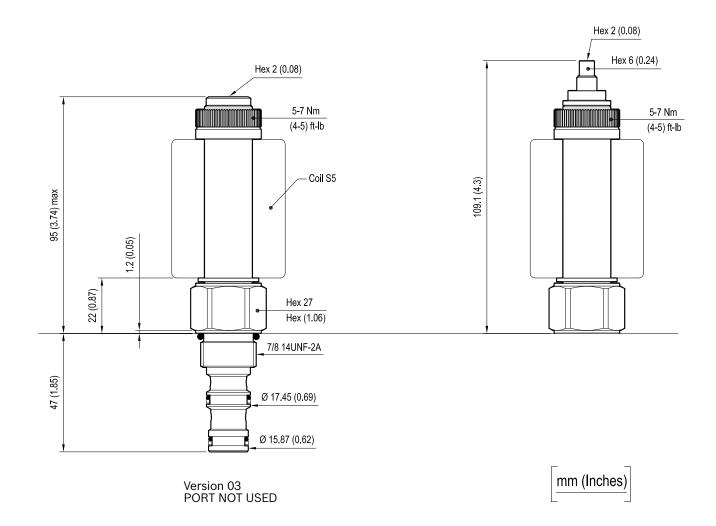
riyaradiic		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	see flow diagram
Max. internal leakage (*) cm ³ /min.	(cu.in./min.)	100 (6)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-3N see RE 18325-70
Seal kit		RG10A3010520100 R901111369
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90
(*) Measure at 210 bar	(3000 psi).	Oil at 46 cSt.

Electrical

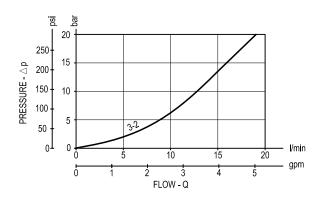
Type of voltage		DC voltage
Coil type		S5
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90
N O. II I		

Note: Coils must be ordered sepately.

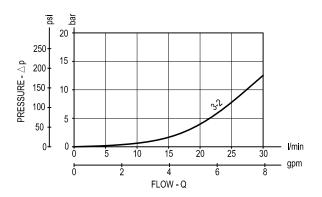
Proportional valves not compensated flow regulator



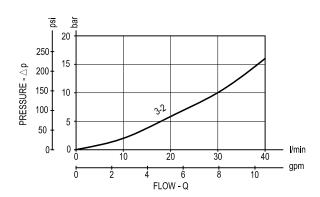
Z= 01



Z= 02



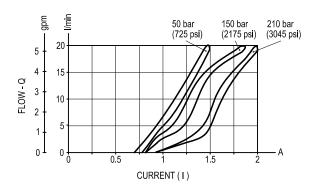
Z= 03

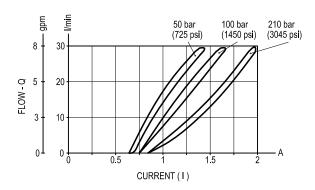


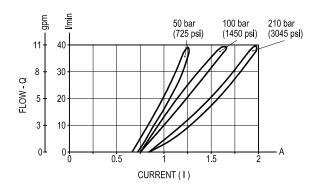
PMW Frequency: 120-150 Hz

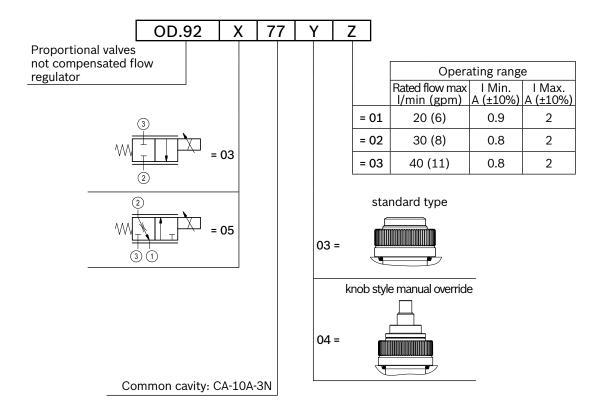
Hysteresis: < 5%

Note: It is recommended to use coil 12 DC.









Туре	Material number
OD920377030100	R934001518
OD920377030200	R934001519
OD920377030300	R934001520
OD920377040100	R934001521
OD920377040200	R934003909
OD920377040300	R934001522
OD920577030100	R934001524
OD920577030200	R934003130
OD920577030300	R934001525
OD920577040100	R934001526

Туре	Material number
OD920577040200	R901176252
OD920577040300	R93401528

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Rexroth **Bosch Group**

RE 18323-65/08.10

1/4 Replaces: RE 00162-02/01.06

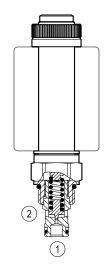
Proportional valves direct acting relief

Common cavity, Size 08

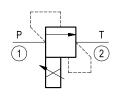
VEP-5B-2S-D

OD.94.01.18 - Y - Z









General

0.0		
Weight	kg (lbs)	0.23 (0.51)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hvdraulic

riyuraunc		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min.(gpm)	See flow diagram
Max. internal leakage (*) cm³/min.	(cu.in./min.)	5 (0.3)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010520100 R901101437
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

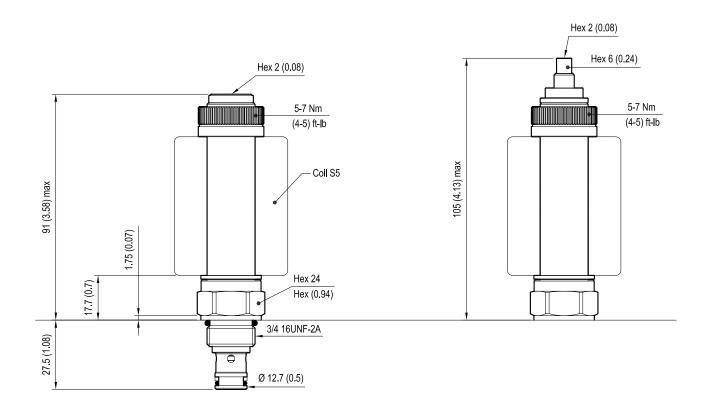
(*) at 20% of pressure setting. Oil at 46 cSt

Electrical

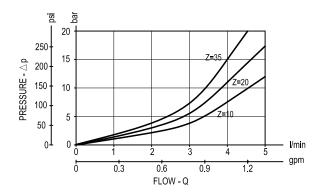
Type of voltage		DC voltage
Coil type		S5
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

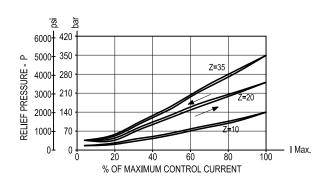
Note: Coils must be ordered separately.

Proportional valves direct acting relief



mm (Inches)

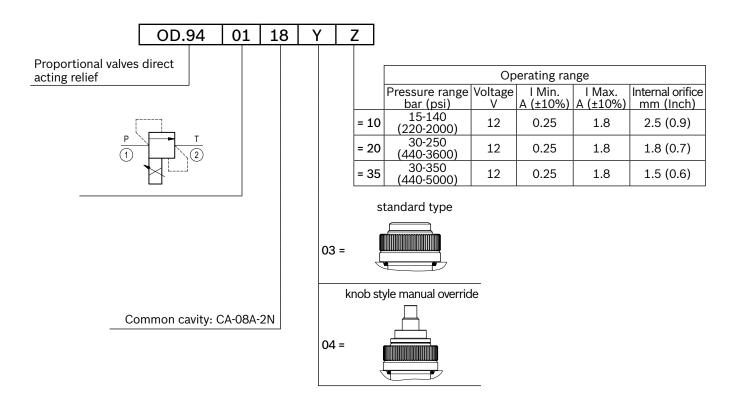




			P bar (psi)	Coils
Z=10	I min:	0.2 A	15 (218)	12 DC
2-10	I max:	1.5 A	140 (2030)	12 DC
Z=20	I min:	0.15 A	30 (435)	12 DC
Z=20	I max:	1.7 A	250 (3625)	12 DC
Z=30	I min:	0.2 A	30 (435)	12 DC
2-30	I max:	1.7 A	350 (5075)	12 DC
PMW Frequency: 120-150 Hz				
Hysteresis: < 5%				

Note (1): It is recommended to use coil 12 DC.

Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number
OD940118031000	R934001530
OD940118032000	R934001531
OD940118033500	R934001532
OD940118041000	R934001533
OD940118042000	R934001534
OD940118043500	R934001535

Туре	Material number

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Rexroth Bosch Group

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RE 18323-66/08.10

Replaces: RE 00162-02/01.06

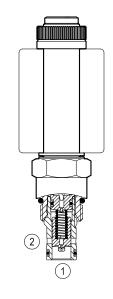
Proportional valves pilot operated relief

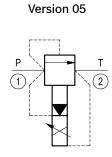
Common cavity, Size 10

VEP-5B-2S-10A-P

OD.94.05.36 - Y - Z







General

Weight	kg (lbs)	0.3 (0.66)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

Hydraulic

riyaraane		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min.(gpm)	7-120 (2-32)
Max. internal leakage cm ³ /min. (cu.in./min.)		200 (12)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	44-56 (33-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-10A-2N see Re 18325-70
Seal kit		RG10A2010530100 R901111366
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18350-50

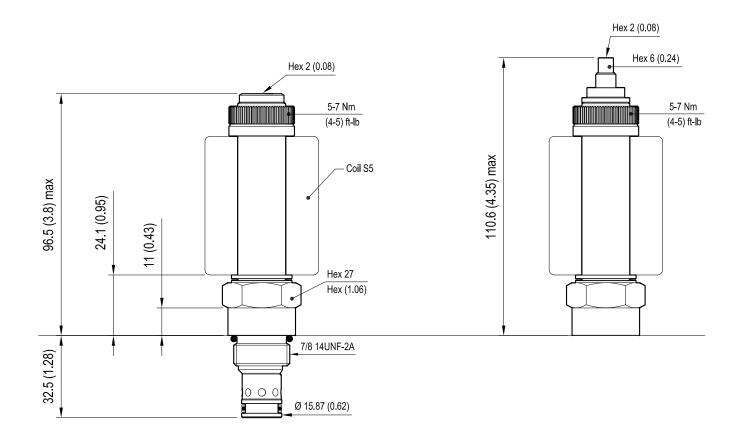
(*) at 20% of pressure setting. Oil at 46 cSt.

Electrical

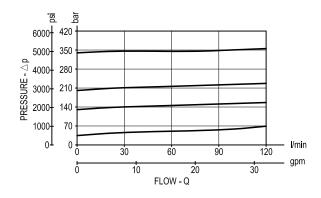
Type of voltage	DC voltage
Coil type	S5
Supply voltage	12 DC
Nominal voltage	± 10%
Power consumption W	23
Duty cycle %	100
Type of protection	See data sheet RE 18325-90

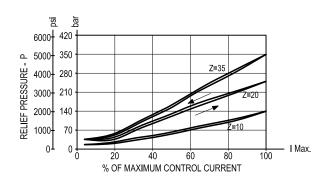
Note: Coils must be ordered separately.

Proportional valves pilot operated relief



mm (Inches)

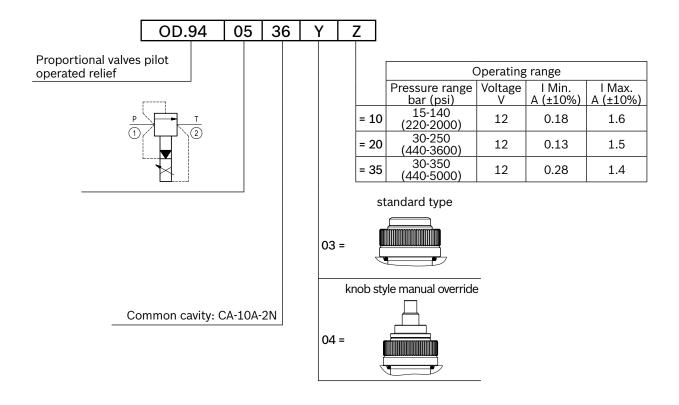




		I	P bar (psi)	Coils	
Z=10	I min:	0.2 A	15 (218)	12 DC	
2-10	I max:	1.5 A	140 (2030)	12 DC	
Z=20	I min:	0.15 A	30 (435)	12 DC	
Z=20	I max:	1.7 A	250 (3625)	12 DC	
Z=35	I min:	0.2 A	30 (435)	12 DC	
Z=33	I max: 1.7 A 350 (5075) 12 DC				
PMW Fr	PMW Frequency: 120-150 Hz				
Hystere	Hysteresis: < 5%				

Note (1): It is recommended to use coil 12 DC.

Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number
OD940536031000	R934001536
OD940536032000	R934001537
OD940536033500	R934001538
OD940536041000	R934001539
OD940536042000	R934001540
OD940536043500	R934003877

Туре	Material number

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RE 18323-67/08.10 Replaces: RE 00162-02/01.06

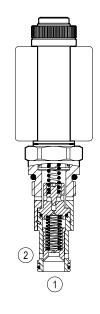
Proportional valves pilot operated relief

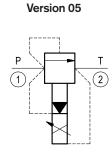
Special cavity, 065

VEP-5B-2S-P

OD.94.05.61 - Y - Z







General

G. G. I. G.			
Weight	kg (lbs)	0.36 (0.79)	
Installation orientation		Optional	
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)	

Hydraulic

,		
Max. operating pressure	bar (psi)	350 (5000)
Flow range	l/min.(gpm)	8-150 (2-40)
Max. internal leakage (*) cm ³ /min.	(cu.in./min.)	180 (11)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	121-133 (90-99)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		065 see RE 18325-75
Seal kit		RG0065010520100 R930001958
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

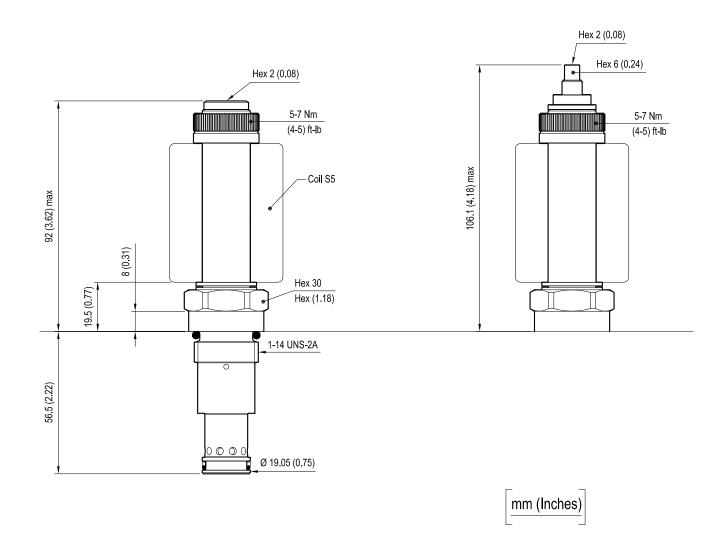
(*) at 20% of pressure setting. Oil at 46 cSt.

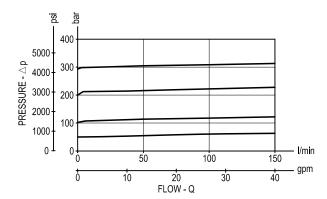
Electrical

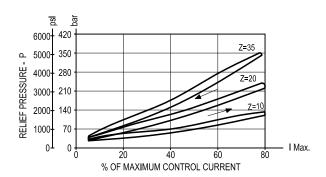
Type of voltage	DC voltage
Coil type	S5
Supply voltage V	12 DC
Nominal voltage	± 10%
Power consumption W	23
Duty cycle %	100
Type of protection	See data sheet RE 18325-90

Note: Coils must be ordered separately.

Proportional valves pilot operated relief



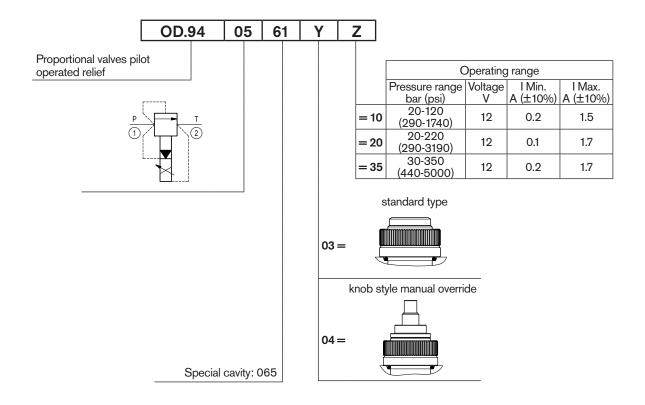




		I	P bar (psi)	Coils
Z=10	I min:	0.2 A	20 (290)	12 DC
Z=10	I max:	1.5 A	120 (1740)	12 DC
Z=20	I min:	0.15 A	20 (290)	12 DC
Z=20	I max:	1.7 A	220 (3190)	12 DC
Z=35	I min:	0.2 A	30 (435)	12 DC
I max: 1.7 A 350 (5075) 12 DC				
PMW Frequency: 120-150 Hz				
Hysteresis: <5%				

Note (1): It is recommended to use coil 12 DC.

Note (2): It is recommended to bleed air carefully before operation.



Туре	Material number
OD940561031000	R934001541
OD940561032000	R934001542
OD940561033500	R934001543
OD940561041000	R934001544
OD940561042000	R934001545
OD940561043500	R934003850

Туре	Material number

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RE 18323-69/08.10

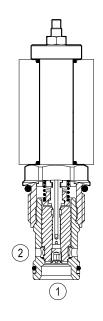
Replaces: RE 00162-02/01.06

Proportional valves poppet type not compensated flow regulator

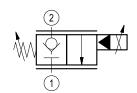
Common cavity, Size 12

VEPN-12A OD.95.06.89.72.00









General

Weight	kg (lbs)	0.29 (0.64)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 90 (-22 to 194)

Hydraulic

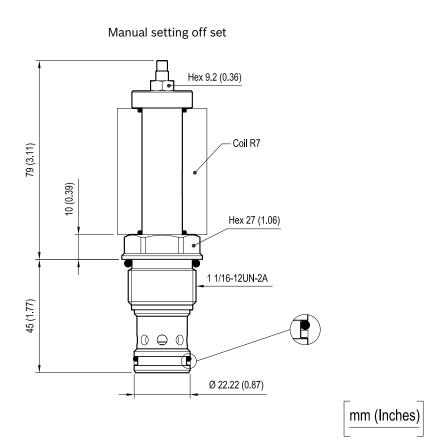
Hydraulic		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	5-60 (1-16)
Max. internal leakage cm ³ /min.	. (cu.in./min.)	10 (0.6)
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	51-55 (38-41)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-12A-2N see RE 18325-70
Seal kit		RG12A2010520100 R901111377
Seal kit coil		RG16A1PMVQ0010 R934003962
Other technical data		See data sheet RE 18325-90

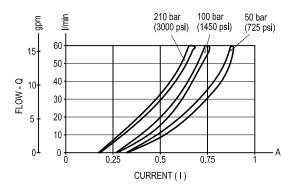
Electrical

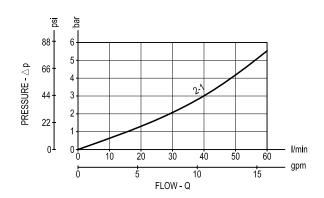
Type of voltage		12 DC voltage
Coil type		R7
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	18
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

Note: Coils must be ordered separately.

Proportional valves poppet type not compensated flow regulator

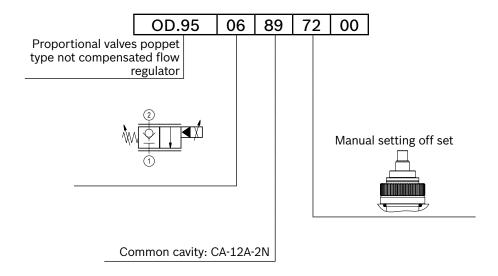






	I	P bar (psi)	Coils	
I min:	0.2	210 (3000)	12 DC	
I max:	0.65	210 (3000)	12 DC	
PMW Frequency: 120-150 Hz				
Hysteresis: < 5%				

Note: It is recommended to use coil 12 DC.



Туре	Material number	Туре	Material number
OD950689720000	R934001162		

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Rexroth **Bosch Group**

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RE 18323-68/08.10

Replaces: RE 00162-02/01.06

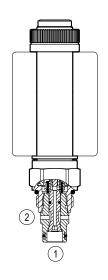
Proportional valves 2-way double lock normally closed

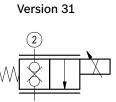
Common cavity, Size 08

VEP-5A-2T-06-NC

OD.95.31.18 - Y - 00







General

Weight - Valve	kg (lbs)	0.25 (0.55)
Installation orientation		Optional
Ambient temperature range	°C (°F)	-30 to 60 (-22 to 140)

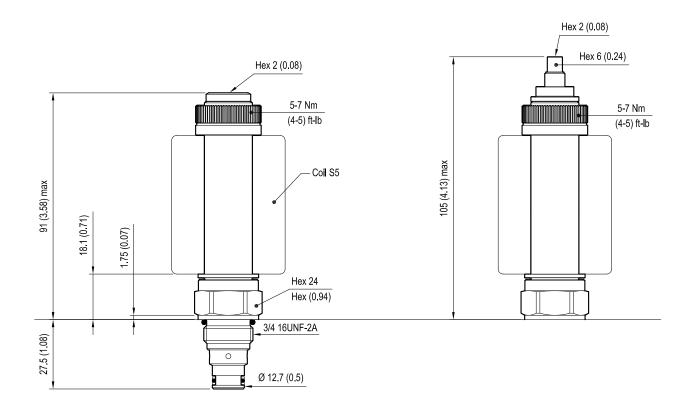
Hydraulic

- · j · · · · · · · · · ·		
Max. operating pressure	bar (psi)	210 (3000)
Flow range	l/min.(gpm)	2-20 (0.5-5)
Max. internal leakage cm ³ /mi	in. (cu.in./min.)	` '
Fluid temperature range	°C (°F)	-20 to 80 (-4 to 176)
Fluids		Mineral-based or synthetics with lubricating properties at viscosities of 15 to 380 mm ² /s (cSt)
Installation torque	Nm (ft-lbs)	39-51 (29-38)
Filtration		Nominal value max. 10µm (NAS 8) ISO 4406 19/17/14
Cavity		CA-08A-2N see RE 18325-70
Seal kit		RG08A2010530100 R901101544
Seal kit coil		RG19A1PNBR7010 R934003964
Other technical data		See data sheet RE 18325-90

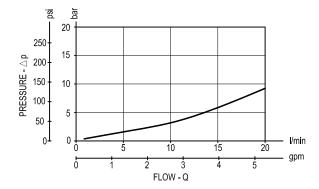
Electrical

Type of voltage		DC voltage
Coil type		S5
Supply voltage		12 DC
Nominal voltage		± 10%
Power consumption	W	23
Duty cycle	%	100
Type of protection		See data sheet RE 18325-90

Proportional valves 2-way double lock normally closed

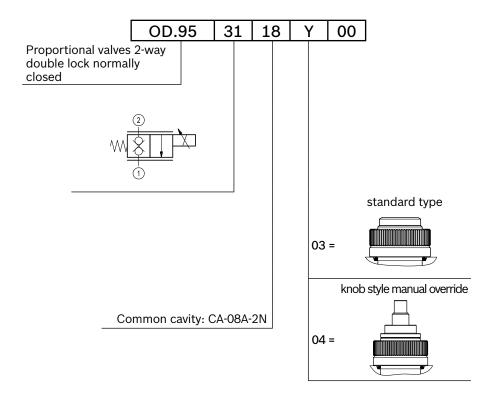


mm (Inches)



Flow regulation				
Pressure bar (psi)	Flow Q I/min (gpm)	I Min. A (±10%)	I Max. A (±10%)	
15 (218) 19 (5)		0.8	1.4	
100 (1450)	20 (5.3)	0.9	1.6	
200 (2900)	20 (5.3)	0.95	2.1	

Note: it is recommended to use coil 12 DC.



Туре	Material number	Туре	Material number
OD953118030000	R901113761		
OD953118040000	R901126864		
-		<u> </u>	

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